Cardinal®

Cardinal Scale Manufacturing Co.

225

WEIGHT INDICATOR

INSTALLATION and TECHNICAL MANUAL

ISO REGISTERED 9001

8200-M538-O1 Rev C
01/11

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TABLE OF CONTENTS

INTRODUCTION Page 1
FCC COMPLIANCE STATEMENT Page 2
PROPER DISPOSAL Page 2
SPECIFICATIONS Page 3
FEATURES Page 4
EUROPEAN DECLARATION OF CONFORMITY Page 5
PRECAUTIONS Page 6
Static Electricity Page 6
SITE PREPARATION Page 7
Environmental Page 7
Electrical power Page 8
Electrical Noise Interference Page 8
Transient Suppression Page 8
INSTALLATION Page 9
Mounting the 225 Page 9
Load Cell Cable Connection with RFI Suppression Page 10
Load Cell Cable Connection without RFI Suppression Page 13
Load Cell Connections with Over 30 Feet of Cable Page 13
Serial I/O Cable Installation Page 14
Serial Ports Specifications (Continuous or On Demand Output) Page 15
I/O Ports Interconnections Page 16
Optically Isolated Remote Inputs Page 18
AC Input Relay Board(s) Page 18
Preset Weight Comparator/Checkweigher Logic Level Output Page 20
AC Output Relay Board(s) Page 20
DC Output Relay Board(s) Page 23
Main PC Board I/O Functions Table Page 26
Relay Box Cable Wire Number to Relay Number Table Page 26
MAIN PC BOARD Page 27
Jumpers Page 28
RE-INSTALLING THE REAR PANEL Page 29
KEYPAD FUNCTIONS Page 30
ANNUNCIATORS Page 37
TIME, DATE AND CONSECUTIVE NUMBER Page 39
DISPLAY CONTRAST ADJUSTMENT Page 40
CALIBRATION AND SETUP Page 41
Security Seals Page 41
ENTER CALIBRATION AND SETUP Page 43
SETUP MENU #1 Page 43
SETUP MENU #2 Page 48
SERIAL INPUT/OUTPUT SETUP Page 48
DIO SETUP (PWC Status) Page 58

TABLE OF CONTENTS, CONT.

PRINT TABS SETUP Page 60
SETUP SCALE Page 66
Filter Setting Recommendations Page 72
CALIBRATE Page 75
CALIBRATION METHODS Page 76
CALIBRATION MODES Page 76
Multi-Point Calibration Page 78
Dual-Point with Zero (First Zero) Calibration Page 79
Dual-Point without Zero (False Zero) Calibration Page 80
Single-Point for Span Only (Last Zero) Calibration Page 80
Single-Point for Zero Only (Only Zero) Calibration Page 81
Fine Span Adjustment (During Calibration) Page 82
High Resolution Adjustment (During Calibration) Page 82
Calibration Parameters Page 83
Calibration “C” Numbers Page 84
SETUP MENU #3 Page 85
ACCUMULATORS Page 85
BACK LIGHT Page 85
PASSWORD Page 86
KEY LOCKOUT Page 87
LOCAL REMOTE PORT Page 88
ID STORAGE SETUP (Mode of Operation = 1) Page 89
PRESET WEIGHT COMPARATORS SETUP (Mode of Operation = 3) Page 91
COUNT OPERATION Page 93
ID STORAGE OPERATION Page 94
PRESET WEIGHT COMPARATORS OPERATION Page 107
ACCUMULATORS Page 110
CONTINUOUS OUTPUT FORMATS Page 114
ASCII COMMANDS Page 119
INFRARED (IR) DATA PORT Page 121
TROUBLESHOOTING Page 122
Error Codes Page 122
Before You Call Service Page 125
TEST MODE AND ERASING MEMORY Page 126
FINE SPAN ADJUSTMENT Page 127
HIGH RESOLUTION ADJUSTMENT Page 128
VIEW AUDIT TRAIL COUNTERS Page 128
ELECTRONIC TALLEY ROLL (ETR) FILE Page 129
DELETING CUSTOM TICKETS Page 131
PRINT SETUP Page 132
LEAD AND WIRE SECURITY SEAL INSTALLATION Page 133
PART IDENTIFICATION Page 134

INTRODUCTION

Thank you for selecting and purchasing the Cardinal Model 225 Weight Indicator. The Model 225 indicator was built with quality and reliability at our factory in Webb City, Missouri and incorporates the latest in digital technology and innovative features for the weighing industry. Configuration and upgrades can easily be performed in the field, while still maintaining the rigid control the most demanding installations require. This flexibility insures the Model 225 will be able to meet your weight indicating needs for years to come.

The purpose of this manual is to provide you with a guide through installation, setup and calibration of your new Model 225 Weight Indicator. Please read it thoroughly before attempting to install your indicator and keep it handy for future reference.

SERIAL NUMBER _____

DATE OF PURCHASE _____

PURCHASED FROM _____

_____

_____

_____

RETAIN THIS INFORMATION FOR FUTURE USE

PRECAUTIONS

Before using this instrument, read this manual and pay special attention to all "WARNING" symbols:

IMPORTANT

ELECTRICAL WARNING

STATIC SENSITVE

FCC COMPLIANCE STATEMENT

WARNING! This equipment generates, uses and can radiate radio frequency and if not installed and used in accordance with the instruction manual, may cause interference to radio communications. It has been tested and found to comply with the limits for a Class A computing device pursuant to Subpart J of Part 15 of FCC rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area may cause interference in which case the user will be responsible to take whatever measures necessary to correct the interference.

You may find the booklet "How to Identify and Resolve Radio TV Interference Problems" prepared by the Federal Communications Commission helpful. It is available from the U.S. Government Printing Office, Washington, D.C. 20402. Order stock no. 001-000-00315-4.

PROPER DISPOSAL

When this device reaches the end of its useful life, it must be properly disposed of. It must not be disposed of as unsorted municipal waste. Within the European Union, this device should be returned to the distributor from where it was purchased for proper disposal. This is in accordance with EU Directive 2002/96/EC. Within North America, the device should be disposed of in accordance with the local laws regarding the disposal of waste electrical and electronic equipment.

It is everyone's responsibility to help maintain the environment and to reduce the effects of hazardous substances contained in electrical and electronic equipment on human health. Please do your part by making certain that this device is properly disposed of. The symbol shown below indicates that this device must not be disposed of in unsorted municipal waste programs.

All rights reserved. Reproduction or use, without expressed written permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. While every precaution has been taken in the preparation of this manual, the Seller assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from use of the information contained herein. All instructions and diagrams have been checked for accuracy and ease of application; however, success and safety in working with tools depend to a great extent upon the individual accuracy, skill and caution. For this reason, the Seller is not able to guarantee the result of any procedure contained herein. Nor can they assume responsibility for any damage to property or injury to persons occasioned from the procedures. Persons engaging the procedures do so entirely at their own risk.

SPECIFICATIONS

Power Requirements:	100 to 240 VAC (50/60 Hz) at 0.4A Max.
Enclosure Type:	Stainless Steel wall or desk-mount
Enclosure Size:	10 7/8"W x 8 3/16"H x 3 1/8"D (276mm W x 208mm H x 79mm D)
Weight:	9.2lbs (*Size and Weight DOES NOT include Gimbal*)
Operating Environment:	Temperature: 14 to 104 ºF (-10 to +40 ºC) Humidity: 90% non-condensing (maximum)
Display:	240 x 64 (5" x 1.33") Graphics LCD w/ LED Backlight
Transducer Excitation:	12 VDC
Signal Input Range:	1.0 mV min. to 40 mV max. (with dead load boost)
Scales	1 ea Standard, 3 ea with optional 225-DS Dual Scale Input Board
Number of Load Cells:	14 each, 350 OHM minimum resistance
Load Cell Cable Length:	1500 feet maximum with sense lines 30 feet maximum without sense lines Consult factory for other requirements
Division Value:	1, 2, or 5 x 10, 1, 0.1, 0.01, 0.001 and 0.0001 commercial 0 to 99, non-commercial
Sensitivity: NON-COMMERCIAL NTEP CANADA OIML	 0.15 uV/e 0.3uV/e (Class III/IIIL) 0.3uV/e (Class III/IIIHD) 0.7 uV/e (Class III)
Scale Divisions: NON-COMMERCIAL NTEP CANADA OIML	 100 to 240,000 100 to 10,000 (Class III/IIIL) 100 to 10,000 (Class III/IIIHD) 100 to 10,000 (Class III)
Internal Resolution:	1 part in 16,777,216
Tare Capacity:	Six Digits (999,999)
Sample Rate:	1 to 100 samples per second, selectable
Auto Zero Range:	0.5 or 1 through 9 divisions
Weighing Units:	Tons, Pounds, Ounces, Tonnes "Metric Tons", Kilograms, Grams,
Keypad:	Membrane type with 60 color-coded keys
Standard I/O:	<u>4ea Serial I/O Ports configured as:</u> 3 ea bi-directional RS-232 ports or 3ea 20mA output-only ports 1 ea bi-directional 20mA/IR port 1 ea output only RS-232/20mA port 8 ea Remote Isolated Inputs 16 ea Remote Isolated Outputs

FEATURES

Standard

- Time and Date with selectable 12 or 24 hour operation
- 200 ID Storage with an additional 100 temporary ID's
- Count Feature with accumulator
- Adjustable Filtering
- Multi-Point Calibration and High-Resolution Mode
- Selectable Key Disable
- Gross, Tare and Net Conversion
- Multi-Interval (Dual Range) Feature for Single or Multiple Scales
- Gross, Net, 32 ID, 8 Bin and Piece Count Accumulators
- Push Button and Keypad Tare Function
- 8 Preset Weight Comparators
- Checkweigher (3 or 5 Zone, Setup Selectable)
- Digital Fill Control (Single ingredient, 1 or 2 Speed with Static or Dynamic Trim)
- Batcher (Up to 15 Ingredient/bins, 1 Speed, or up to 7 Ingredient/bins, 2 Speed with Static or Dynamic Trim)
- 6 Programmable Print Formats Using *nControl*
- SMA Level 2 Compliant Serial Communications (See www.scalemanufacturers.org)
- Color-coded keypad with Alpha-Numeric, Special Function "Soft" and Navigation Keys
- Remote Input of Gross, Net, Tare, Print, Zero, Start Stop and Dump Commands

Optional

Allen-Bradley Interface*
Analog Output (Digital to Analog Converter)*
ControlNet Interface*
DeviceNet Interface*
Dual Scale*
Ethernet Interface*
Ethernet/IP Interface*
USB Interface*
Additional Serial Port (RS-232 or Plastic or Glass Fiber Optic) *
802.11 Wi-Fi*
Check Weigher Light Bar*
External Relay Box*

*These feature requires additional hardware and includes additional documentation.

EUROPEAN DECLARATION OF CONFORMITY

Manufacturer: Cardinal Scale Manufacturing Company
PO Box 151
203 East Daugherty
Webb City, Missouri 64870 USA
Telephone No. (417) 673-4631
Fax No. (417) 673-5001

Product: Non-automatic Weight Indicating Instrument
Model Numbers 200, 205, 210, 210FE, 215, 220 and 225
Serial Number EXXXYY-ZZZ
where XXX = day of year
YY = last two digits of year
ZZZ = sequential number

The undersigned hereby declares, on behalf of Cardinal Scale Manufacturing Company of Webb City, Missouri, that the above-referenced product, to which this declaration relates, is in conformity with the provisions of:

European Standard EN 45501: 1992 and equivalent International Recommendation OIML R76, edition 1992
EU Type Approval Certificate Number DK 0199.159
Report No. DANAK-1910304

Council Directive 2006/95/EC Low Voltage Directive
as amended by Council Directive 93/68/EEC (22 July, 1993)

Council Directive 90/384/EEC (20 June, 1990) on the Harmonization Of the Laws of Member States relating to non-automatic weighing Systems as amended by:
Council Directive 93/68/EEC (22 July, 1993)

European Standard EN50082: 1995 for radiated emissions and
European Standard EN50082-2: 1995 Class B for EMC immunity.

The Technical Construction File required by this Directive is maintained at the corporate headquarters of Cardinal Scale Manufacturing Company, 203 East Daugherty, Webb City, Missouri.

Ginger Harper
Director, Quality Assurance

PRECAUTIONS

Static Electricity

CAUTION! This device contains static sensitive circuit cards and components. Improper handling of these devices or printed circuit cards can result in damage to or destruction of the component or card. Such actual and/or consequential damage IS NOT covered under warranty and is the responsibility of the device owner. Electronic components must be handled only by qualified electronic technicians who follow the guidelines listed below:

ALWAYS handle printed circuit card assemblies by the outermost edges. NEVER touch the components, component leads or connectors.

ALWAYS observe warning labels on static protective bags and packaging and NEVER remove the card or component from the packaging until ready for use.

ALWAYS store and transport electronic printed circuit cards and components in anti-static protective bags or packaging.

ATTENTION! ALWAYS use a properly grounded wrist strap when handling, removing or installing electronic circuit cards or components. Make certain that the wrist strap ground lead is securely attached to an adequate ground. If you are uncertain of the quality of the ground, you should consult a licensed electrician.

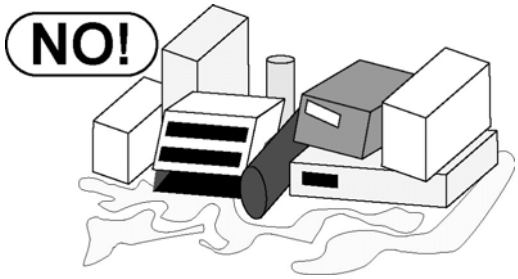
SITE PREPARATION

The Model 225 Weight Indicator is a precision weight-measuring instrument. As with any precision instrument, it requires an acceptable environment to operate at its peak performance and reliability. This section is provided to assist you in obtaining such an environment.

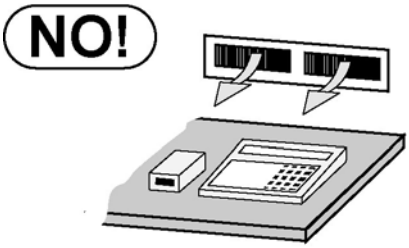
Environmental

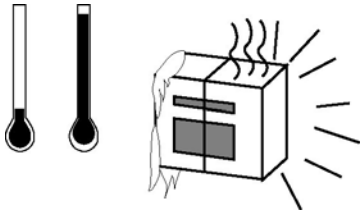
The Model 225 Weight Indicator meets or exceeds all certification requirements within a temperature range of 14 to 104 °F (-10 to +40 °C).

In order to keep cooling requirements to a minimum, the indicator should be placed out of direct sunlight and to provide adequate air circulation, keep the area around the indicator clear.

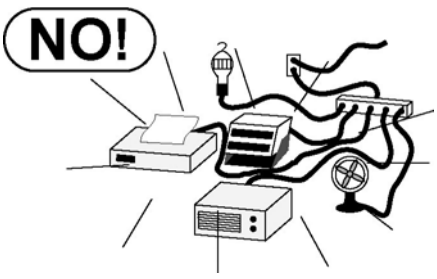


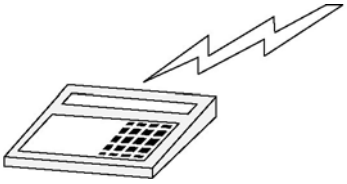
Make certain the indicator is not directly in front of a heating or cooling vent. Such a location will subject the indicator to sudden temperature changes, which may result in unstable weight readings.





Insure that the indicator has good, clean AC power and is properly grounded. In areas subject to lightning strikes, additional protection to minimize lightning damage, such as surge suppressors, should be installed.





SITE PREPARATION, CONT.

Electrical Power

The 225 has been designed to operate from 100 to 240 VAC @ 0.4A Max. at 50/60 Hz. Note that a special order is not required for operation at 230/240 VAC.

CAUTION! - To avoid electrical hazard and possible damage to the indicator, DO NOT, under any circumstance, cut, remove, alter, or in any way bypass the power cord grounding prong.

- The socket-outlet supplying power to the indicator should be on a separate circuit from the distribution panel and dedicated to the exclusive use of the indicator.
- The socket-outlet shall be installed near the equipment and shall be easily accessible. Note that the power cord on the 225 serves as the power disconnect.
- The wiring should conform to national and local electrical codes and ordinances and should be approved by the local inspector to assure compliance.
- For outdoor operations, the socket-outlet must provide GFCI (ground fault circuit interrupter) protection
- On installations requiring 230/240 VAC power, **it is the responsibility of the customer** to have a qualified electrician install the proper power cord plug that conforms to national electrical codes and local codes and ordinances.

Electrical Noise Interference

To prevent electrical noise interference, make certain all other wall outlets for use with air conditioning and heating equipment, lighting or other equipment with heavily inductive loads, such as welders, motors and solenoids are on circuits separate from the indicator. Many of these disturbances originate within the building itself and can seriously affect the operation of the instrument. These sources of disturbances must be identified and steps must be taken to prevent possible adverse effects on the instrument. Examples of available alternatives include isolation transformers, power regulators, uninterruptible power supplies, or simple line filters.

Transient Suppression

The following recommendations will help to reduce transients:

- Always use shielded cables to connect signal wires to the weight indicator.
- Secure the cables in the cable clips provided inside the indicator.
- Connect the cable shield (indicator end only) to a ground point inside the indicator. Keep wires that extend beyond the shield as short as possible.
- Do not run load cell or signal cables from the weight indicator along side or parallel to wiring carrying AC power. If unavoidable, position the load cell and signal cables a minimum of 24" away from all AC wiring.
- Always use arc suppressors across all AC power relay contacts (see recommendations at http://www.paktron.com/pdf/Quencharch_QRL.pdf).
- Use zero voltage switching relays, optically isolated if possible.

INSTALLATION

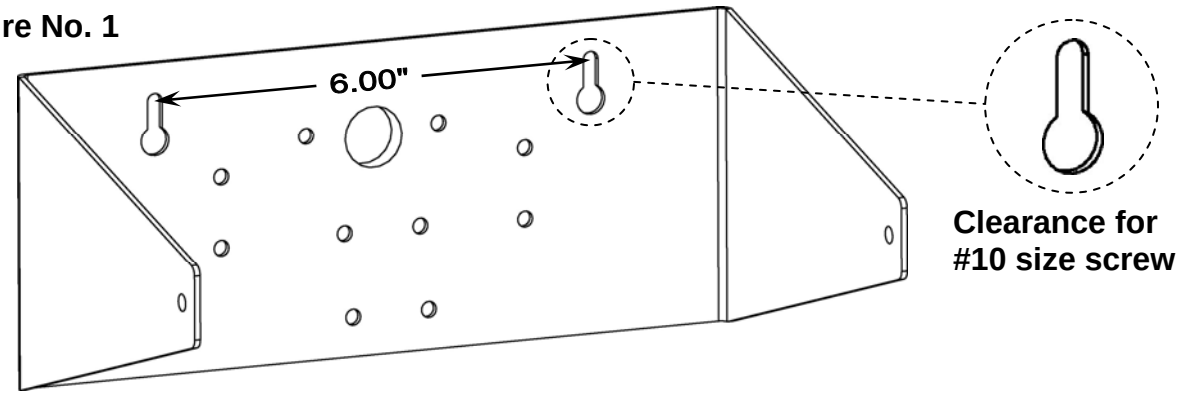
Before beginning installation of your Model 225 Weight Indicator, make certain that it has been received in good condition. Carefully remove it from the shipping carton and inspect it for any evidence of damage (such as exterior dents or scratches) that may have taken place during shipment. Keep the carton and packing material for return shipment if it should become necessary. It is the responsibility of the purchaser to file all claims for any damages or loss incurred during transit.

Mounting the 225

> **NOTE!** If your 225 indicator is already installed on a scale, the following information describing its installation does not apply.

The Model 225 Indicator is housed in a Stainless Steel wall or desk-mount enclosure. The 225 gimbal may be mounted on a desk, table or other smooth, flat, horizontal surface or may be mounted on a wall. Refer to Figure No. 1 for a layout of wall mounting.

Figure No. 1



If wall mounted, make certain the mounting surface is strong enough to support the instrument. The mounting location should be where the display is easily viewed while being close enough to provide the operator easy access to the keypad. Carefully lay out the mounting hole locations, then drill and install the anchor bolts. Attach the gimbal to the wall and securely tighten the retaining bolts.

INSTALLATION, CONT.

Load Cell Cable Connection with RFI Suppression

CAUTION! Disconnect any external load cell power supply before connecting load cells to the indicator. Failure to do so will result in permanent damage to the indicator.

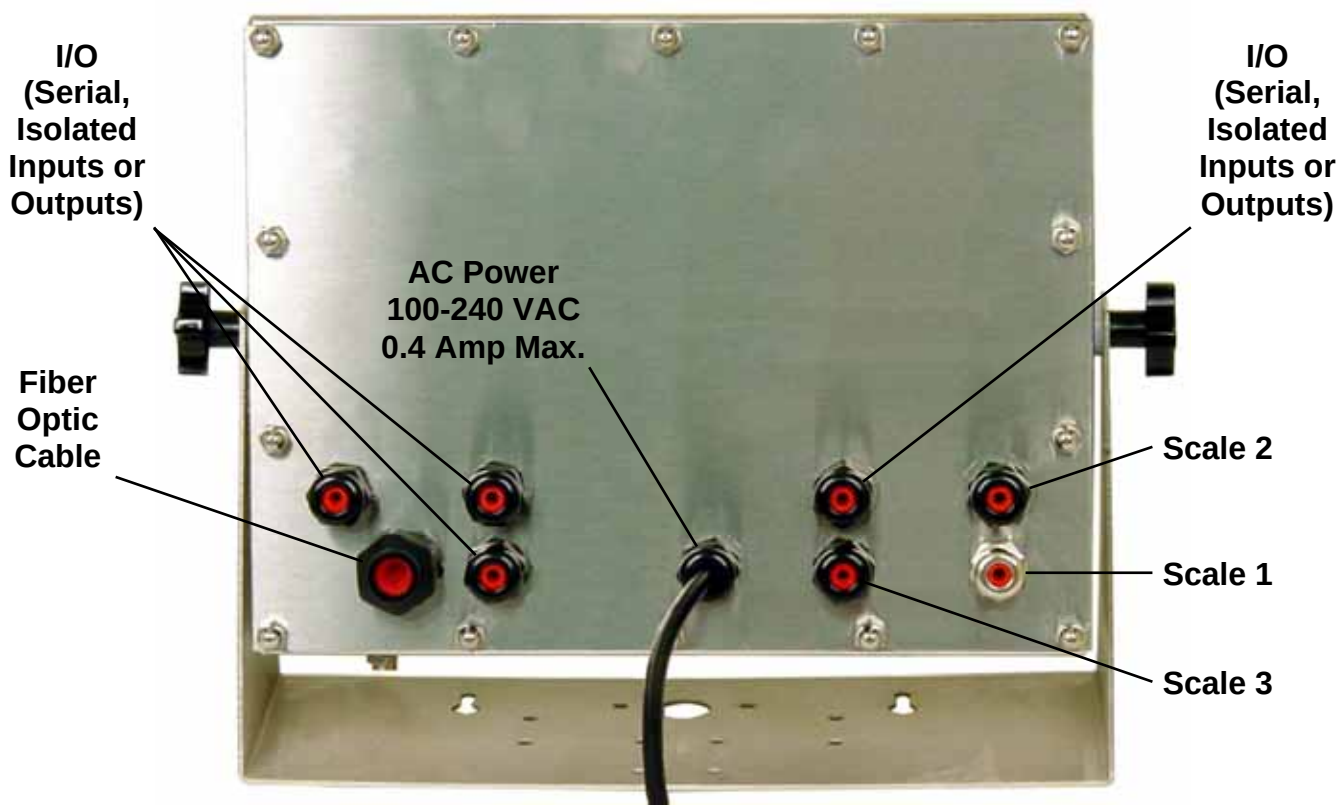

I/O (Serial, Isolated Inputs or Outputs)
I/O (Serial, Isolated Inputs or Outputs)
AC Power 100-240 VAC 0.4 Amp Max.
Fiber Optic Cable
Scale 2
Scale 1
Scale 3

Figure No. 2

To eliminate RFI, the load cell cable should be routed through the special metallic gland connector and the shield wire from the load cell cable must be connected to this gland connector for grounding. Refer to Figure No. 2 for the gland connector layout.

1. Remove the 14 acorn nuts securing the rear panel to the main housing.
2. Loosen and remove the metal gland connector nut and remove the plastic insert.
3. Referring to Figure No. 3, route the single cable from the load cell or load cell junction box through the nut and plastic insert and into the enclosure.

Figure No. 3

INSTALLATION, CONT.

4. With the load cell cable routed into the enclosure, refer to Figure No. 4 and then remove approximately 5 to 6 inches of the cable outer insulating jacket exposing the internal wires.
5. Next, cut the shield wire so that it extends past the outer jacket approximately 3/4 inch.
6. Now, remove 1/4 inch of insulation from the end of each of the four wires (without sense leads) or six wires with sense leads.

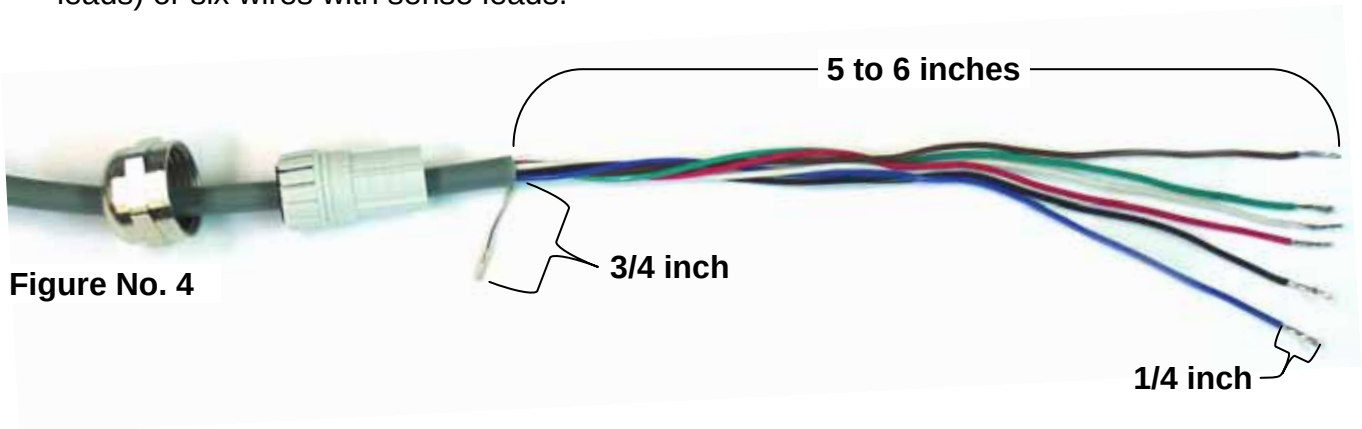


Figure No. 4

7. Referring to the table below (or on the circuit board) for terminal connections, connect each wire to terminal block P13. Refer to Figure No. 13 for terminal block location.

LOAD CELL CONNECTOR P13			
PIN NO.	**Function**	**PIN NO.**	**Function**
1	+ EXCITATION	5	- SIGNAL
2	+ SENSE	6	- SENSE
3	+ SIGNAL	7	- EXCITATION

8. To terminate a wire, use a small flat blade screwdriver and press down on the release bar for the terminal. Insert the wire into the opening and remove the screwdriver, allowing the release bar to return to its original position, locking the wire in place. See Figure No. 5.

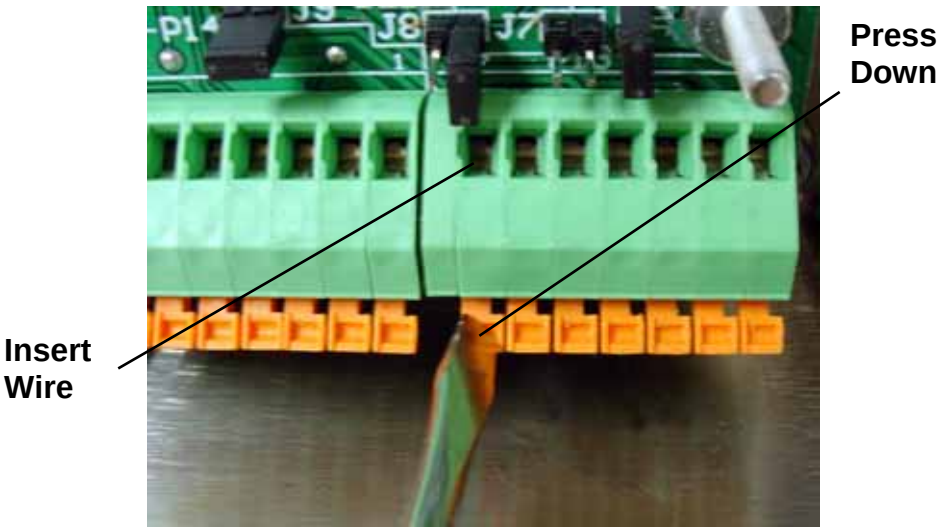


Figure No. 5

INSTALLATION, CONT.

9. Repeat the procedure until all wires are in place.

10. After all terminations have been made, remove the excess cable from the enclosure.

11. Referring to Figure No. 6, fold the shield wire back over the plastic insert and then insert the plastic insert (with the shield wire) into the gland connector.

Figure No. 6

12. The shield wire is secured when tightening the gland connector nut. See Figure No. 7.

Figure No. 7

13. Do not over-tighten the connector but make certain it is snug.

INSTALLATION, CONT.

Load Cell Cable Connection without RFI Suppression

The following instructions describe the load cell connection without RFI Suppression should it not be required.

1. Remove the 14 acorn nuts securing the rear panel to the main housing.

2. Referring to Figure No. 2, choose a gland connector for the load cell cable and loosen it.

3. Slip the single cable from the load cell or load cell junction box through the gland connector and into the enclosure.

4. Referring to Figure No. 4, remove 3 inches (not 5 to 6 inches) of the outer insulation jacket

5. Next, remove 1/4 inch of insulation from each of the four wires and shield (without sense leads) or six wires and shield (with sense leads).

6. Referring to the table below (or on the circuit board) for terminal connections, connect each of the wires to terminal block P13. Refer to Figure No. 13 for terminal block location.

LOAD CELL TERMINAL – (P13)			
PIN NO.	**Function**	**PIN NO.**	**Function**
1	+ EXCITATION	5	- SIGNAL
2	+ SENSE	6	- SENSE
3	+ SIGNAL	7	- EXCITATION
4	SHIELD		

7. To terminate a wire, use a small flat blade screwdriver and press down on the release bar for the terminal. Insert the wire into the terminal opening. Remove the screwdriver, allowing the release bar to return to its original position, locking the wire in place. See Figure No. 5.

8. Repeat the procedure until all wires are in place.

9. The load cell cable shield wire should be connected to terminal 4 on terminal block P13.

Load Cell Connections with Over 30 Feet of Cable

For installations with over 30 feet of cable between the indicator and the load cells, sense wires should be used. The sense wires must be connected between the +SENS, -SENS terminals on the indicator and the +EXCITATION, -EXCITATION wires of the load cells or the +SENS, -SENS terminals of the load cell trim board or the section seal trim board. For the indicator to use the sense wires, the +SENS jumper J7 and the -SENS jumper J9 must be open (see Figure No. 13).

INSTALLATION, CONT.

Serial I/O Cable Installation

The 225 may be connected to a printer to record weight and associated data or it may be connected to a remote display or even to a computer for transmission of weight data. The weight data may be transmitted on demand (pressing the **PRINT** key or on receipt of a command from the computer).

1. If the rear panel of the indicator has been removed, proceed to step 2. Otherwise, remove the 14 acorn nuts securing the rear panel to main housing
2. Loosen the gland connector for the serial cable. Refer to Figure No. 2 for the gland connector layout.
3. Slip the serial cable through the gland connector and into the enclosure.
4. Referring to Figure No. 4, remove 2 inches (not 5 to 6 inches) of the outer insulation jacket
5. Next, remove 1/4 inch of insulation from each of the wires.
6. Connect each of the wires to the Serial I/O terminal block (P18) referring to Figure No. 13 for terminal block locations.
7. To terminate a wire, use a small flat blade screwdriver and press down on the release bar for the terminal. Insert the wire into the terminal opening. Remove the screwdriver, allowing the release bar to return to its original position, locking the wire in place. See Figure No. 5.
8. Repeat procedure until all of wires are in place.

PRINTER COM1 SERIAL – TERMINAL (P14)	
PIN NO.	**Function**
1	TxDPRINT-RS232
2	GND
3	TxD1-SRC
4	TxD1-20mA+
5	TxD1-20mA-
6	RxD1-RS232
7	TxD1-RS232
8	GND
9	CTS

COM2/3 SERIAL – TERMINAL (P18)	
PIN NO.	**Function**
1	TxD2-SRC
2	TxD2-20mA+
3	TxD2-20mA-
4	RxD2-SRC
5	RxD2-20mA+
6	RxD2-20mA-
7	RxD2-RS232
8	TxD2-RS232
9	GND2
10	RxD3-RS232
11	TxD3-RS232
12	TxD3-20mA active
13	GND3

* When connecting a serial printer (using the Cardinal serial data cable, 8539-B108-1A) only two wires are used. The RED wire should be connected to Pin 1 (TXDPRINT-RS232) and the BLACK wire to Pin 2 (GND).

INSTALLATION, CONT.

Serial Ports Specifications (Continuous or On-Demand Output*)

BAUD RATES	300 to 230.4K BAUD (each port individually selectable).
1. PRINTER (TxDPRINT)	RS-232 OUTPUT ONLY USE TO 100' AND 19.2K BAUD IR
2. COM1 (TxD1)	RS-232 BIDIRECTIONAL USE TO 100' AND 20mA CURRENT LOOP (active/passive) OUTPUT USE TO 1000'
3. COM2 (TxD2)	RS-232 BIDIRECTIONAL USE TO 100' AND 20mA CURRENT LOOP (active/passive) BIDIRECTIONAL USE TO 1000'
4. COM3 (TxD3)	RS-232 BIDIRECTIONAL USE TO 100' AND 20mA CURRENT LOOP (active) OUTPUT USE TO 1000'

***Continuous Output Rate = Weight Sample Rate**

NOTE! The Max. output rate is limited by the selected baud rate.

Example: Max output rate = 50 samples/sec at ≤ 9600 baud
Max output rate = 100 samples/sec at ≥ 19.2k baud

PORT	RS-232 OUTPUT	RS-232 INPUT	20mA ACTIVE OUTPUT	20mA PASSIVE OUTPUT	20mA ACT/PASS INPUT	IR I/O 19.2KB
MAXIMUM DISTANCE	100'	100'	1,000'	1,000'	1,000'	10'
PRINTER	X					X
COM1	X	X	X	X		
COM2	X	X	X	X	X	
COM3	X	X	X			

1. SETUP MENU #2, SERIAL, PORT, SCALE=1, 2, 3, 4 (TOTAL), CONT=YES outputs continuous weight of the designated scale out the designated port.
2. SETUP MENU #2, SERIAL, PORT, SCALE=1, 2, 3, 4 (TOTAL), CONT=NO outputs weight-on-demand of the designated scale out the designated port.
3. SETUP MENU #2, SERIAL, PORT, SCALE=0, CONT=YES outputs continuous weight of the selected (active) scale out the designated port for multi-scale operation.

Print Key Serial Port Selection

NOTE! The serial port used for the **PRINT** key is selected in the PRINT TABS menu,

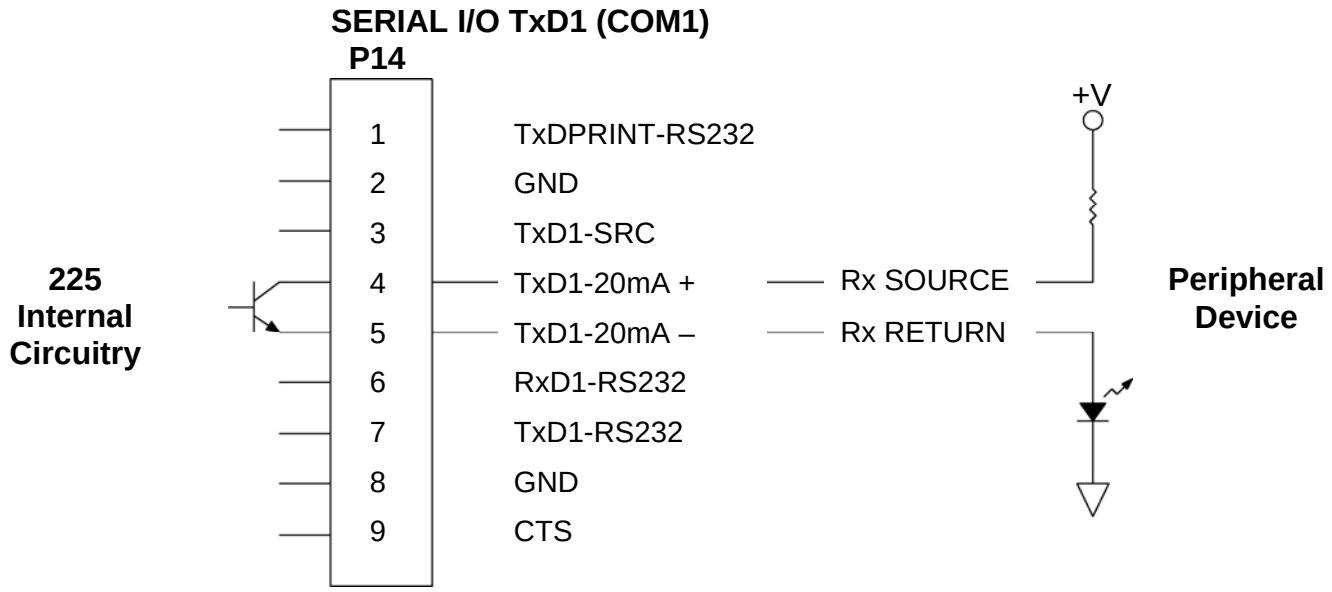
PORT= 0 [PRINTER (TxDPRINT)]
PORT= 1 (COM1)
PORT= 2 (COM2)
PORT= 3 (COM3)

NOTE! Multi-scale printing prints the selected (active) scale out the selected port.

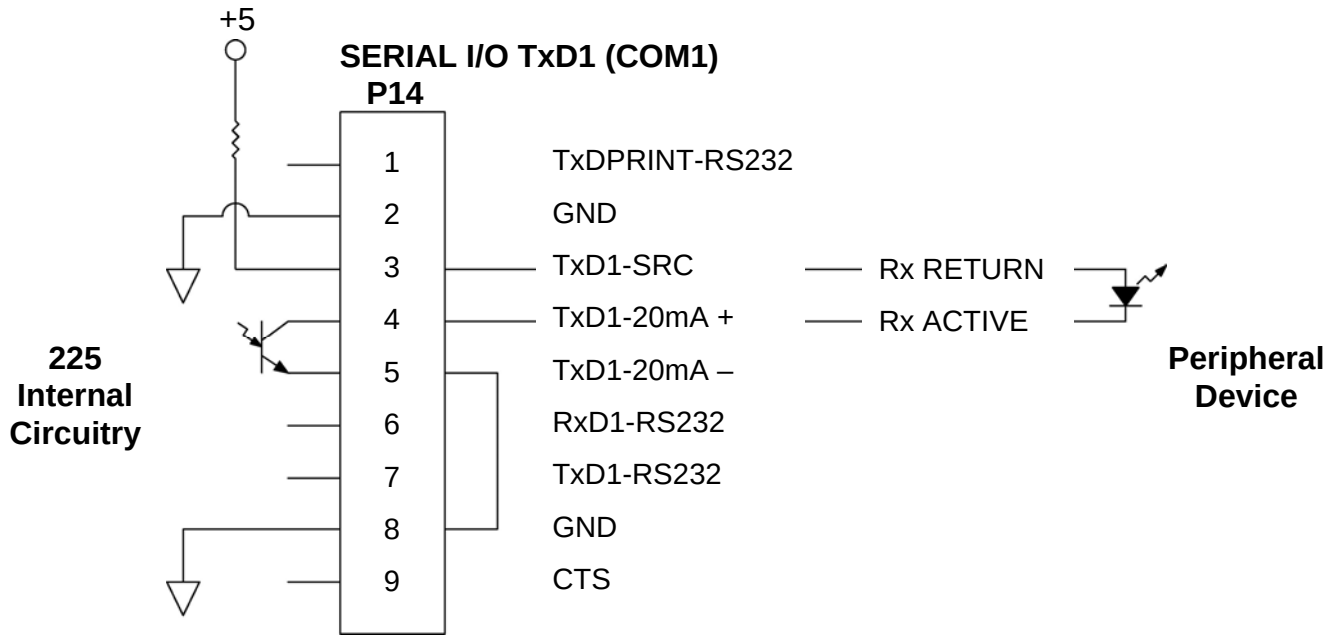
INSTALLATION, CONT.

I/O Ports Interconnections

Interconnect Wiring for COM1 20mA Current Loop Operation
Peripheral Device has ***ACTIVE END*** of Current Loop.

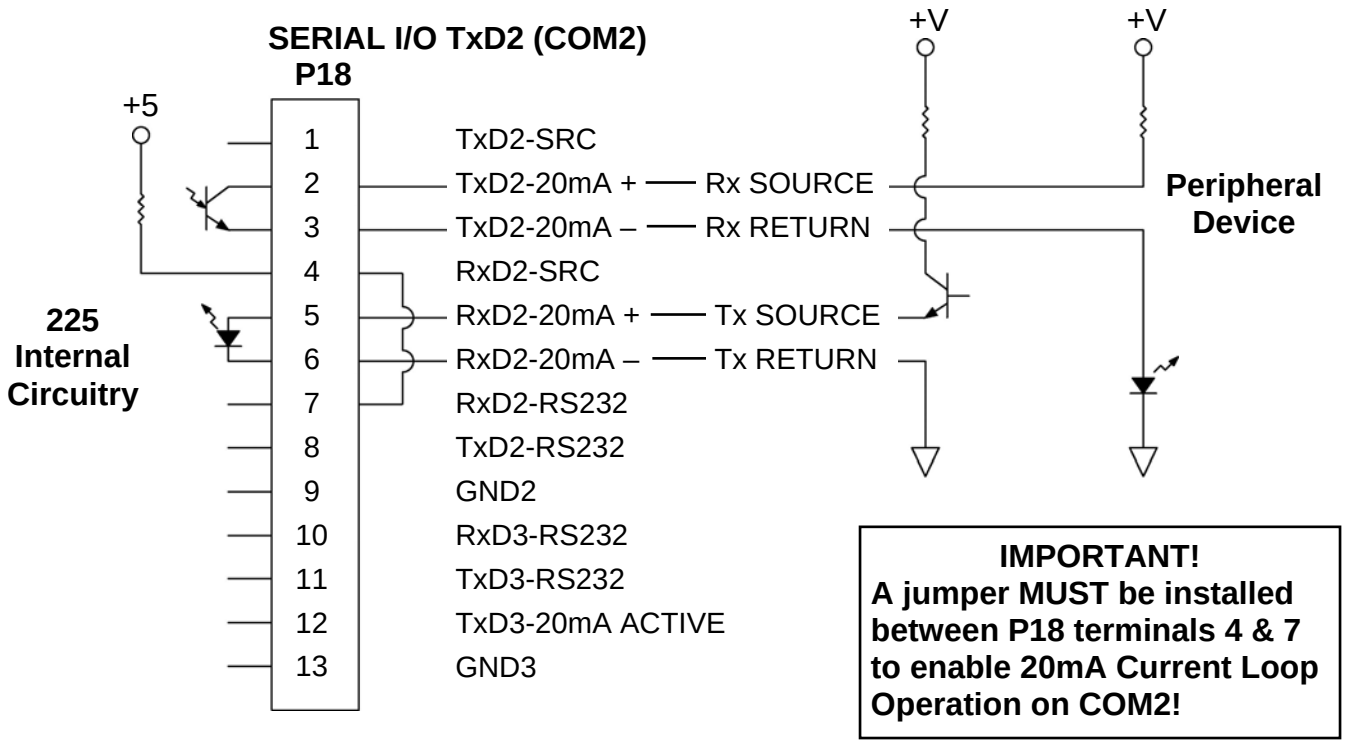


Interconnect Wiring for COM1 20mA Current Loop Operation
Peripheral Device has ***PASSIVE END*** of Current Loop.



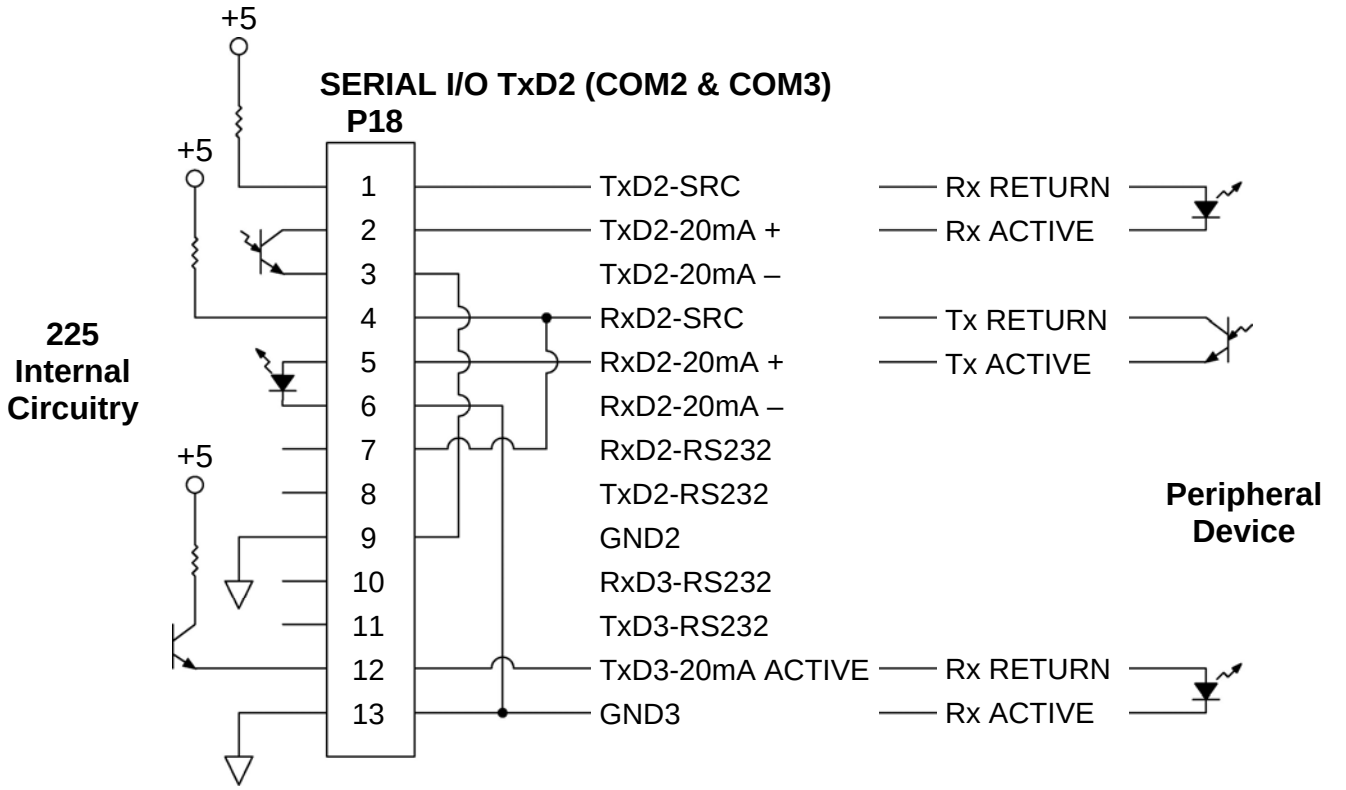
INSTALLATION, CONT.

Interconnect Wiring for COM2 20mA Current Loop Operation
Peripheral Device has ***ACTIVE END*** of Current Loop.



IMPORTANT!
A jumper MUST be installed between P18 terminals 4 & 7 to enable 20mA Current Loop Operation on COM2!

Interconnect Wiring for COM2 & COM3 20mA Current Loop Operation
Peripheral Device has ***PASSIVE END*** of Current Loop.



INSTALLATION, CONT.

Optically Isolated Remote Inputs

Included with the I/O are 7 programmable inputs that may be used to remotely (up to 100 feet) initiate various functions within the indicator. These inputs are accessed via a terminal block (P17) on the back of the PC board (see Figure No. 13). The 7 inputs are defined as follows:

REMOTE INPUTS TERMINAL – (P17)				
PIN NO.	**Function**		**PIN NO.**	**Function**
1	+ SRC(12 to 24VDC)		6	- - - - (Not Used)
2	ZERO		7	STOP
3	TARE		8	START
4	G/N (Gross/Net)		9	DUMP
5	PRINT		10	GND/SHIELD

Remember that the input must be connected to GND to initiate the function.

AC Input Relay Board(s)

The AC Input Relay Board(s) are mounted in an external junction box for use with the 225 Indicator. The RB4-ACIN (115 VAC) or RB4-ACINV (230 VAC) contain one board and supports 4 inputs (jumper selectable). The RB8-ACIN (115 VAC) or RB8-ACINV (230 VAC) contain two boards and supports seven inputs that are jumper selectable. The relay board used in the 115 VAC versions is Cardinal p/n 8200-C324-0A. The 230 VAC version uses relay board Cardinal p/n 8200-C324-1A. Connect the devices as shown in Figure No. 8.

INPUT RELAY TYPE IAC-5	90 to 140 VAC @ 6mA maximum for each plug-in relay
INPUT RELAY TYPE IAC-5A	180 to 280 VAC @ 6mA maximum for each plug-in relay
OUTPUT	5VDC @ 12mA from the 225 main pc board assembly P9 12VDC @ 12mA maximum from external source
CONNECTION	Removable plug-in screw terminals for up to 14 AWG wire

INSTALLATION, CONT.

AC Input Relay Board(s), Cont.

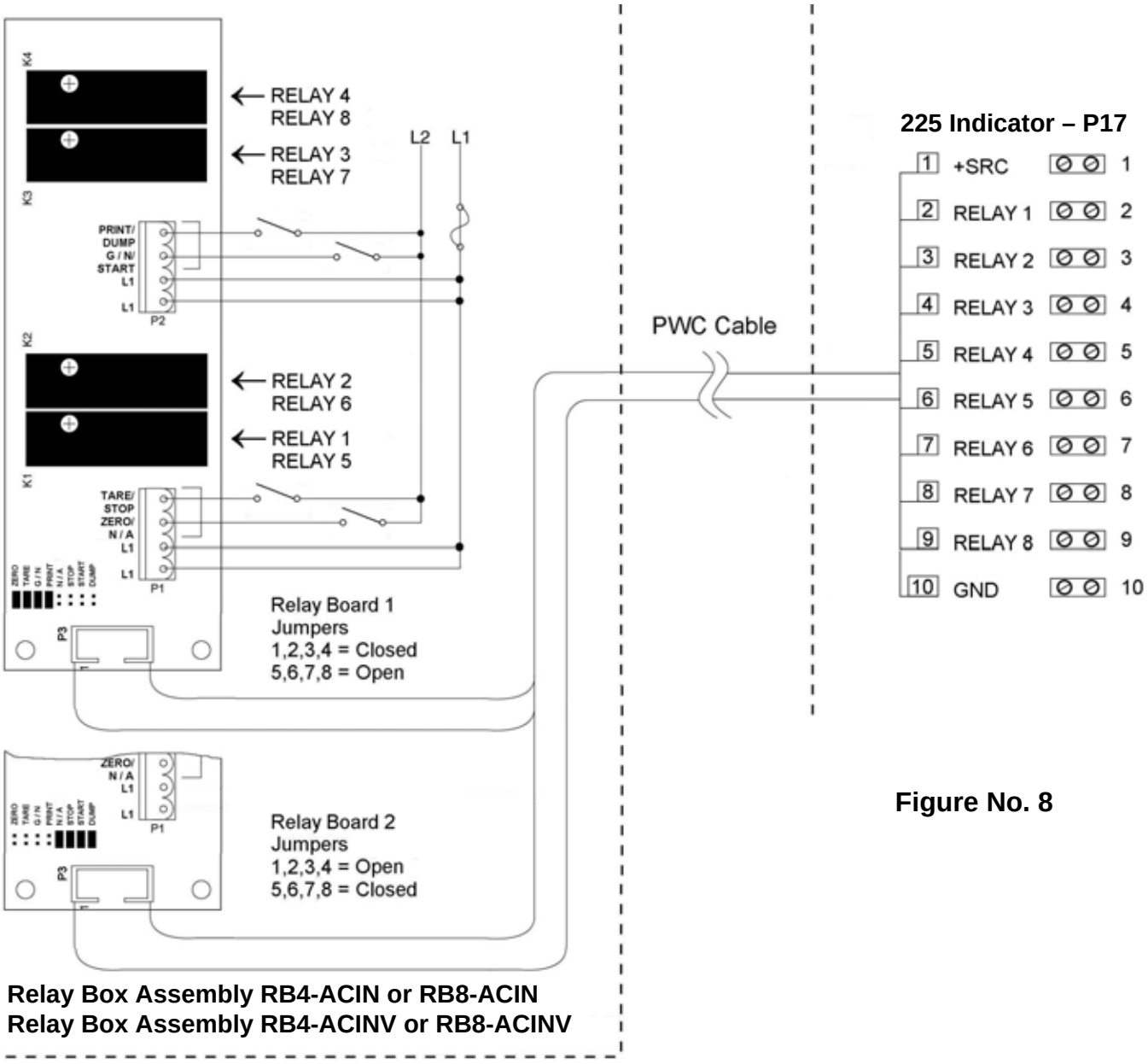


Figure No. 8

NOTE! AC INPUT RELAYS ARE VOLTAGE DEPENDENT. A DIFFERENT RELAY IS REQUIRED FOR 115 VAC AND 230 VAC!

INSTALLATION, CONT.

Preset Weight Comparator/Checkweigher Logic Level Output

If you so choose, you may use the logic level outputs from your Model 225 indicator's preset weight comparators or checkweigher to control peripheral devices used to manage the flow of material or signal when the weight is within preset limits. Note that these outputs are at logic level and cannot drive external devices directly, with the exception of the Cardinal 2XX-OU CHECK WEIGHER LIGHT BAR. Solid-state relays can be used to accept the logic level output from the 225 and in turn, drive other external devices.

1. If the rear panel of the indicator has been removed, proceed to step 2. Otherwise, remove the 14 acorn nuts securing the rear panel to main housing
2. Loosen the gland connector for the cable. Refer to Figure No. 2 for the gland connector layout.
3. Slip the cable through the gland connector and into the enclosure.
4. Referring to Figure No. 4, remove 2 inches (not 5 to 6 inches) of the outer insulation jacket
5. Next, remove 1/4 inch of insulation from each of the wires.
6. Connect each of the wires to the Remote Outputs terminal block (P15 or P16) referring to Figure No. 13 for terminal block locations.
7. To terminate a wire, use a small flat blade screwdriver and press down on the release bar for the terminal. Insert the wire into the terminal opening. Remove the screwdriver, allowing the release bar to return to its original position, locking the wire in place. See Figure No. 5.
8. Repeat procedure until all wires are in place.

AC Output Relay Board(s)

The AC Output Relay Boards are mounted in an external junction box for use with the 225 Indicator and can be purchased from Cardinal. The RB4-ACOUT contains one board and supports four outputs (jumper selectable). The RB8-ACOUT contains two boards and supports eight outputs. The relay board used in both is (Cardinal p/n 8539-C062-0A). Connect the devices to be controlled as shown in Figure No. 9 and 10.

The individual relays can be configured to be on (closed) or off (open) at weights under the preset weight then switch at the preset weight from on-to-off or off-to-on by setting the under weight condition to on or off during setup and calibration or setup review.

OUTPUT (closed)	28-240VAC @ 3A maximum for each plug-in relay
CONTROL INPUT	5VDC @ 12mA from the 225 main pc board assembly P8
CONNECTION	Removable plug-in screw terminals for up to 14 AWG wire

NOTE! All relays are the normally open type that will open when power to indicator is lost.

INSTALLATION, CONT.

AC Output Relay Board(s), Cont.

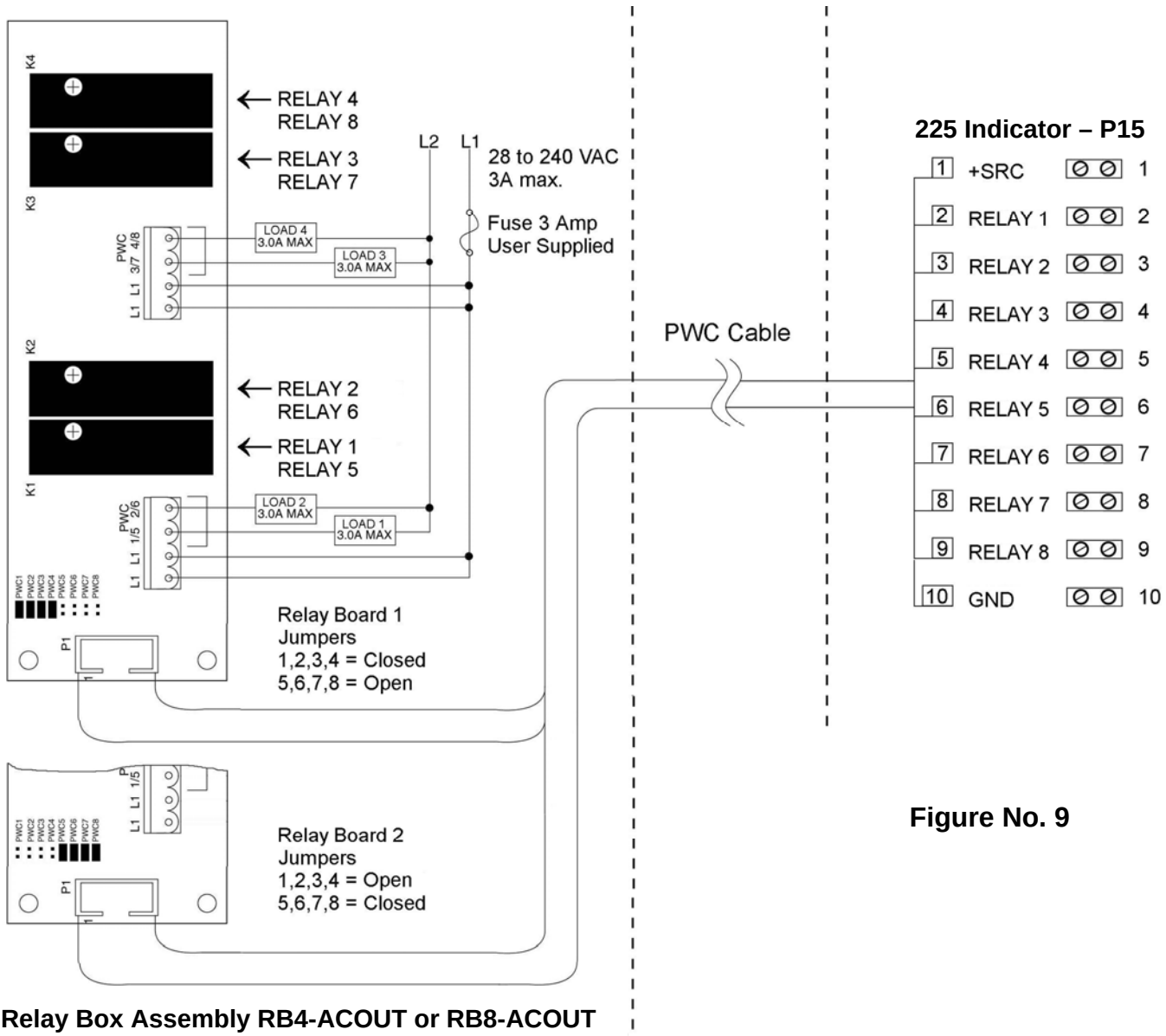


Figure No. 9

Relay Box Assembly RB4-ACOUT or RB8-ACOUT

INSTALLATION, CONT.

AC Output Relay Board(s), Cont.

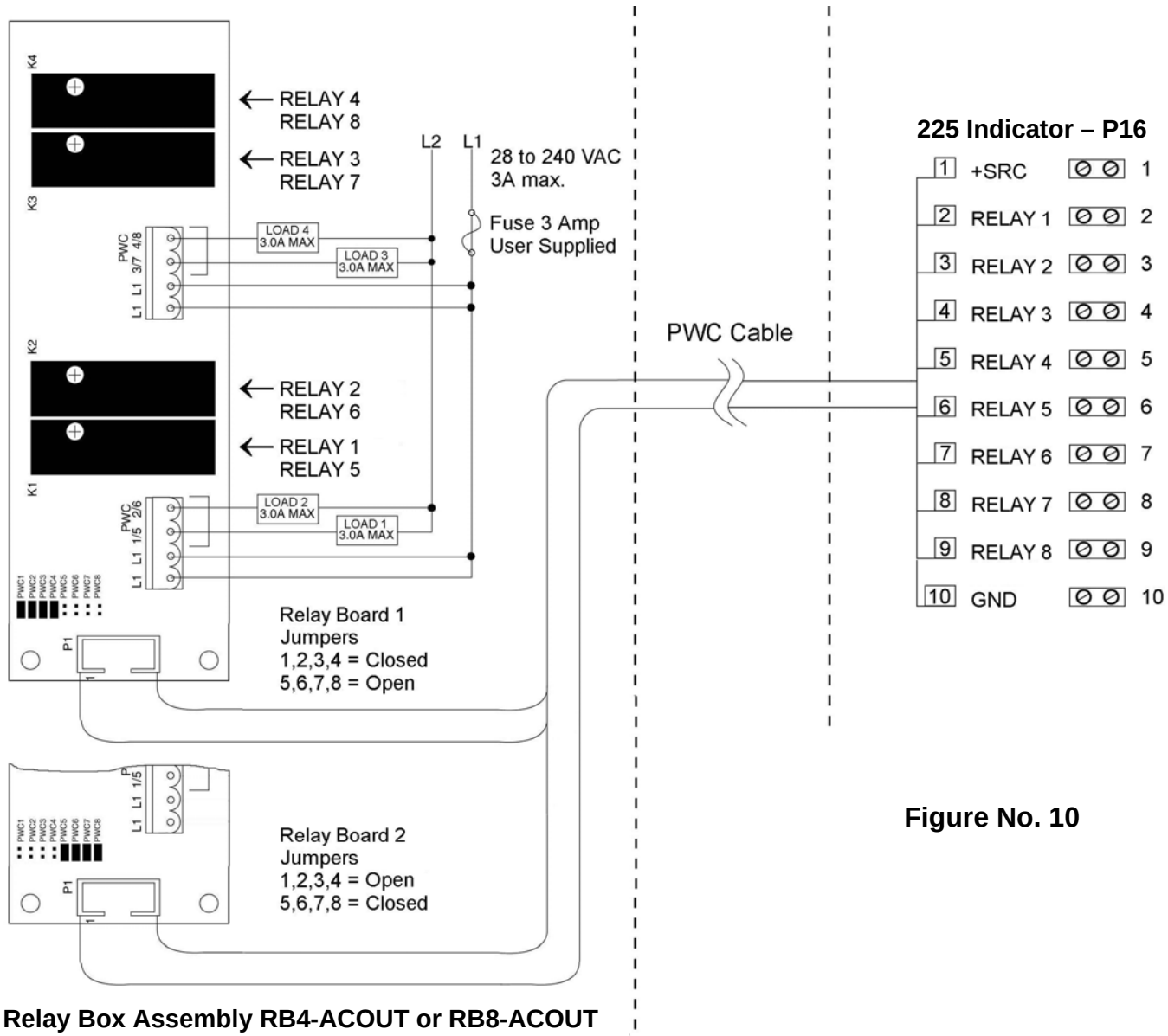


Figure No. 10

Relay Box Assembly RB4-ACOUT or RB8-ACOUT

INSTALLATION, CONT.

DC Output Relay Board(s)

The DC Output Relay Boards are mounted in an external junction box for use with the 225 Indicator and can be purchased from Cardinal. The RB4-DCOUT contains one board and supports four outputs (jumper selectable). The RB8-DCOUT contains two boards and supports eight outputs. The relay board used in all boxes is (Cardinal p/n 8539-C062-1A). Connect the devices to be controlled as shown in Figures No. 11 & 12.

The individual relays can be configured to be on (closed) or off (open) at weights under the preset weight then switch at the preset weight from on-to-off or off-to-on by setting the under weight condition to on or off during setup and calibration in the DIO SETUP MENU.

OUTPUT (closed)	3 to 60VDC @ 3A maximum for each plug-in relay
CONTROL INPUT	5VDC @ 12mA from the 225 main pc board assembly P8
CONNECTION	Removable plug-in screw terminals for up to 14 AWG wire

NOTE! All relays are the normally open type that will open when power to indicator is lost.

INSTALLATION, CONT.

DC Output Relay Board(s), Cont.

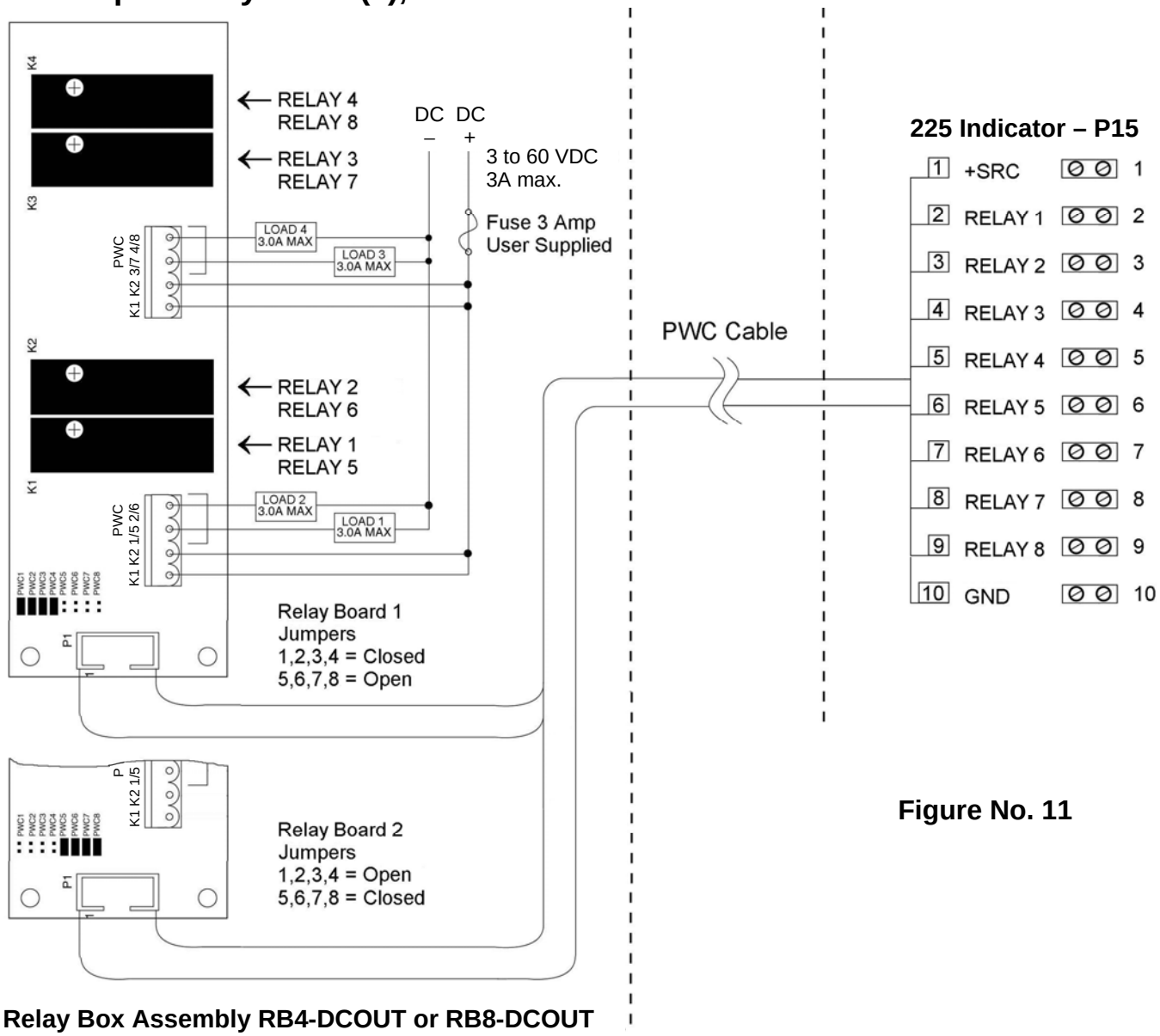


Figure No. 11

Relay Box Assembly RB4-DCOUT or RB8-DCOUT

INSTALLATION, CONT.

DC Output Relay Board(s), Cont.

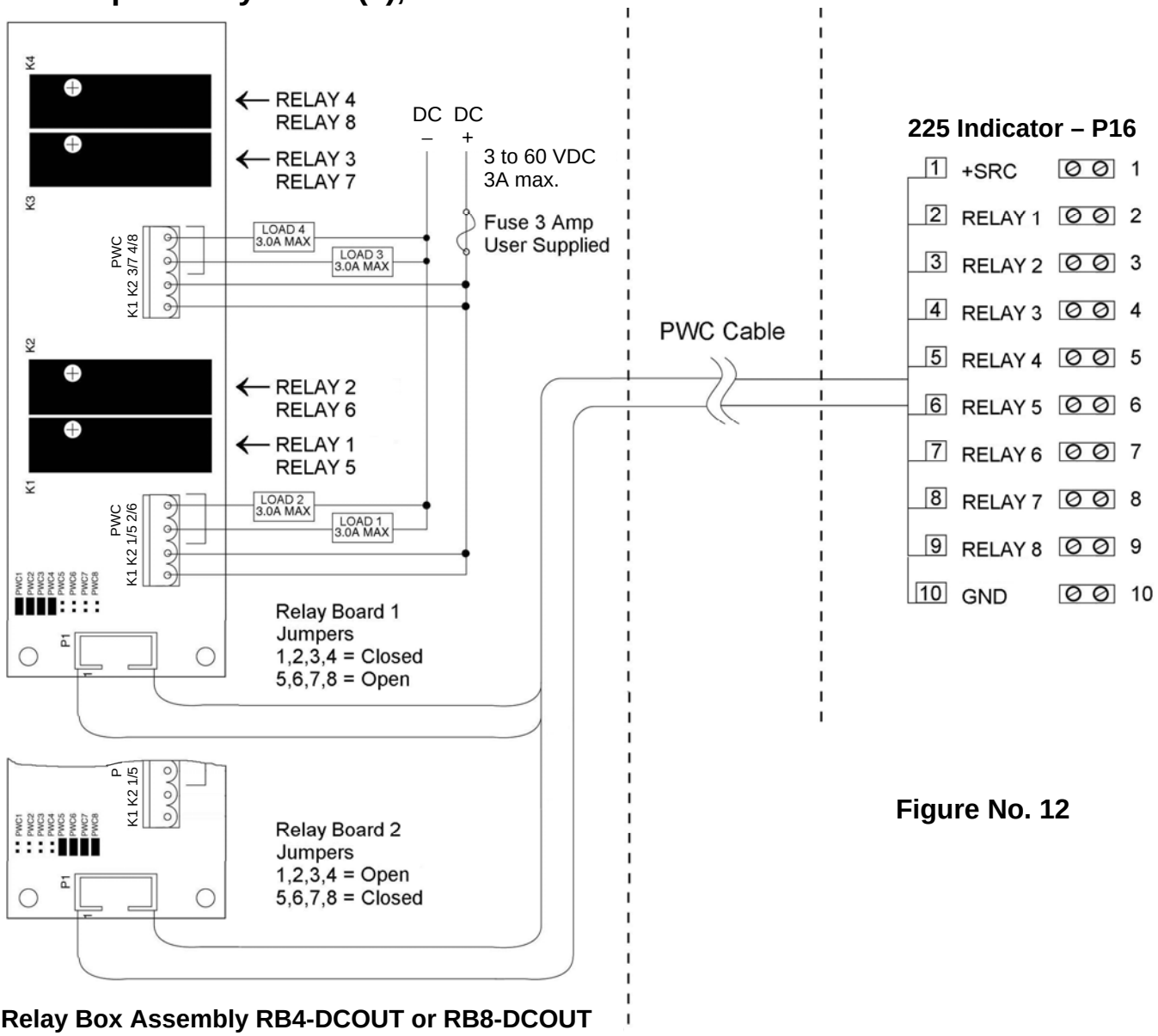


Figure No. 12

Relay Box Assembly RB4-DCOUT or RB8-DCOUT

INSTALLATION, CONT.

Main PC Board I/O Functions Table

Refer to Figure No. 8 for the AC Input Relay board, Figure No. 9 and Figure No. 10 for the AC Output Relay boards, Figure No. 11 and Figure No. 12 for the DC Output Relay boards and Figure No. 13 for the Main PCB.

INPUTS		OUTPUTS							
		PWC		CHECKWEIGHER		DFC		BATCHER	
P17	INPUTS	P15	Presets	Check 3	Check 5	1 Speed	2 Speed	Batch 1	Batch 2
2	ZERO	**2**	PWC 1	Under	Under	Fill	Fast	Fill 1	Fast 1
3	TARE	**3**	PWC 2	Accept	Lo Under		Slow	Fill 2	Slow 1
4	Gross/Net	**4**	PWC 3	Over	Accept			Fill 3	Fast 2
5	PRINT	**5**	PWC 4		Lo Over			Fill 4	Slow 2
6	PAUSE	**6**	PWC 5		Over			Fill 5	Fast 3
7	STOP	**7**	PWC 6					Fill 6	Slow 3
8	START	**8**	PWC 7					Fill 7	Fast 4
9	DUMP	**9**	PWC 8					Fill 8	Slow 4

P16	Presets	Check 3	Check 5	1 Speed	2 Speed	Batch 1	Batch 2
2	PWC 9					Fill 9	Fast 5
3	PWC 10					Fill 10	Slow 5
4	PWC 11					Fill 11	Fast 6
5	PWC 12					Fill 12	Slow 6
6	PWC 13					Fill 13	Fast 7
7	PWC 14					Fill 14	Slow 7
8	PWC 15					Fill 15	
9	PWC 16			Dump	Dump	Dump	Dump

Relay Box Cable Wire Number to Relay Number Table

The relay box cable wire numbers correspond to the indicator main PC board remote input (P17) and output (P15 and P16) terminal connection pins.

CABLE WIRE NUMBER	RELAY NUMBER (Set Proper Jumpers)	CABLE WIRE NUMBER	RELAY NUMBER (Set Proper Jumpers)
1	+SRC (For AC Input Relays)	6	5
2	1	7	6
3	2	8	7
4	3	9	8
5	4	10	GND

MAIN PC BOARD

CAUTION! This board contains static sensitive components. Improper handling can result in damage to or destruction of the components or board. Such actual and/or consequential damage IS NOT covered under warranty.

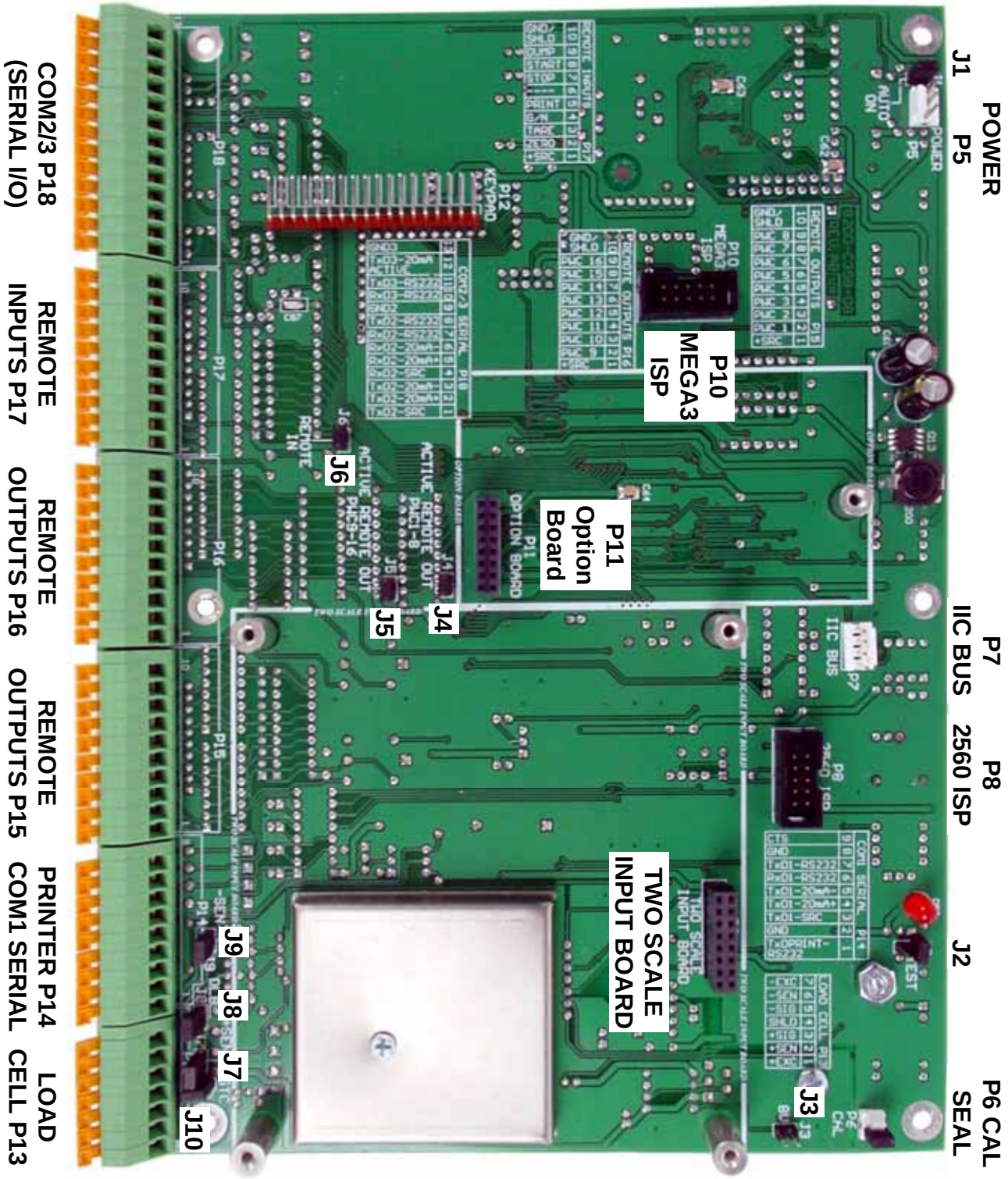


Figure No. 13

MAIN PC BOARD, CONT.

J1 (AUTO ON) – AUTO-ON JUMPER
When installed, this jumper will cause the indicator to power on automatically whenever power is applied to the power input connector. If power is lost momentarily and then reapplied, the indicator will turn on without pressing the **ON** key.

J2 (TEST) – TEST JUMPER
When installed, this jumper will turn the backlight on, ignoring the BACK LITE= setting.

J3 (8V) – 8V EXCITATION JUMPER
When installed, this jumper allows the 225 indicator to supply 8 VDC excitation voltage when a remote (external) 12 VDC battery is used to power the indicator. To operate from the 12 VDC battery, the load cell excitation voltage MUST be set to 8 VDC (J3 *closed*). Operating with the load cell excitation voltage set to 12 VDC will result in an unstable weight display.

J4 (PWC1-8) and J5 (PWC9-16) – ACTIVE REMOTE OUT JUMPERS
When installed, these jumpers allow the 225 indicator to supply (source) 5 VDC to a solid-state relay or other load of 200 ohms or greater. To operate from the 5 VDC source, the positive connection from the relays must be connected to P15 (P16) pins 2 through 9 and the negative wire from the relays to P15 (P16) pin 10 (GND). See Figure No. 9 for connector P15 location and Figure No. 10 for connector P16 location.

For completely isolated outputs, J4 (J5) must be open (on one pin only or removed) and the user must provide 5 to 12 VDC to P15 (P16) pin 1 (+SRC) and a ground return to the load. The load must still be 200 ohms or greater and P15 (P16) pin 10 (GND) is not connected.

J6 (REMOTE IN) – REMOTE IN JUMPER
When installed, this jumper allows the 225 indicator to supply (source) 5 VDC to a remote input circuit. Connecting P17 pins 1 through 9 to P17 pin 10 (GND) through a switch will cause the selected action. See Figure No. 8 for connector P17 location.

For completely isolated inputs, J6 must be open (on one pin only or removed) and the user must provide 5 to 12 VDC to P17 pin 1 (+SRC) and a ground return to the switch connected to P17 pin 2 through 9. Note that P17 pin 10 (GND) is not connected.

J7 (+SEN) and J9 (-SEN) – SENSE JUMPERS
If the sense leads are NOT used, you must install jumpers at J7 and J9 (near the P13 and P14 terminal blocks). These jumpers connect the sense leads to the excitation leads. If sense leads ARE used (as in motor truck scales), these jumpers should be open (on one pin only or removed).

J8 (DLB) – DEAD LOAD BOOST JUMPER
For very low dead loads (less than 10% of the combined load cell capacity), connect J8, the DLB (dead load boost) jumper on the printed circuit board.

J10 (GTC) – GND TO CHASSIS JUMPER
When installed, this jumper connects the analog circuit ground to the indicator chassis ground.

RE-INSTALLING THE REAR PANEL

After all terminations have been made,

1. Remove the excess cable from the instrument enclosure and securely tighten each of the cable gland connectors.
   - Do not over-tighten these connectors but make certain they are snug.
   - **DO NOT USE TOOLS!** Finger-tighten only!
2. Ensure any unused gland connectors are plugged and replace the rear panel.
3. Secure the rear panel with the 14 acorn nuts removed earlier.
4. Follow a diagonal pattern when tightening the acorn nuts.

KEYPAD FUNCTIONS

The Model 225 indicator has 8 standard function keys, a full “QWERTY” alpha-numeric keypad, 4 soft (programmable) keys and 4 navigation keys with an interactive ENTER key. The keypad is used to enter commands and data into the indicator. This section describes each key along with its normal function. Refer to Figure No. 14 or the actual indicator while reading this section.

The membrane keypad is not to be operated with pointed objects (pencils, pens, fingernails, etc). Damage to keypad resulting from this practice is NOT covered under warranty.

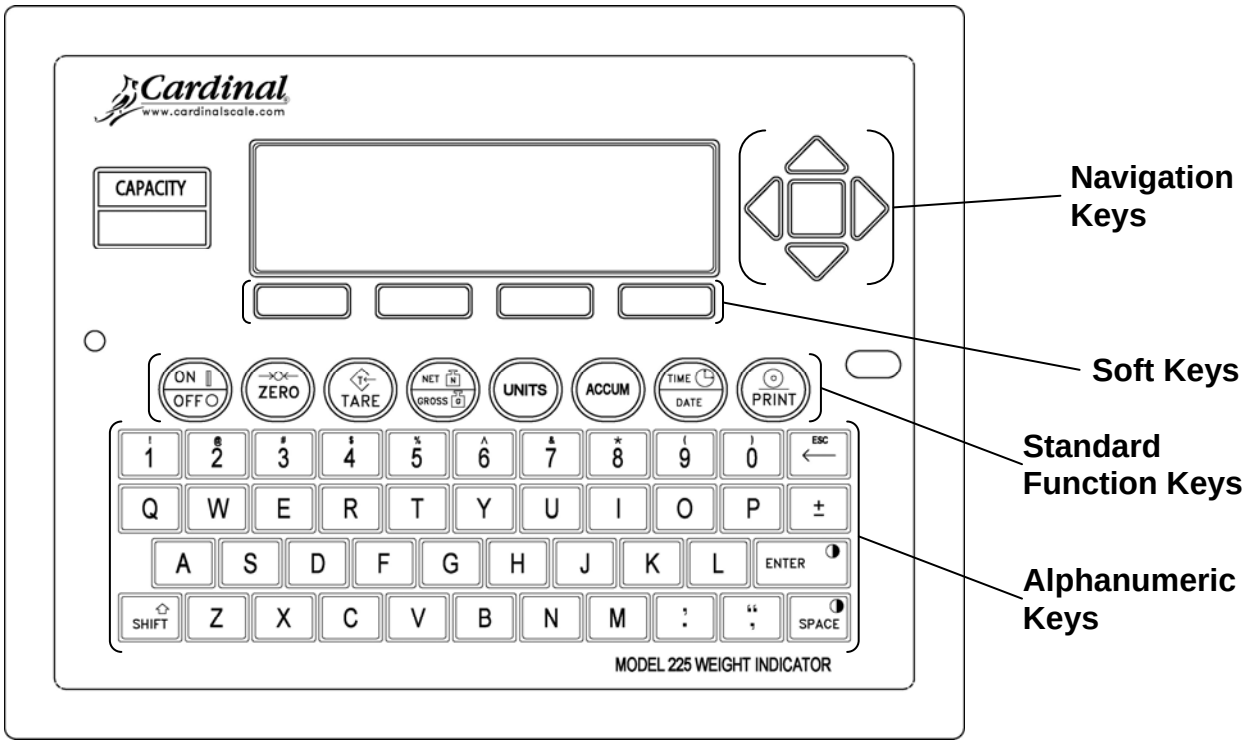


Figure No. 14

Standard Function Keys

ON/OFF KEY

Pressing this key when the indicator is off will apply power and turn it ON. If the indicator is already on, pressing this key will turn the indicator OFF.

ZERO KEY

This key is used to reset the gross weight to zero. If the gross weight exceeds the preset limit for this key, an error message will be displayed when the key is pressed. The zero limit may be set to either 4% (±2) or 100% of scale capacity. The limit is set during Calibration and Setup of the scale.

KEYPAD FUNCTIONS, CONT.

Standard Function Keys, Cont.

TARE KEY

This key is a dual function key. Pressing the **TARE** key alone (Pushbutton Tare mode) will cause the current gross weight to be stored as the new tare weight and cause the weight display to change to the net weight display mode (NET will be shown on right side of display). Pressing this key after entering a numeric value (Keypad Tare) will cause the value entered to be accepted as the new tare weight.

NOTE: Tare weights equal to or greater than scale capacity cannot be entered. In addition, the keypad tare weight division value must be the same as the scale division value. For example, a unit with .005 lb as the division value will display ERROR if you attempt to enter 1.003 for the tare weight.

NET/GROSS KEY

This key is used to toggle between the Net and Gross weight mode. The selected mode is indicated by showing G for Gross weight or NET for Net weight on the display. Note that the display will show an error (–NO TARE–) and the indicator will remain in the Gross weight mode if the key is pressed and valid tare weight has not been entered.

UNITS KEY

Pressing this key will change the weighing units to the alternate units if selected during the calibration and setup of the indicator. The available units of measure (BASE UNITS= and CNVT UNITS=) are enabled or disabled in calibration and setup. The available units include tons, pounds only, ounces, Tonnes (metric tons), kilograms, grams and custom. Note that not all combinations are supported.

ACCUM KEY

This key is used to display the contents of the 32 ID accumulators, the total Gross and Net weight accumulators, the 200 ID storage accumulators, the Batcher bin accumulators and the Count Function piece count accumulators. Note that the Total Gross, Total Net and Count accumulators are updated with every print command. Refer to the NET/GROSS ACCUMULATORS, ID STORAGE OPERATION (ID ACCUMULATORS) OR COUNT OPERATION sections of this manual for more information.

TIME/DATE KEY

This key is used to program the time, date and consecutive number. Refer to the TIME, DATE AND CONSECUTIVE NUMBER section of this manual more information.

KEYPAD FUNCTIONS, CONT.

Standard Function Keys, Cont.

PRINT KEY

Pressing this key will add the displayed Gross or Net weight or Piece Count to the associated accumulator and initiate the transmission of weight and other data selected during setup to the printer output port unless the continuous data feature of the port was enabled during calibration and setup.

NOTE! The indicator will not respond to the Print command unless the weight display is stable. If displaying Gross weight, the only weight printed is Gross weight. If displaying Net weight, the Gross, Tare, and Net weights are printed.

The Model 225 includes support for Cardinal's proprietary **VISUALIZER** Ticket and Label Generation Software. **VISUALIZER** is a PC based program that can design a ticket or label then download the ticket information to the indicator. The program also allows file transfer between the indicator and the PC.

The 225 allows six programmable formats in addition to the standard print tab settings format. Print formats are selected by using the **SHIFT** and **PRINT** keys in combination (refer to the Shift Key section for details). **NOTE!** When the **PRINT** key is pressed the indicator looks for the selected format. If no **VISUALIZER** ticket is found it reverts to the print tab settings.

```
#2
10:19   07/23/2008
100.00   lb   G
 20.00   lb   T
 80.00   lb   N
      0.00   lb   GROSS
ACCUM
   272.00   lb   NET ACCUM
```

SAMPLE TICKET

KEYPAD FUNCTIONS, CONT.

Alphanumeric Keys

The alphanumeric keys are used to enter commands and data into the indicator during Calibration and Setup as well as during normal operations.

NUMERIC KEYS (1 to 9 and 0)

These keys are used to enter numeric data during the setup and calibration as well as during normal operation of the indicator. Note that they have alternate meanings. In the alphanumeric mode, when combined with the **SHIFT** key, their alternate meaning is output. For example, pressing the **SHIFT** key and then the **4** key will output the $ dollar sign.

←— /ESC KEY

This key has several functions. During Setup, when a setup parameter is displayed, pressing this key will "backup" to the previous selection. Also note that on prompts requiring a value to be entered, pressing the **←— /ESC** key will clear the value.

In normal operation, this key is used during numeric data input to delete a number entered. If the last number entered is incorrect, press the **←— /ESC** key once to deleted the number. If more than the last number is incorrect, press the **←— /ESC** key for each number to be deleted. Note that if a number has not been entered, the indicator will ignore this key.

QWERTY KEYS

These keys are used to enter alpha data during Calibration and Setup as well as during normal operations. Pressing the **SHIFT** key before pressing an alpha key will toggle the key to output its alternate meaning. For example, pressing the **SHIFT** key then the **A** key will output a lower case “a” (not a capital letter).

ENTER KEY

The **ENTER** key serves several purposes. During Calibration and Setup (as well as during normal operations), pressing the key will retain the current setting and return the display to the menu display. It is also used when entering or changing data to signal the completion of data entry. The data entered will then be processed or saved.

During normal operations, it is used in combination with the **SHIFT** key to increase the LCD contrast.

SPACE

This key is used to enter a blank space during alphanumeric data input for Calibration and Setup as well as during normal operations. When combined with the **SHIFT** key, it is used to decrease the display contrast.

KEYPAD FUNCTIONS, CONT.

Alphanumeric Keys, Cont.

SHIFT

This key is used for several functions. It is used in combination with the Navigation **ENTER** key (red square key in center of the Navigation arrows) to enter the Calibration and Setup mode.

During Calibration and Setup (as well as during normal operations), pressing the key before pressing an alphanumeric key will toggle the key to output its alternate meaning. For example, when combined with an alphabetic key, the **SHIFT** key causes a lower case letter (not a capital letter) to be output.

Shift Key Combinations

SHIFT, ESC, ACCUM KEY

The 225 will retain and display on command the maximum weight value measured since the indicator has begun operation or since the maximum value was last cleared. The maximum value is displayed by pressing the **SHIFT** key, the **ESC** key and then the **ACCUM** key when the display is showing the FUNCTION= prompt. Press the **ENTER** key to exit and return to normal operation.

SHIFT, ESC, PRINT KEY

This combination is used to *change* the selected print ticket format. Pressing the **SHIFT** key, the **ESC** key and then the **PRINT** key when the display is showing the FUNCTION= prompt. The display will change to show PRINT=X. Note that X is the current ticket format selected.

If the setting displayed is acceptable, press the **ENTER** key to exit and return to normal operation. Otherwise, using the numeric keys enter the new value for the ticket format and then press the **ENTER** key to exit and return to normal operation.

0 = Print Tab Settings
1 = Default Print Format 2 = VISUALIZER Ticket 3 = VISUALIZER Ticket
4 = VISUALIZER Ticket 5 = VISUALIZER Ticket 6 = VISUALIZER Ticket

In addition to using the above key combination to change the print ticket format, the operator (just prior to printing the ticket) can change the print ticket format at the end of the weighing operation. This is accomplished by performing the normal weighing operation and then pressing the desired format number (0, 1, 2, 3, 4, 5 or 6), followed by pressing the **PRINT** key.

NOTE! When a print format is selected by either method, it will remain active until changed by the operator.

KEYPAD FUNCTIONS, CONT.

Shift Key Combinations, Cont.

SHIFT, ENTER KEY

During normal operations, this combination is used to increase the LCD contrast. Refer to the DISPLAY CONTRAST ADJUSTMENT section of this manual for more information.

SHIFT, SPACE KEY

This combination is used during normal operations to decrease the display contrast. Refer to the DISPLAY CONTRAST ADJUSTMENT section of this manual for more information.

SHIFT & TARE KEY

This combination is used during normal operations to display the current Tare weight. The tare weight will be displayed for 3 seconds and then the 225 will return to normal operations.

SHIFT, UNITS KEY

This combination will enter the Test mode. Refer to the TEST MODE AND ERASING MEMORY section of this manual for more information.

KEYPAD FUNCTIONS, CONT.

Soft Keys

MEM KEY

This key is used by the ID Storage feature to enter permanent identification (ID) strings and perform other ID functions. Refer to the ID STORAGE OPERATION section of this manual for more information.

ID KEY

This key is used to display and enter an alphanumeric identification (ID) string for use in printing and in the ID Storage feature. Refer to the ID STORAGE OPERATION section of this manual for more information.

DELETE KEY

This key is used by the ID Storage feature to delete ID numbers. Refer to the ID STORAGE OPERATION section of this manual for more information.

PRESET KEY

This key is used to enter the Preset Weight Comparators “PWC” weight and trim values. Refer to the PRESET WEIGHT COMPARATORS OPERATION section of this manual for more information.

COUNT KEY

This key is used by the Counting feature. Refer to the Operation, COUNTING FEATURE OPERATION section of this manual for more information.

ANNUNCIATORS

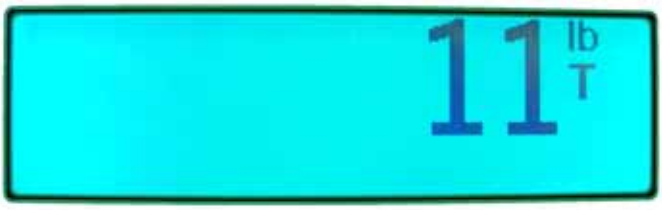
The annunciators are turned on to show that the indicator is in the mode corresponding to the annunciator label or that the status indicated by the label is active.

→0← (ZERO)
This annunciator is turned on to show that the weight is within +/- 1/4 division of the center of zero.

(STABLE)
This annunciator is turned on when the weight display is stable. This indicates the change in successive weight samples is less than the motion limits selected during Calibration and Setup.

G (GROSS)
This annunciator is turned on to indicate that the displayed weight is the Gross weight.

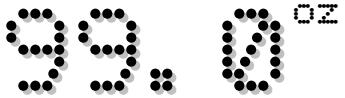
NET
This annunciator is turned on to show that the displayed weight is the Net weight (Gross weight less Tare weight).



T
This annunciator is turned on to indicate that the displayed weight is the tare weight.

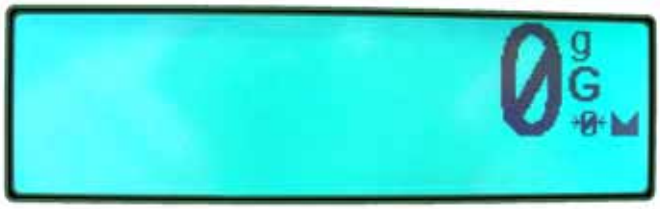
ANNUNCIATORS, CONT.

oz (OUNCES)
This annunciator is turned on to show that the displayed weight unit is ounces, for example,



lb (POUNDS)
This annunciator is turned on to show that the displayed weight unit is pounds, for example,

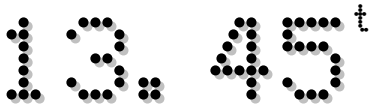
tn (TONS)
This annunciator is turned on to show that the displayed weight is avoirdupois tons, for example,



g (GRAMS)
This annunciator is turned on to indicate that the displayed weight measurement is grams, for example,

kg (KILOGRAMS)
This annunciator is turned on to indicate that the displayed weight is kilograms, for example,

t (TONNES “METRIC TONS”)
This annunciator is turned on to show that the displayed weight measurement is metric tons, for example,



TIME, DATE AND CONSECUTIVE NUMBER

12-Hour Clock Format Selected in Setup (TIME=12)

1. With the indicator in normal operations mode, press the **TIME/DATE** key.
2. The display will change to show TIME=XXXXXX, where XXXXXX is the current time.
3. If the time displayed is correct, press the **ENTER** key and proceed to step 5.
4. Otherwise, using the numeric keys, enter the correct time (HHMMSS) and then press the **ENTER** key.

   IMPORTANT! Note that with a 12-hour clock format, 8:30 AM or 8:30 PM are entered the same way, as 083000. The next prompt (AM=) determines whether AM or PM is printed on the ticket.
5. The display will change to show AM=XXX, where XXX is current setting (YES or NO).
6. If the setting displayed is acceptable, press the **ENTER** key and proceed to step 8.
7. Otherwise, press **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and proceed to the next prompt.
8. The display will change to show DATE = XXXXXX. Note that XXXXXX is the current date displayed in the format selected during Calibration and Setup. See the USA= parameter in SETUP MENU #1.
9. If the date displayed is correct, press the **ENTER** key and proceed to step 11.
10. Otherwise, using the numeric keys, enter the correct date (in the format selected during Calibration and Setup, MMDDYY or DDMMYY) and then press the **ENTER** key.
11. The display will change to show CNC NO=XXXXXX, where XXXXXX is the current consecutive number.
12. If the consecutive number displayed is correct, press the **ENTER** key to return to normal operations.
13. Otherwise, using the numeric keys, enter the new consecutive number (6 digits max.) and then press the **ENTER** key to return to normal operations.

TIME, DATE AND CONSECUTIVE NUMBER, CONT.

24-Hour Clock Format Selected in Setup (TIME=24)

1. With the indicator in normal operations mode, press the **TIME/DATE** key.
2. The display will change to show TIME=XXXXX, where XXXXXX is the current time.
3. If the time displayed is correct, press the **ENTER** key and proceed to step 5.
4. Otherwise, using the numeric keys, enter the correct time (HHMMSS) and then press the **ENTER** key.

   IMPORTANT! With a 24-hour clock format, AM and PM times are entered differently.

   - When entering times before noon, the actual time is entered. For example, 8:30 AM would be entered (and would print on the ticket) as 083000.
   - When entering times after noon, you must add 12 to the time. For example, 8:30 PM would be entered (and would print on the ticket) as 203000.
5. The display will change to show DATE = XXXXXX. Note that XXXXXX is the current date displayed in the format selected during Calibration and Setup. See the USA= parameter in SETUP MENU #1.
6. If the date displayed is correct, press the **ENTER** key and proceed to step 8.
7. Otherwise, using the numeric keys, enter the correct date (in the format selected during Calibration and Setup, MMDDYY or DDMMYY) and then press the **ENTER** key.
8. The display will change to show CNC NO=XXXXXX, where XXXXXX is the current consecutive number.
9. If the consecutive number displayed is correct, press the **ENTER** key to return to normal operations.
10. Otherwise, using the numeric keys, enter the new consecutive number (6 digits max.) and then press the **ENTER** key to return to normal operations.

DISPLAY CONTRAST ADJUSTMENT

The Model 225 indicator uses a combination of the **SHIFT**, **ENTER** and **SPACE** keys to adjust the contrast of the LCD display.

To Increase the LCD Contrast

1. With the indicator in normal operations mode, press and hold the **SHIFT** key and then press the **ENTER** key.
2. Repeat pressing the **ENTER** key to increase the contrast to the desired level.
3. When the LCD contrast is at the desired level, stop pressing the **ENTER** key and release the **SHIFT** key to save the setting and return to normal operating mode.

To Reduce the LCD Contrast

1. With the indicator in normal operations mode, press and hold the **SHIFT** key and then press the **SPACE** key.
2. Repeat pressing the **SPACE** key to reduce the contrast to the desired level.
3. When the LCD contrast is at the desired level, stop pressing the **SPACE** key and release the **SHIFT** key to save the setting and return to normal operating mode.

CALIBRATION AND SETUP

Security Seals

A Category 1 Audit Trial is provided on the Model 225 with two event counters that increment when a change is made to features that are required by NTEP or OIML to be sealed. One counter is designated for calibration parameters and one is designated for configuration changes as required in NCWM Publication 14, 2007. Each event counter has a capacity to record 999 changes. The data for the counters is maintained in non-volatile memory. Refer to the VIEW AUDIT TRAIL COUNTERS section of this manual for more information.

If your local metrology laws require the use of physical sealing, the Model 225 has been designed with two types of security seals. One seal, a calibration jumper prevents unauthorized access to the calibration adjustments while the second seal (lead-wire) prevents the rear panel from being removed from the indicator to gain access to the jumper.

NOTE! The calibration seal jumper (P6) is located on the main printed circuit board and can **only** be accessed by removing the rear panel of the indicator.

The following setup parameters CAN NOT be changed with the calibration seal jumper (P6) installed.

On SETUP/REVIEW MENU

3. CALIBRATE SCALE

On SETUP MENU #1

1. USA	4. OIML
2. NSC	8. NO OF SCALES
3. LFT	9. TOTALIZE

On Setup Menu #2	On Setup Menu #3
5. CALIBRATE	G/N ACCUMS

On 4. SETUP SCALE MENU #1

1. BASE UNITS	4. Z LIMIT	7. STABLE
2. CNVT UNITS	5. PWR UP Z	8. STBL CNT
3. Z TRACK	6. SAMPLES	9. WT INTERVALS

On 4. SETUP SCALE MENU #1

1. FILTER	3. FBRK	5. DPP
2. FMAX	4. INTERVAL	6. CAP

NOTE! With the calibration seal jumper installed, a long error beep with CAL SEAL **displayed will occur when attempting to change the above listed parameters.**

CALIBRATION AND SETUP, CONT.

Your 225 indicator has been thoroughly tested and calibrated before being shipped to you. If you received the indicator attached to a scale, calibration is not necessary. If the indicator is being connected to a scale for the first time or recalibration is necessary for other reasons, proceed as indicated.

Calibration and Setup of the indicator is accomplished entirely by the keypad and does not require removing a calibration jumper or pressing a calibration switch[1].

During the calibration and setup process, it is necessary to enter operational parameters and data using the indicator keypad.

- Pressing the **ENTER** key without entering a new value will retain the current setting and return the display to the menu display.
- To change a setting, enter or select a new value and then press the **ENTER** key. The new setting will be saved and the display will return to the menu display.
- Note that pressing the ⟵ **/ESC** key on YES or NO prompts will "backup" to the previous selection. Also note that on prompts requiring a value to be entered, pressing the ⟵ **/ESC** key will clear the value.

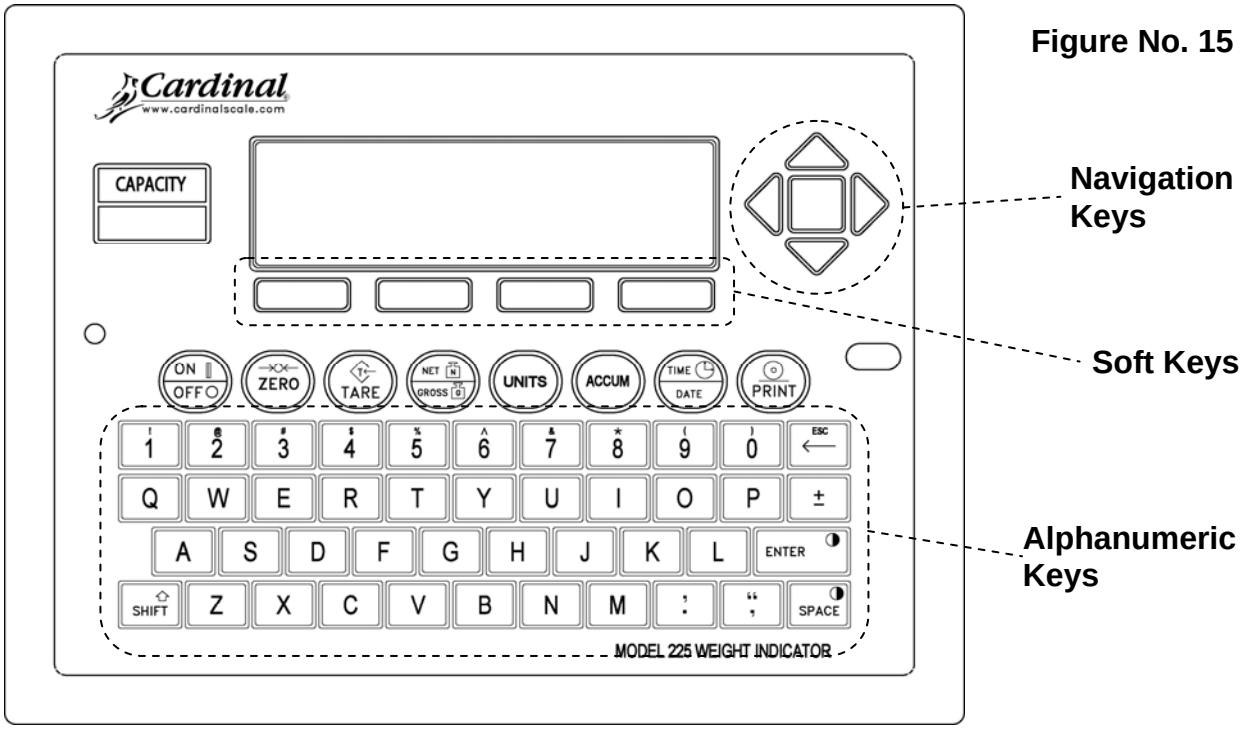


Figure No. 15

CAUTION! The membrane keypad is not to be operated with pointed objects (pencils, pens, fingernails, etc). Damage to keypad resulting from this practice will NOT be covered under warranty.

[1] If your local metrology laws require the use of physical sealing, to enter calibration and setup, the calibration seal jumper must be removed. You may gain access to this jumper by removing the fourteen (14) acorn nuts securing the rear panel. Refer to Figure No. 13 for the location of the jumper.

CALIBRATION AND SETUP, CONT.

With the indicator ON, press the **SHIFT** key and then press the Navigation **ENTER** key (red square key in center of the Navigation arrows). The display will change to show the SETUP/REVIEW MENU.

```
SETUP/REVIEW MENU
1. ENTER CALIBRATION AND SETUP
2. VIEW AUDIT TRAIL COUNTERS
3. CALIBRATE SCALE 1
                          9. DEL CUSTOM TICKET
                         10. PRINT SETUP
Enter Selection: 1   EXIT
```

1. ENTER CALIBRATION AND SETUP

SETUP MENU #1

With the SETUP/REVIEW MENU displayed, press the **1** key and then the **ENTER** key. The display will change to show SETUP MENU #1.

```
SETUP MENU #1
1.  USA=XXX          6. CLR TARE=XXX
2.  NSC=XXX          7. CLEAR ID=XXX
3.  LFT=XXX          8. NO OF SCALES=X
4.  OIML=XXX         9. TOTALIZE=XXX
5.  TIME=XX         10. MODE OF OP=0  NORM
Enter Selection:  0  NEXT  EXIT
```

1. USA=XXX (DOMESTIC or INTERNATIONAL)

With SETUP MENU #1 displayed the current setting for the USA= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

USA=YES (Domestic)
- DATE = MM/DD/YY
- Z LIMIT = NO
- CAP + 5% to OC

USA=NO (International)
- DATE = DD/MM/YY
- Z LIMIT = YES
- CAP + 9 grads to OC
- ETR able = YES

PT printed with tare. Lamp test on power up. Lorry Weigher Operation (*Any MODE OF OP but 1 or 6*). NSC (Australia NSC Requirements) setup parameter selection allowed

CALIBRATION AND SETUP, CONT.

2. NSC=XXX (AUSTRALIA NSC REQUIREMENTS)

NOTE! In countries requiring the 225 to meet Australia NSC requirements, the USA= parameter must be set for international use (USA=NO) to allow the 2. NSC=XXX setup parameter selection.

With SETUP MENU #1 displayed the current setting for the NSC= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

NSC=YES
Australia NSC Requirements Enabled

NSC=NO
Australia NSC Requirements Disabled

3. LFT=XXX (LEGAL FOR TRADE)

With SETUP MENU #1 displayed the current setting for the LFT= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

LFT=YES
Interval Settings (INTERVAL) allowed are 1, 2, 5, 10, 20, 50

NOTE! If LFT=YES and USA=YES
Division must be 100 to 10,000
Z TRACK = .5 or 0 to 3
Inhibit serial data during input
DATE = MM/DD/YY
Z LIMIT = NO
CAP + 5% to OC

NOTE! If LFT=YES and USA=NO
STABLE = 1
DATE = DD/MM/YY
Z TRACK = 0.5
Z LIMIT = yes
CAP + 9 grads to OC
PT printed with tare
Lamp test on power up

LFT=NO
Interval Setting (INTERVAL) is selectable from 1 to 99.

NOTE! If LFT=NO
Enables the Converted Units Net Weight print feature

CALIBRATION AND SETUP, CONT.

4. OIML=XXX (PROTECTIVE INTERFACE)

NOTE! If the 225 is used in a country where the application requires a protective interface, the USA= parameter must be set for international use (USA=NO) to allow the 4. OIML=XXX setup parameter selection.

With SETUP MENU #1 displayed the current setting for the OIML= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

OIML=YES	OIML=NO
Protective Interface Enabled	Protective Interface Disabled

NOTE! When YES is selected, serial port COM1 will be dedicated to outputting scale gross weight whenever the application is executing.

5. TIME=XX (CLOCK TIME FORMAT)

With SETUP MENU #1 displayed the current setting for the TIME= parameter will be shown. Note that XX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **5** key, the **ENTER** key and then using the numeric keys, enter 12 or 24 and then press the **ENTER** key to save the new setting and return to the SETUP MENU #1.

TIME=12	TIME=24
12 hour clock (AM/PM) (8:30 PM will print as 08:30 PM)	24 hour clock (8:30 PM will print as 20:30)

6. CLR TARE=XXX (CLEAR TARE)

With SETUP MENU #1 displayed the current setting for the CLR TARE= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **6** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

CLR TARE=YES	CLR TARE=NO
Automatically clears Stored Tare when Net weight goes below zero	Stored Tare is not cleared when Net weight goes below zero

The following is a typical example of the Clear Tare feature in use.

1. Place container on scale, then press the **TARE** key.
2. Load container with item to be weighed and perform normal weighing operation.
3. Remove load (item *AND* container) from scale.
4. Scale weight returns to below zero (weight of container) and is then reset to zero.
5. Operator is required to repeat step 1 before next weighing operation.

CALIBRATION AND SETUP, CONT.

7. CLEAR ID=XXX (CLEAR ID)

With SETUP MENU #1 displayed the current setting for the CLEAR ID= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **7** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

CLR ID=YES	CLR ID= NO
Automatically clears ID after print	ID is not cleared after print

8. NO OF SCALES=X (NUMBER OF SCALES)

With SETUP MENU #1 displayed the current setting for the NO OF SCALES= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **8** key, the **ENTER** key and then using the numeric keys, enter the number of scales and then press the **ENTER** key to save the new setting and return to SETUP MENU #1. Allowable values are 1, 2 or 3.

NOTE! Support for more than 1 scale requires the 225-DS (Dual Scale) Card. If 2 or 3 are entered for number of scales, the 225 will check for additional scales. If additional scales are not found, it will display an error message and default back to 1 scale.

9. TOTALIZE=XXX (SCALE TOTALIZER)

With the 225-DS (Dual Scale) Card installed and the number of scales set for 2 or 3, the 225 can sum the weights of two or more scales and make the total available to be displayed. The totalizer can be referenced as if it were another scale. **NOTE!** The totalizer's scale number will always be 4 regardless of the actual number of scales attached to the indicator.

With SETUP MENU #1 displayed the current setting for the TOTALIZE= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **9** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to SETUP MENU #1.

TOTALIZE=YES	TOTALIZE=NO
Scale Totalizer Enabled	Scale Totalizer Disabled

NOTE! All scales to be included in the totalizer must have identical settings for: BASE UNITS, CNVT UNITS, INTERVAL, DDP, SAMPLES, STABLE and STBL CNT. If these are not the same, an error message will be displayed.

CALIBRATION AND SETUP, CONT.

10. MODE OF OP=X XXXX (MODE OF OPERATION)

With SETUP MENU #1 displayed the current setting for the MODE OF OP= parameter will be shown. Note that X is the current value and XXXX is the mode of operation abbreviation.

If the setting displayed is acceptable, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2 or press **EXIT** (Navigation Keys △ UP Arrow) to return to the SETUP/REVIEW MENU.

Otherwise, press the **1** and **0** keys and then the **ENTER** key. The display will change to show the Mode Of Operation Menu.

0. Normal Indicator (Normal Indicator = NORM)

Press the **0** key, the **ENTER** key and then press **EXIT** (Navigation Keys △ UP Arrow) to exit and return to SETUP MENU #1. Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the next display, SETUP MENU #2.

1. ID Storage (ID Storage = IDS)

Press the **1** key and then the **ENTER** key to proceed to the ID Storage Menu. Refer to the ID STORAGE SETUP, Mode Of Operation = 1 (ID Storage) section of this manual.

2. Digital Fill Ctrl (Digital Fill Control = DFC)

Press the **2** key and then the **ENTER** key to proceed to the Digital Fill Control Menu. Refer to the 225 Digital Fill Control manual.

3. Preset Weight Comp (Preset Weight Comp = PWC)

Press the **3** key and then the **ENTER** key to proceed to the Preset Weight Comparator Menu. Refer to the PRESET WEIGHT COMPARATORS SETUP, Mode Of Operation = 3 (Preset Weight Comp) section of this manual.

4. Check Weigher (Check Weigher = CHW)

Press the **4** key and then the **ENTER** key to proceed to the Check Weigher Menu. Refer to the 225 Check Weigher manual.

5. Batcher (Batcher = BATR)

Press the **5** key and then the **ENTER** key to proceed to the Batcher Menu. Refer to the 225 Batcher manual.

6. Package Weigher (Package Weigher = PKW)

Press the **6** key and then the **ENTER** key to proceed to the Package Weigher Menu. Refer to the 225 Package Weigher manual.

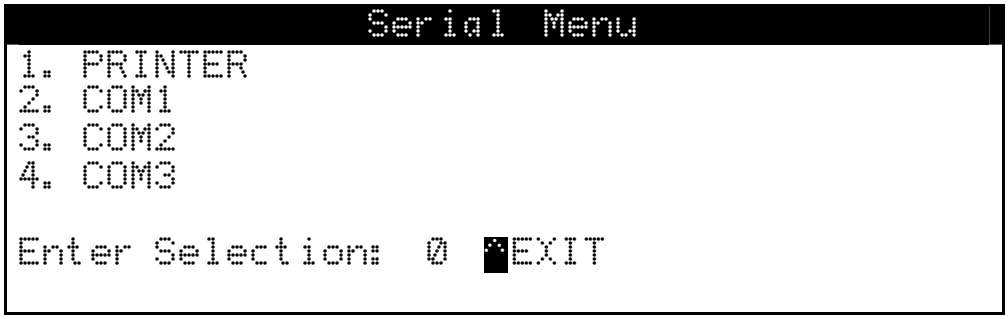
CALIBRATION AND SETUP, CONT.

SETUP MENU #2
SERIAL INPUT/OUTPUT SETUP

With SETUP MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2.

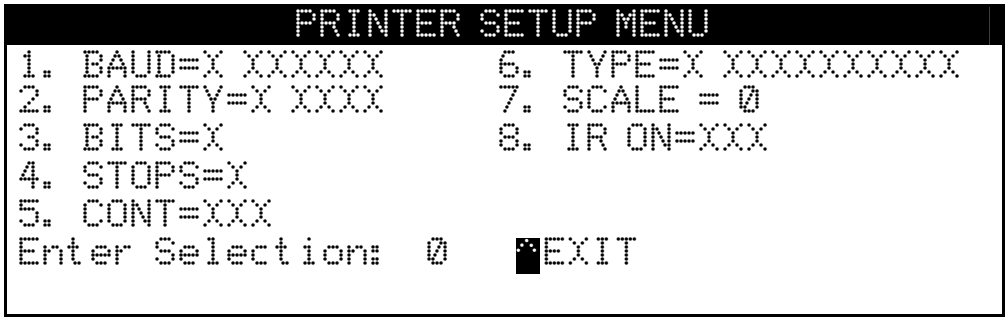
1. SERIAL (SERIAL INPUT/OUTPUT)

With SETUP MENU #2 displayed, press the **1** key and then the **ENTER** key to proceed to the Serial Menu.



1. PRINTER (PRINTER)

With the Serial Menu displayed, press the **1** key and then the **ENTER** key to proceed to the PRINTER SETUP MENU.



CALIBRATION AND SETUP, CONT.

1. BAUD=X XXXXXX (PRINTER PORT BAUD RATE)

With the PRINTER SETUP MENU displayed the current setting for the BAUD= parameter will be shown. Note that X is the current value and XXXXXX is the actual baud rate. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the printer port baud rate and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Allowable values are 0 through 13.

0 = 300	4 = 4800	8 = 28800	12 = 115200
1 = 600	5 = 9600	9 = 38400	13 = 230400
2 = 1200	6 = 14400	10 = 57600	
3 = 2400	7 = 19200	11 = 76000	

2. PARITY=X XXXX (PRINTER PARITY RATE)

With the PRINTER SETUP MENU displayed the current setting for the PARITY= parameter will be shown. Note that X is the current value and XXXX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the numeric keys, enter the value for the printer parity rate and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Allowable values are 0, 1 or 2.

0 = NONE (No Parity) 1 = Odd Parity 2 = Even Parity

3. BITS=X (PRINTER DATA BITS)

With the PRINTER SETUP MENU displayed the current setting for the BITS= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key and then using the numeric keys, enter the value for the printer data bits and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Allowable values are 7 or 8.

4. STOPS=X (PRINTER STOP BITS)

With the PRINTER SETUP MENU displayed the current setting for the STOPS= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key and then using the numeric keys, enter the value for the printer stop bits and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Allowable values are 1 or 2.

CALIBRATION AND SETUP, CONT.

5. CONT=XXX (PRINTER CONTINUOUS OUTPUT)

With the PRINTER SETUP MENU displayed the current setting for the CONT= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **5** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU.

CONT=YES	CONT=NO
Continuous Output Enabled	Continuous Output Disabled

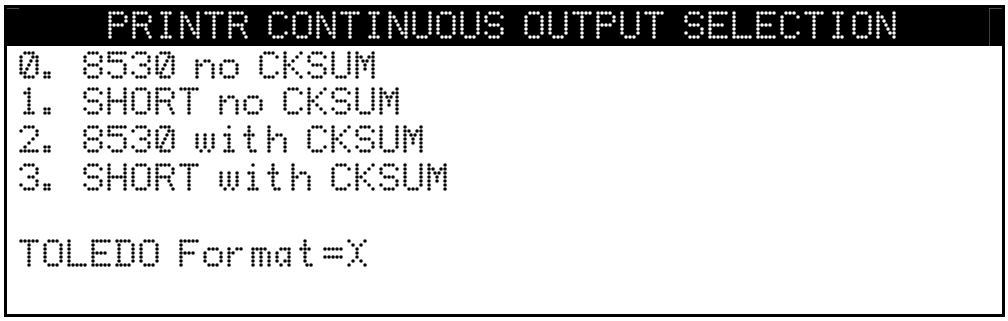
6. TYPE=X XXXXXXXXXX (PRINTER CONTINUOUS OUTPUT SELECTION)

With the PRINTER SETUP MENU displayed the current setting for the TYPE= parameter will be shown. Note that X is the current value and XXXXXXXXXX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **6** key, the **ENTER** key and then using the numeric keys, enter the value for the printer continuous output selection and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Allowable values are 0 through 7 and 9.

0 = SMA	3 = IQ355	6 = SB250/500M
1 = SB400	4 = NUMERIC WT	
2 = TOLEDO (See Note)	5 = SB500	

NOTE! If you selected 2. TOLEDO for the TYPE= parameter, the following setup menu parameters will be shown after pressing the **ENTER** key:



With the PRINTR CONTINUOUS OUTPUT SELECTION menu displayed the current setting for the TOLEDO Format= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU.

Otherwise, using the numeric keys, enter the value for the TOLEDO Format and then press the **ENTER** key to save the new setting and return to PRINTER SETUP MENU. Allowable values are 0, 1, 2, or 3.

CALIBRATION AND SETUP, CONT.

7. SCALE=X (SCALE USED FOR PRINTER DATA)

With the PRINTER SETUP MENU displayed the current setting for the SCALE= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **7** key, the **ENTER** key and then using the numeric keys, enter the value for the scale the printer will receive data from and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Allowable values are 1 through 4. **NOTE!** Scale 1 is the default setting. Also note, 4 is the Scale Totalizer.

8. IR ON=XXX (INFRARED "IR" DATA PORT)

With the PRINTER SETUP MENU displayed the current setting for the IR ON= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu.

Otherwise, press the **8** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU.

IR ON=YES
IR Data Port is Enabled and IR input is allowed.

IR ON=NO
IR Data Port is Disabled and IR input will be ignored.

NOTE! If you selected 6. SB500 for the TYPE= parameter, the following setup parameters Manual Mode= and Thres Wt = will be shown on the PRINTER SETUP MENU.

9. Manual Mode=XXX (MANUAL LIGHT MODE)

With the PRINTER SETUP MENU displayed the current setting for the Manual Mode= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu.

Otherwise, press the **9** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU.

Manual Mode=YES
Manual Mode is Enabled. Pressing **START/STOP** key will toggle traffic light between Green and Red.

Manual Mode=NO
Manual Mode is Disabled. Threshold weight is used to toggle light between Green and Red.

CALIBRATION AND SETUP, CONT.

10. Thres Wt=XXXXXX (THRESHOLD WEIGHT FOR AUTO MODE)

With the PRINTER SETUP MENU displayed the current setting for the Thres Wt= parameter will be shown. Note that XXXXXX is the current value. If the setting displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu.

Otherwise, press the **1** and **0** keys, the **ENTER** key and then using the numeric keys, enter the value for the threshold weight[1] used to control the traffic light auto mode and then press the **ENTER** key to save the new setting and return to the PRINTER SETUP MENU. Note that entering 0 disables the traffic light auto mode.

1 If scale gross weight is less than or equal to threshold weight, traffic light will be Green. When scale gross weight is greater than threshold weight, traffic light will be Red.

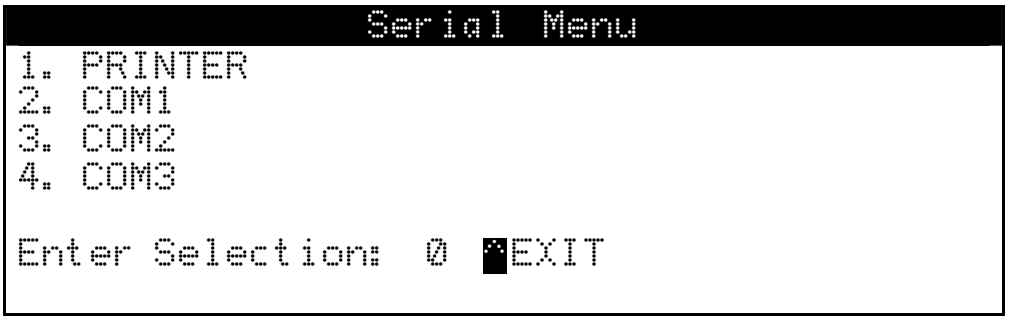
NOTE! If manual light mode is disabled (Manual Mode=NO) and 0 is entered for the threshold weight (Thres Wt=0), the traffic light feature will be disabled (turned off).

Printer Setup Completed

The printer setup has been completed, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu and proceed to the COM port (serial port) setup.

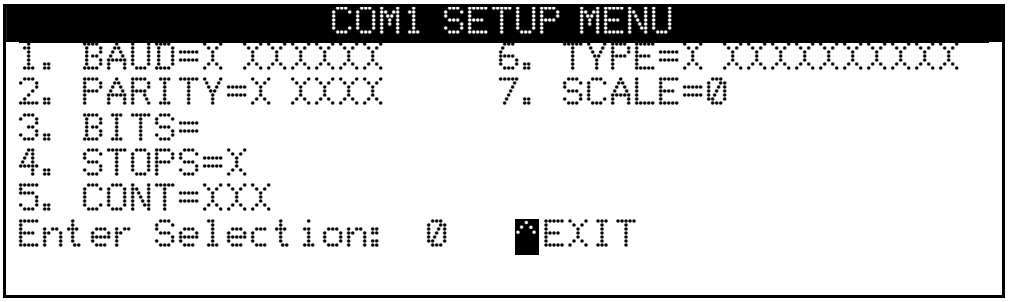
CALIBRATION AND SETUP, CONT.

The following describes the setup for the 225 COM ports (Serial Ports). Although the three (3) COM ports can be configured differently, they have the same setup parameters. In the setup menus shown and parameters described, COM1 (Serial Port 1) is referenced. Substitute the COM port number you are configuring for the number shown.



2. COM1 (COM1, SERIAL PORT 1)

With the Serial Menu displayed, press the **2** key and then the **ENTER** key to proceed to the COM1 SETUP MENU.



1. BAUD=X XXXXXX (COM1 BAUD RATE)

With the COM1 SETUP MENU displayed the current setting for the BAUD= parameter will be shown. Note that X is the current value and XXXXXX is the actual baud rate. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the printer port baud rate and then press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU. Allowable values are 0 through 13.

0 = 300	4 = 4800	8 = 28800	12 = 115200
1 = 600	5 = 9600	9 = 38400	13 = 230400
2 = 1200	6 = 14400	10 = 57600	
3 = 2400	7 = 19200	11 = 76000	

CALIBRATION AND SETUP, CONT.

2. PARITY=X XXXX (COM1 PARITY RATE)

With the COM1 SETUP MENU displayed the current setting for the PARITY= parameter will be shown. Note that X is the current value and XXXX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the numeric keys, enter the value for the printer parity rate and then press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU. Allowable values are 0, 1 or 2.

0 = NONE (No Parity) 1 = Odd Parity 2 = Even Parity

3. BITS=X (COM1 DATA BITS)

With the COM1 SETUP MENU displayed the current setting for the BITS= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key and then using the numeric keys, enter the value for the printer data bits and then press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU. Allowable values are 7 or 8.

4. STOPS=X (COM1 STOP BITS)

With the COM1 SETUP MENU displayed the current setting for the STOPS= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key and then using the numeric keys, enter the value for the printer stop bits and then press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU. Allowable values are 1 or 2.

5. CONT=XXX (COM1 CONTINUOUS OUTPUT)

With the COM1 SETUP MENU displayed the current setting for the CONT= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **5** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the COM1 SETUP MENU.

CONT=YES
Continuous Output Enabled

CONT=NO
Continuous Output Disabled

CALIBRATION AND SETUP, CONT.

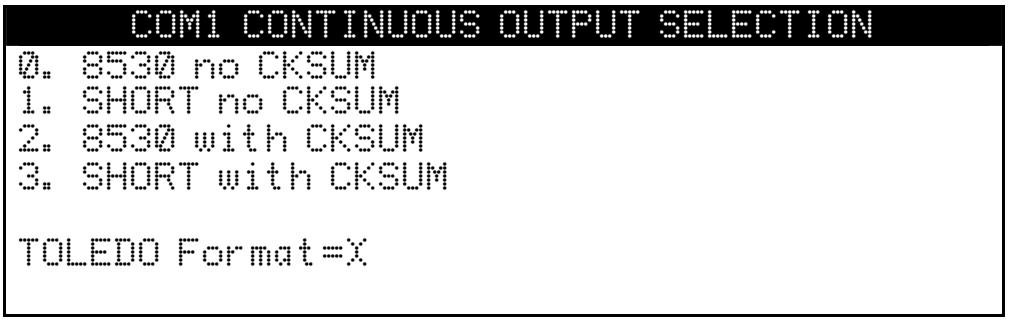
6. TYPE=X XXXXXXXXX (COM1 CONTINUOUS OUTPUT SELECTION)

With the COM1 SETUP MENU displayed the current setting for the TYPE= parameter will be shown. Note that X is the current value and XXXXXXXXXX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **6** key, the **ENTER** key and then using the numeric keys, enter the value for the printer continuous output selection and then press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU. Allowable values are 0 through 7 and 9.

0 = SMA	4 = NUMERIC WT	9 = TALLEY (See Note 2)
1 = SB400	5 = SB500	
2 = TOLEDO (See Note 1)	6 = SB250/500M	
3 = IQ355		

NOTE 1! If you selected 2. TOLEDO for the TYPE= parameter, the following setup menu parameters will be shown after pressing the **ENTER** key:



With the COM1 CONTINUOUS OUTPUT SELECTION menu displayed the current setting for the TOLEDO Format= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU.

Otherwise, using the numeric keys, enter the value for the TOLEDO Format and then press the **ENTER** key to save the new setting and return to COM1 SETUP MENU. Allowable values are 0, 1, 2, or 3.

NOTE 2! 9=TALLEY is displayed only if USA=NO and MODE OF OP=0, 2, 3, 4 or 5. Refer to the ELECTRONIC TALLEY ROLL section of this manual.

CALIBRATION AND SETUP, CONT.

7. SCALE=X (SCALE USED FOR COM1 DATA)

With the COM1 SETUP MENU displayed the current setting for the SCALE= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **7** key, the **ENTER** key and then using the numeric keys, enter the value for the scale the printer will receive data from and then press the **ENTER** key to save the new setting and return to the COM1 SETUP MENU. Allowable values are 1 through 4. **NOTE!** Scale 1 is the default setting. Also, note, 0 is the current selected scale and 4 is the TOTAL weight in multi-scale applications with totalizer.

NOTE! If you selected 6. SB500 for the TYPE= parameter, the following setup parameters Manual Mode= and Thres Wt= will be shown on the COM 1 SETUP MENU.

9. Manual Mode=XX (MANUAL LIGHT MODE)

With the COM 1 SETUP MENU displayed the current setting for the Manual Mode= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu.

Otherwise, press the **9** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the COM 1 SETUP MENU.

Manual Mode=YES
Manual Mode is Enabled. Pressing **START/STOP** key will toggle traffic light between Green and Red.

Manual Mode=NO
Manual Mode is Disabled. Threshold weight is used to toggle light between Green and Red.

CALIBRATION AND SETUP, CONT.

10. Thres Wt=XXXXXX **(THRESHOLD WEIGHT FOR AUTO MODE)**

With the COM 1 SETUP MENU displayed the current setting for the Thres Wt= parameter will be shown. Note that XXXXXX is the current value. If the setting displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu.

Otherwise, press the **1** and **0** keys, the **ENTER** key and then using the numeric keys, enter the value for the threshold weight[1] used to control the traffic light auto mode and then press the **ENTER** key to save the new setting and return to the COM 1 SETUP MENU. Note that entering 0 disables the traffic light auto mode.

1 If scale gross weight is less than or equal to threshold weight, traffic light will be Green. When scale gross weight is greater than threshold weight, traffic light will be Red.

NOTE! If manual light mode is disabled (Manual Mode=NO) and 0 is entered for the threshold weight (Thres Wt=0), the traffic light feature will be disabled (turned off).

COM1 (Serial Port 1) Setup Completed

The COM1 (Serial Port 1) setup has been completed, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Serial Menu and proceed to the COM2 or COM3 port setup.

```
Serial Menu
1. PRINTER
2. COM1
3. COM2
4. COM3

Enter Selection: 0 EXIT
```

When setup of the PRINTER port and all of the COM ports has been completed, press **EXIT** (Navigation Keys △ UP Arrow) to exit and return to the SETUP MENU #2.

With the SETUP MENU #2 displayed,

- Proceed to the next setup parameter.
- Press **PREV** (Navigation Keys △ UP Arrow) to return to SETUP MENU #1.
- Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #3.

CALIBRATION AND SETUP, CONT.

DIO SETUP (PWC Status)

IMPORTANT! The DIO SETUP (PWC Status) cannot be selected if Mode of Operation = 0, Normal Indicator is enabled.

With the SETUP MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2.

```
SETUP MENU #2
1. SERIAL
2. DIO
3. PRINT TABS
4. SETUP SCALE 1
5. CALIBRATE 1
Enter Selection:  0  NEXT  PREV
```

2. DIO (TOGGLE PWC STATUS)

With the SETUP MENU #2 displayed, press the **2** key and then the **ENTER** key to proceed to the DIO SETUP MENU.

```
DIO SETUP MENU
PWC1-OFF  PWC6-OFF   PWC11-OFF  PWC16-OFF
PWC2-OFF  PWC7-OFF   PWC12-OFF  17. ALL OFF
PWC3-OFF  PWC8-OFF   PWC13-OFF  18. ALL ON
PWC4-OFF  PWC9-OFF   PWC14-OFF
PWC5-OFF  PWC10-OFF  PWC15-OFF
Enter PWC # to Toggle: 0    EXIT
```

With the DIO SETUP MENU displayed, the current “state before cutoff” status of the 16 Preset Weight Comparators (PWC) will be shown. If the status displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to exit and return to the SETUP MENU #2.

Otherwise, press the PWC number, 17 or 18 to toggle the status (turn ON, relay closed or OFF, relay open) and then press the **ENTER** key to save the new setting.

IMPORTANT! When power to the indicator is lost, the output goes to the OFF state.

CALIBRATION AND SETUP, CONT.

DIO Setup Completed

When the status of all Preset Weight Comparators has been set, press **EXIT** (Navigation Keys △ UP Arrow) to exit and return to the SETUP MENU #2.

With the SETUP MENU #2 displayed,

- Proceed to the next setup parameter.
- Press **PREV** (Navigation Keys △ UP Arrow) to return to SETUP MENU #1.
- Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #3.

CALIBRATION AND SETUP, CONT.

PRINT TABS SETUP

With SETUP MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2.

```
SETUP MENU #2
1. SERIAL
2. DIO
3. PRINT TABS
4. SETUP SCALE 1
5. CALIBRATE 1
Enter Selection:  0  ▽NEXT  △PREV
```

3. PRINT TABS **(PRINT TABS SETTING)**

With the SETUP MENU #2 displayed, press the **3** key and then the **ENTER** key to proceed to PRINT TABBING MENU #1.

```
PRINT TABBING MENU #1
1. PORT=X XXXXXXX          6. TIME=YY.XX
2. PRT BEG=XXXXXXXXXXXX    7. DATE=YY.XX
3. AUTO LF=XXX             8. CNC NO=YY.XX
4. ENDING LF=XX            9. GROSS=YY.XX
5. PRT END=XXXXXXXXXXXX    10. TARE=YY.XX
Enter Selection:  0  ▽NEXT  △EXIT
```

1. PORT=X XXXXXXX **(SELECT PORT FOR PRINTER)**

With PRINT TABBING MENU #1 displayed the current setting for the PORT= parameter will be shown. Note that X is the current value and XXXXXXX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the port the printer will be connected to and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1. Allowable values are 0 through 3.

0 = PRINTER 1 = COM1 2 = COM2 3 = COM3

CALIBRATION AND SETUP, CONT.

2. PRT BEG=XXXXXXXXXXX **(PRINT BEGINNING)**
With PRINT TABBING MENU #1 displayed the current setting for the PRT BEG= parameter will be shown. Note that XXXXXXXXXXX is the string of HEX numbers[1] sent to the printer before anything else. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the alphanumeric keys, enter the new string and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

3. AUTO LF=XXX **(AUTOMATIC LINE FEED "DATA FORMAT TERMINATION")**
With PRINT TABBING MENU #1 displayed the current setting for the AUTO LF= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

4. ENDING LF=XX **(NUMBER OF LINEFEEDS PRINTED AFTER LAST LINE)**
With PRINT TABBING MENU #1 displayed the current setting for the ENDING LF= parameter will be shown. Note that XX is a pre-selected number of linefeed commands that the indicator can transmit at the end of a data transmission to a printer, to space the paper in the printer to the desired position for withdrawal or for the next print. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key and then using the numeric keys, enter the value for the number of linefeeds to be executed after the last printed line and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1. Allowable values are 0 through 99.

5. PRT END=XXXXXXXXXXX **(PRINT BEGINNING)**
With PRINT TABBING MENU #1 displayed the current setting for the PRT END= parameter will be shown. Note that XXXXXXXXXXX is the string of HEX numbers[1] sent to the printer after the ENDING LF. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **5** key, the **ENTER** key and then using the alphanumeric keys, enter the new string and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

1 HEX numbers are always 2 digits. For example, 7 is entered as 07. The maximum entry is 6 numbers (12 characters). Valid entries are 01 through FF. Note that 00 is not valid.

CALIBRATION AND SETUP, CONT.

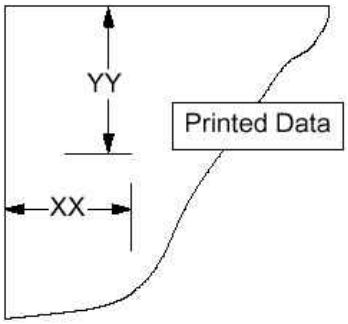
TABS SETTING (General Format Information)

The general format for the input is A = YY.XX.

Where:

A is the character identifying the data printed
YY is the number of lines down
XX is the number of spaces to the right.

NOTE! Enter 00 in either location, YY or XX, to disable the data from printing.



6. TIME=YY.XX (TIME PRINT LOCATION)

With PRINT TABBING MENU #1 displayed the current setting for the TIME= parameter will be shown. Note that YY.XX is the current position for printing of the time. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **6** key, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

7. DATE=YY.XX (DATE PRINT LOCATION)

With PRINT TABBING MENU #1 displayed the current setting for the DATE= parameter will be shown. Note that YY.XX is the current position for printing of the date. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **7** key, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

8. CNC NO=YY.XX (CONSECUTIVE NUMBER PRINT LOCATION)

With PRINT TABBING MENU #1 displayed the current setting for the CNC NO= parameter will be shown. Note that YY.XX is the current position for printing of the consecutive number. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **8** key, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

CALIBRATION AND SETUP, CONT.

9. GROSS=YY.XX (GROSS WEIGHT PRINT LOCATION)

With PRINT TABBING MENU #1 displayed the current setting for the GROSS= parameter will be shown. Note that YY.XX is the current position for printing of the Gross weight. If the position displayed is acceptable, proceed to the next setup parameter.

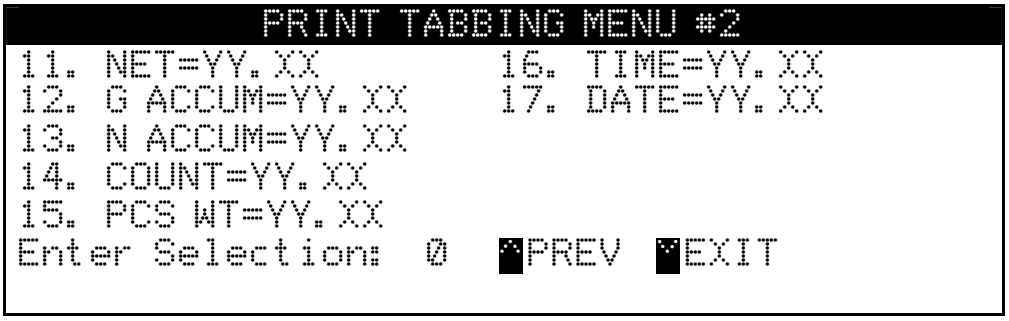
Otherwise, press the **9** key, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

10. TARE=YY.XX (TARE WEIGHT PRINT LOCATION)

With PRINT TABBING MENU #1 displayed the current setting for the TARE= parameter will be shown. Note that YY.XX is the current position for printing of the Tare weight. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **0** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #1.

With PRINT TABBING MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to PRINT TABBING MENU #2.



11. NET=YY.XX (NET WEIGHT PRINT LOCATION)

With PRINT TABBING MENU #2 displayed the current setting for the NET= parameter will be shown. Note that YY.XX is the current position for printing of the Net weight. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key twice, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

CALIBRATION AND SETUP, CONT.

12. G ACCUM=YY.XX **(GROSS WEIGHT ACCUMULATOR PRINT LOCATION)**

With PRINT TABBING MENU #2 displayed the current setting for the G ACCUM= parameter will be shown. Note that YY.XX is the current position for printing of the Gross weight accumulator. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **2** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

13. N ACCUM=YY.XX **(NET WEIGHT ACCUMULATOR PRINT LOCATION)**

With PRINT TABBING MENU #2 displayed the current setting for the N ACCUM= parameter will be shown. Note that YY.XX is the current position for printing of the Net weight accumulator. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **3** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

14. COUNT=YY.XX **(COUNT (NUMBER OF PIECES ON SCALE) PRINT LOCATION)**

With PRINT TABBING MENU #2 displayed the current setting for the COUNT= parameter will be shown. Note that YY.XX is the current position for printing of the Count (number of pieces on scale). If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **4** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

15. PCS WT=YY.XX **(PIECE WEIGHT PRINT LOCATION)**

With PRINT TABBING MENU #2 displayed the current setting for the PCS WT= parameter will be shown. Note that YY.XX is the current position for printing of the Piece weight. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **5** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

CALIBRATION AND SETUP, CONT.

16. CNV NET=YY.XX (CONVERTED UNITS NET WEIGHT PRINT LOCATION)

You must select LFT=NO, during Calibration and Setup to enable the Converted Units Net Weight print feature. **NOTE!** The CNV NET= weight will only print if the converted weight is greater than zero and the 225 in is the Net mode.

With PRINT TABBING MENU #2 displayed the current setting for the CNV NET= parameter will be shown. Note that YY.XX is the current position for printing of the Converted Units Net weight. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **6** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

17. ID=YY.XX (ID STORAGE NUMBER PRINT LOCATION)

With PRINT TABBING MENU #2 displayed the current setting for the ID= parameter will be shown. Note that YY.XX is the current position for printing of the ID Storage number. If the position displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** and **7** keys, the **ENTER** key and then using the numeric keys, enter the new print position and then press the **ENTER** key to save the new setting and return to PRINT TABBING MENU #2.

Print Tabs Setting Completed

With PRINT TABBING MENU #2 displayed, press **PREV** (Navigation Keys △ UP Arrow) to return to PRINT TABBING MENU #1 or press **EXIT** (Navigation Keys ▽ Down Arrow) to return to SETUP MENU #2.

With the SETUP MENU #2 displayed,

- Proceed to the next setup parameter.
- Press **PREV** (Navigation Keys △ UP Arrow) to return to SETUP MENU #1.
- Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #3.

CALIBRATION AND SETUP, CONT.

The following describes the Scale Setup for the 225. The standard 225 supports one (1) scale. With the optional 225-DS Dual Scale card installed, it can support up to three (3) scales. In the setup menus shown and parameters described, Scale 1 is referenced. Substitute the scale number you are configuring for the number shown.

SETUP SCALE

With SETUP MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2.

```
SETUP MENU #2
1. SERIAL
2. DIO
3. PRINT TABS
4. SETUP SCALE 1
5. CALIBRATE 1
Enter Selection: 0  NEXT  PREV
```

4. SETUP SCALE 1

With the SETUP MENU #2 displayed, press the **4** key and then the **ENTER** key to proceed to SCALE 1 SETUP MENU #1.

```
SCALE 1 SETUP MENU #1
1. BASE UNITS=X XX     6. SAMPLES=XXX
2. CNVT UNITS=X XX     7. STABLE=XX
3. Z TRACK=X.X         8. STBL CNT=XXX
4. Z LIMIT=XXX         9. WT INTERVALS=XX
5. PWR UP Z=XXX       10. TYPE=XXXXXXX
Enter Selection: 0  NEXT  EXIT
```

1. BASE UNITS=X XX **(BASE UNITS)**

With SCALE 1 SETUP MENU #1 displayed the current setting for the BASE UNITS= parameter will be shown. Note that X is the current value and XX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the base units and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values are 0 through 6.

CALIBRATION AND SETUP, CONT.

2. CNVT UNITS=X XX (CONVERTED UNITS)

With SCALE 1 SETUP MENU #1 displayed the current setting for the CNVT UNITS= parameter will be shown. Note that X is the current value and XX is the description. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the numeric keys, enter the value for the converted units and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values are 0 through 7.

BASE and CONVERTED UNITS SELECTIONS

0 = none	3 = lb (pounds)	6 = t (tonnes "metric tons")
1 = tn (tons)	4 = oz (ounces)	7 = Custom Units
2 = g (grams)	5 = kg (kilograms	(see note below)

NOTE! The following prompts, CNVF= (Conversion Factor) and LABEL= (Label) will only be displayed if you selected 7 (Custom Units) for the CNVT UNITS (Converted Units) prompt.

CNVF – CONVERSION FACTOR

The conversion factor is a number that the base units must be multiplied by to obtain the desired unit of measurement. The display will show CNVF=XX.XXXX, where XX.XXXXX is the current setting for the converted units conversion factor.

EXAMPLE:
Water weighs 8 lb per 1 Gallon.

To compute the conversion factor, you would divide 1 gallon by 8 pounds, with the result being 0.125.

$$\frac{1\ \text{Gal}}{8\ \text{lb}} = 0.125$$

Therefore, if the weight displayed is 27.65 lb G, pressing the **UNITS/TEST** key would change the display to show 3.45625 gl G. (27.65 x 0.125 = 3.45625). *The* gl *in the example stands for gallons. Refer to the next prompt,* LABEL*, for information on entering the custom units label.*

To accept the value displayed, press the **ENTER** key, otherwise, use the numeric keys to enter a new value then press the **ENTER** key to save it.

CALIBRATION AND SETUP, CONT.

LABEL – CUSTOM UNITS LABEL

The display will show LABEL=XX, where XX is the current setting for the custom units label. Press the **ENTER** key to keep the displayed value or use the alphanumeric keys to enter a new value and press the **ENTER** key to save the new setting. Note, that only 2 characters are allowed.

3. Z TRACK=X.X (ZERO TRACKING RANGE)

With SCALE 1 SETUP MENU #1 displayed the current setting for the Z TRACK= parameter will be shown. Note that X.X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key and then using the numeric keys, enter the value for the zero tracking range and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values are 0.0 (disables Zero Tracking), 0.5, 1.0, 2.0, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0 and 9.0.

4. Z LIMIT=XXX (ZERO LIMIT RANGE)

With SCALE 1 SETUP MENU #1 displayed the current setting for the Z LIMIT= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the

Z LIMIT=YES
4% (±2%) of scale capacity

Z LIMIT=NO
Full capacity (no limit)

5. PWR UP Z=XXX (POWER-UP ZERO FEATURE)

With SCALE 1 SETUP MENU #1 displayed the current setting for the PWR UP Z= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the

PUO = YES
Automatic Re-Zero on Power-Up

PUO = NO
No Re-Zero on Power-Up

CALIBRATION AND SETUP, CONT.

6. SAMPLES=XXX **(SAMPLE RATE)**

With SCALE 1 SETUP MENU #1 displayed the current setting for the SAMPLES= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **6** key, the **ENTER** key and then using the numeric keys, enter the value for the sample rate in samples per second and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values for the sample rate are 1 through 100.

7. STABLE=XX **(STABLE "MOTION RANGE")**

With SCALE 1 SETUP MENU #1 displayed the current setting for the STABLE= parameter will be shown. Note that XXX is the current value for the range of motion detection. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **7** key, the **ENTER** key and then using the numeric keys, enter the value for the new range (the number of divisions of change permitted before indicating unstable) and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values are 0 through 99 divisions.

8. STBL CNT=XXX **(STABLE COUNT "CONSECUTIVE STABLE READINGS")**

With SCALE 1 SETUP MENU #1 displayed the current setting for the STBL CNT= parameter will be shown. Note that XXX is the current number of consecutive stable weight readings before indicating stable weight. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **8** key, the **ENTER** key and then using the numeric keys, enter the value for the stable count and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values are 1 through 255.

9. WT INTERVAL=X **(WEIGHT INTERVAL "SINGLE OR DUAL")**

With SCALE 1 SETUP MENU #1 displayed the current setting for the WT INTERVAL= parameter will be shown. Note that X is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **9** key, the **ENTER** key and then using the numeric keys, enter the value for the weight interval and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #1. Allowable values are 1 or 2.

WT INTERVAL=1	WT INTERVAL=2
Single Interval (One weight range)	Dual Interval (Two weight ranges)

CALIBRATION AND SETUP, CONT.

9. WT INTERVAL=X (WEIGHT INTERVAL "SINGLE OR DUAL"), CONT.

CAUTION! When using the dual interval feature of the 225, do not attempt to use a division value in the low range that is too small to provide adequate signal strength for stable operation of the indicator. Most scale installations will allow the smaller division to be 1/2 of the larger division value when the dual interval feature is used.

The inherent sensitivity and capabilities of the 225 will allow you to select combinations that are beyond the practical limits of today's load cells for dependable, stable performance. The appearance of such a situation will be instability in the lower range, while the higher range will operate, as it should.

10. TYPE=XXXXXXX (SELECT SCALE TYPE)

With SCALE 1 SETUP MENU #1 displayed the current setting for the TYPE= parameter will be shown. Note that XXXXXXXX is the current value (scale type). If the setting displayed is acceptable, press **EXIT** (Navigation Keys △ UP Arrow) to return to the SETUP MENU #2.

Otherwise, press the **1** and **0** keys, the **ENTER** key and then using the numeric keys, enter the value for the scale type and then press the **ENTER** key to save the new setting and return to the SCALE 1 SETUP MENU #1. Allowable values are 0, 1 or 2.

0 = ANALOG 1 = GUARDIAN 2 = SERIAL

NOTE! To ensure proper operation, the settings in SCALE SETUP MENU #2 **MUST** match the settings of the local indicator.

With SCALE 1 SETUP MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SCALE 1 SETUP MENU #2.

```
SCALE 1 SETUP MENU #2
1. FILTER=X          6. CAP=XXXXXX
2. FMAX=XXX
3. FBRK=XXX
4. INTERVAL=XX
5. DPP=X
Enter Selection: 0  NEXT  EXIT
```

NOTE! Although shown on the scale setup menu, the setup parameters FMAX= and FBRK= can ***only*** be selected when CUSTOM FILTERING (FILTER=3) has been selected.

CALIBRATION AND SETUP, CONT.

1. FILTER=X **(DIGITAL FILTERING)**

With SCALE 1 SETUP MENU #2 displayed the current setting for the FILTER= parameter will be shown. Note that X is the current value for the digital filtering. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the digital filtering and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #2. Allowable values are 0, 1, 2, or 3.

0	DISABLED (NO Filtering)
1	MINIMAL FILTERING (Sample Rate = 2)
2	MODERATE FILTERING (Sample Rate = 1)
3	CUSTOM FILTERING (additional parameters available)

2. FMAX=XXX **(MAXIMUM FILTER LEVEL)**

With SCALE 1 SETUP MENU #2 displayed the current setting for the FMAX= parameter will be shown. Note that XXX is the current value for the maximum filter level. The filter level is a number from 1 to 255 that corresponds to the level of filtering with 255 being the greatest filtering and 1 the least. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the numeric keys, enter the value for the new maximum filter level and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #2. Allowable values are 1 through 255.

3. FBRK=XXX **(FILTER BREAK RANGE)**

With SCALE 1 SETUP MENU #2 displayed the current setting for the FBRK= parameter will be shown. Note that XXX is the current value for the filter break range. The break range is a number from 1 to 255 that corresponds to the number of division changes to break out of the filtering. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key and then using the numeric keys, enter the value for the new filter break range and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #2. Allowable values are 1 through 255.

CALIBRATION AND SETUP, CONT.

Filter Setting Recommendations

Non-Critical Sample Rate

If the sample rate is not critical, as in static weighing, set FILTER= to:

- FILTER=0 (**NO** Filtering)
- FILTER=1 (FMAX=6, FBRK=12, SAMPLES=2/Sec) *or*
- FILTER=2 (FMAX=6, FBRK=8, SAMPLES=1/Sec).

Critical Sample Rate

With a critical sample rate, as in a filling operation, use Custom Filtering (FILTER=3).

1. SAMPLES= SAMPLE RATE (1 to 200 samples/second) determination:

Set the sample rate as close as possible to produce a display graduation change for every graduation of material added to the scale.

$$\frac{\text{Material Flow Rate (lbs/second)}}{\text{Interval}} = \text{SAMPLES}$$

EXAMPLE: $\frac{\text{100lbs/sec}}{\text{10lbs}} = 10\text{s/s} = \text{SAMPLES}$

2. FBRK= FILTER BREAK RANGE (1 to 64 graduations) determination:

Turn the filtering off by setting FILTER=0. Operate the system as it will be normally used and, by observation, determine the number of grads of instability that needs to be filtered out. Set the break range (FBRK=) to that value.

$$\frac{\text{Weight Change}}{\text{Interval}} = \text{FBRK}$$

EXAMPLE: 20,000 x 10lb capacity scale with 800lb variation in the weight display.

$$\frac{800}{10} = \text{FBRK=80}$$

3. FMAX= MAXIMUM FILTER LEVEL (0 to 255) determination: Set to desired results.

4. If stability is unacceptable with any setting of FMAX=, reduce the sample rate and/or increase the break range, FBRK= setting for increased filtering.

CALIBRATION AND SETUP, CONT.

4. INTERVAL=XX (INTERVAL SETTING)

With SCALE 1 SETUP MENU #2 displayed the current setting for the INTERVAL= parameter will be shown. Note that XX is the current value for the interval (division) setting. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key and then using the numeric keys, enter the value for the interval and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #2.

If the 225 is used in a Legal For Trade application (LFT=YES), allowable values are 1, 2, 5, 10, 20 or 50.

If the 225 is NOT used in a Legal For Trade application (LFT=NO), allowable values are 1 through 99.

5. DPP=X (DECIMAL POINT POSITION)

With SCALE 1 SETUP MENU #2 displayed the current setting for the DPP= parameter will be shown. Note that X is the current value for the decimal point position. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **5** key, the **ENTER** key and then using the numeric keys, enter the value for the decimal point position and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #2. Allowable values are 0, 1, 2, or 3.

0 = XXXXXX 1= XXXXX.X 2 = XXXX.XX 3 = XXX.XXX

6. CAP=XXXXXX (SCALE CAPACITY)

With SCALE 1 SETUP MENU #2 displayed the current setting for the CAP= parameter will be shown. Note that XXXXXX is the current value for the scale capacity. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **6** key, the **ENTER** key and then using the numeric keys, enter the value for the scale capacity and then press the **ENTER** key to save the new setting and return to SCALE 1 SETUP MENU #2. Allowable values are 1 through 9,999,999. Note that the capacity cannot exceed 7 digits or 9,999,999.

CALIBRATION AND SETUP, CONT.

Scale 1 Setup Completed

The SCALE 1 setup has been completed, press **PREV** (Navigation Keys △ UP Arrow) to return to SCALE 1 SETUP MENU #1 or press **EXIT** (Navigation Keys ▽ Down Arrow) to return to the SETUP MENU #2.

With the SETUP MENU #2 displayed,

- Proceed to the next setup parameter.
- Press **PREV** (Navigation Keys △ UP Arrow) to return to SETUP MENU #1.
- Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #3.

CALIBRATION AND SETUP, CONT.

CALIBRATE

With the SETUP MENU #1 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2.

```
SETUP MENU #2
1. SERIAL
2. DIO
3. PRINT TABS
4. SETUP SCALE 1
5. CALIBRATE 1
Enter Selection: 0 ^PREV ^EXIT
```

5. CALIBRATE 1

With the SETUP MENU #2 displayed, press the **5** key and then the **ENTER** key to proceed to SCALE 1 CALIBRATION MENU.

```
SCALE 1 CALIBRATION MENU
1. Swt= XXXXXX      6. C1=XXX
2. Sct= XXXXXX      7. C2=XXX
3. Zct= XXXXXX      8. C3=XXX
4. FINE SPAN        9. C4=XXX
5. HI RES          10. CALIBRATE
Enter Selection: 0  ^EXIT
```

1. Swt=XXXXXX **(SPAN WEIGHT)**
2. Sct=XXXXXX **(SPAN COUNT)**
3. Zct=XXXXXX **(ZERO COUNT)**

CALIBRATION PARAMETERS

The calibration parameters (Swt, Sct and Zct) represent the test load (weight) and the analog to digital readings at zero and test load. These values are established when the scale is calibrated. By recording the parameter values, the indicator can be returned to its present calibration settings without using test weights simply by entering the values.

6. C1=XXX
7. C2=XXX
8. C3=XXX
9. C4=XXX

CALIBRATION "C" NUMBERS

The calibration "C" numbers (C1, C2, C3 and C4) represent the present calibration settings. Each number may be up to three digits in length. The "C" numbers are established when the scale is calibrated. By recording these numbers, the indicator can be returned to its present calibration settings without using test weights simply by entering the "C" numbers.

CALIBRATION AND SETUP, CONT.

CALIBRATION METHODS

The 225 has two methods to enter the calibration procedure. One method is selected from the SETUP/REVIEW MENU and the other method selected from SETUP MENU #2.

From SETUP/REVIEW MENU:

With the SETUP/REVIEW MENU displayed, press the **3** key and then the **ENTER** key. This method proceeds directly to a display showing the settings for the capacity, interval, decimal point position and the first calibration parameter, CAL 1=0.0.

From SETUP MENU #2:

With the SETUP MENU #2 displayed, press the **5** key and then the **ENTER** key to proceed to SCALE 1 CALIBRATION MENU. With the SCALE 1 CALIBRATION MENU displayed, press the **1** and **0** keys and then the **ENTER** key. This method will change the SCALE 1 CALIBRATION MENU to show the settings for the capacity, interval, decimal point position and the first calibration parameter, CAL 1=0.0.

CALIBRATION MODES

The 225 indicator has seven modes that can be used to perform calibration. Four of the modes require a test load (weight), one requires the scale to be empty (and at zero) and the last two use parameter values or the calibration "C" numbers from a previous calibration. The calibration modes are as follows:

1. Multi-Point

This method requires two weights, an empty scale and has two conversion factors. It uses three calibration points, CAL 1=, CAL 2= and CAL 3=. The three points correspond to zero weight, mid-point weight and test load (weight) and can be applied in any order.

2. Dual-Point with Zero (First Zero)

This is a standard calibration method requiring one weight, an empty scale and has one conversion factor. This method uses two calibration points (CAL 1= and CAL 2=) to establish a zero (no load) calibration value and to span the indicator. The two points correspond to zero weight and test load (weight) and can be applied in any order. This method should be used for first-time calibration and complete recalibration.

3. Dual-Point <u>without</u> Zero (False Zero)

This calibration method requires one test weight and establishes a new conversion factor only. It is used to establish a false (temporary zero) zero without affecting the zero calibration value stored during the last calibration. This is particularly useful in tank weighing applications, where it may be impractical or impossible to completely empty the tank. This method uses two calibration points, CAL 1= and CAL 2=. The value of the test load (weight) is entered when CAL 1= is displayed and then the **NET/GROSS** key pressed when CAL 2= is displayed.

CALIBRATION AND SETUP, CONT.

CALIBRATION MODES, CONT.

4. Single-Point for Span Only (Last Zero)

This calibration method requires one test weight, the scale at zero and establishes a new conversion factor (span) without affecting the zero calibration value stored during the last calibration. This minimizes placing and removing test loads (weights) and is especially useful when checking high capacity scales. This method uses two calibration points, CAL 1= and CAL 2=. The value of the test load (weight) is entered when CAL 1= is displayed and then the **ZERO** key pressed when CAL 2= is displayed.

5. Single-Point for Zero Only (Only Zero)

This calibration method requires no test weight, an empty scale and establishes a new zero without affecting the conversion factor (span). This is useful to regain the full range of zero limit when the dead load of the scale has changed. This would occur for example, if a guardrail has been added to the scale platform. This method uses two calibration points, CAL 1= and CAL 2=. The **ENTER** key is pressed when CAL 1= is displayed and then the **ZERO** key pressed when CAL 2= is displayed.

6. Calibration Parameters (Swt, Zct and Sct)

The calibration parameters represent the test load weight Swt= (Span Weight) and the analog to digital readings at zero Zct= (Zero Count) and test load Sct= (Span Count). These values are established when the scale is calibrated. They are useful when replacing an indicator (or if the need arises to re-calibrate the scale) and a test load (weights) are not available. By entering the previously recorded parameter values, the indicator can be returned to its present calibration setting without using test load (weights).

7. Calibration "C" Numbers

The calibration "C" numbers (C1=, C2=, C3= and C4=) are displayed on the SCALE 1 CALIBRATION MENU during the calibration and setup procedure. These numbers correspond to the calibration setting of the indicator. They can be used when replacing an indicator (or if the need arises to recalibrate the scale) and test load (weights) are not available. By entering the previously recorded numbers, the indicator can be returned to its present calibration settings without using test load (weights).

CALIBRATION AND SETUP, CONT.

Multi-Point Calibration

CAL 1= (FIRST CALIBRATION WEIGHT)

With the SCALE 1 CALIBRATION MENU displayed, press the **1** and **0** keys and then the **ENTER** key. The display will change to show the settings for capacity, interval, decimal point position and CAL 1=0.0. This is the first of three calibration weights. It could be ZERO (no load), the MID-POINT weight or the TEST load (weight).

1. If the first calibration weight is to be ZERO (no load), press the **ENTER** key. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.
2. If the first calibration weight is to be the MID-POINT weight or the TEST load (weight), place the weights on the scale.
3. Using the numeric keys, enter the value of the TEST load (weight) and then press the **ENTER** key.
4. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.

CAL 2= (SECOND CALIBRATION WEIGHT)

The display will show CAL 2=XXXXXX. This is the second of three calibration weights. It could be ZERO (no load), the MID-POINT weight or the TEST load (weight).

1. If the second calibration weight is to be ZERO (no load), press the **0** key and then the **ENTER** key. The display will flash CALIBRATING... for a few seconds and then change to show CAL 3=.
2. If the second calibration weight is to be the MID-POINT weight or the TEST load (weight), place the weights on the scale.
3. Using the numeric keys, enter the value of the test load (weight) and then press the **ENTER** key.
4. The display will flash CALIBRATING... for a few seconds and then change to show CAL 3=.

CAL 3= (LAST CALIBRATION WEIGHT)

The display will show CAL 3=XXXXXX. This is the last of three calibration weights. It could be ZERO (no load), the MID-POINT weight or the TEST load (weight).

1. If using 3 point calibration and the last calibration weight is to be ZERO (no load), press the **0** key and then the **ENTER** key. The display will change to show the SCALE 1 CALIBRATION MENU.
2. If using 3-point calibration and the last calibration weight is to be the MID-POINT weight or the TEST load (weight), place the weights on the scale.
3. Using the numeric keys, enter the value of the test load (weight) and then press the **ENTER** key.
4. The display will flash CALIBRATING... for a few seconds and then change to show the SCALE 1 CALIBRATION MENU. **NOTE!** If Span Adjustment is required, proceed to the FINE SPAN ADJUSTMENT on page 70.

CALIBRATION AND SETUP, CONT.

Dual-Point with Zero (First Zero) Calibration

CAL 1= (FIRST CALIBRATION WEIGHT)

With the SCALE 1 CALIBRATION MENU displayed, press the **1** and **0** keys and then the **ENTER** key. The display will change to show the settings for capacity, interval, decimal point position and CAL 1=0.0. This is the first of two calibration weights. It could be ZERO (no load) or the TEST load (weight).

1. If the first calibration weight is to be ZERO (no load), press the **ENTER** key. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.
2. If the first calibration weight is to be the TEST load (weight), place the weights on the scale.
3. Using the numeric keys, enter the value of the TEST load (weight) and then press the **ENTER** key.
4. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.

CAL 2= (SECOND CALIBRATION WEIGHT)

The display will show CAL 2=XXXXXX. This is the second of two calibration weights. It could be ZERO (no load) or the TEST load (weight).

1. If the second calibration weight is to be ZERO (no load), press the **0** key and then the **ENTER** key. The display will flash CALIBRATING... for a few seconds and then change to show CAL 3=.
2. If the second calibration weight is to be the TEST load (weight), place the weights on the scale.
3. Using the numeric keys, enter the value of the test load (weight) and then press the **ENTER** key.
4. The display will flash CALIBRATING... for a few seconds and then change to show CAL 3=.

CAL 3= (LAST CALIBRATION WEIGHT)

The display will show CAL 3=. This weight is not used. Press the **ENTER** key to skip CAL 3=. The display will change to show the SCALE 1 CALIBRATION MENU. **NOTE!** If Span Adjustment is required, proceed to the FINE SPAN ADJUSTMENT on page 70.

CALIBRATION AND SETUP, CONT.

Dual-Point without Zero (False Zero) Calibration

CAL 1= **(FIRST CALIBRATION WEIGHT)**

With the SCALE 1 CALIBRATION MENU displayed, press the **1** and **0** keys and then the **ENTER** key. The display will change to show the settings for capacity, interval, decimal point position and CAL 1=0.0. This is the first of two calibration steps. This weight is the TEST load (weight).

1. Place the weights on the scale.
2. Using the numeric keys, enter the value of the TEST load (weight) and then press the **ENTER** key.
3. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.

CAL 2= **(SECOND CALIBRATION WEIGHT)**

The display will show CAL 2=XXXXXX. This is the second of two calibration steps.

1. Remove the weights on the scale, and then press the **NET/GROSS** key.
2. The display will change to show the SCALE 1 CALIBRATION MENU. **NOTE!** If Span Adjustment is required, proceed to the FINE SPAN ADJUSTMENT on page 70.

Single-Point for Span Only (Last Zero) Calibration

CAL 1= **(FIRST CALIBRATION WEIGHT)**

With the SCALE 1 CALIBRATION MENU displayed, press the **1** and **0** keys and then the **ENTER** key. The display will change to show the settings for capacity, interval, decimal point position and CAL 1=0.0. This is the first of two calibration steps. This weight is the TEST load (weight).

1. Zero the scale, and then place the weights on the scale.
2. Using the numeric keys, enter the value of the TEST load (weight) and then press the **ENTER** key.
3. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.

CAL 2= **(SECOND CALIBRATION WEIGHT)**

The display will show CAL 2=XXXXXX. This is the second of two calibration steps.

1. Remove the weights on the scale, and then press the **NET/GROSS** key.
2. The display will change to show the SCALE 1 CALIBRATION MENU. **NOTE!** If Span Adjustment is required, proceed to the FINE SPAN ADJUSTMENT on page 70.

CALIBRATION AND SETUP, CONT.

Single-Point for Zero Only (Only Zero) Calibration

CAL 1= (FIRST CALIBRATION WEIGHT)

With the SCALE 1 CALIBRATION MENU displayed, press the **1** and **0** keys and then the **ENTER** key. The display will change to show the settings for capacity, interval, decimal point position and CAL 1=0.0. This is the first of two calibration steps.

1. Insure the scale is empty and then press the **ENTER** key.
2. The display will flash CALIBRATING... for a few seconds and then change to show CAL 2=.

CAL 2= (SECOND CALIBRATION WEIGHT)

The display will show CAL 2=XXXXXX. This is the second of two calibration steps.

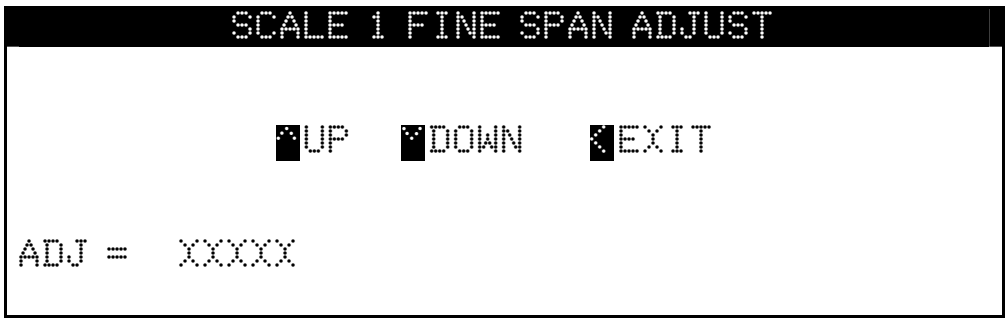
1. Press the **ZERO** key.
2. The display will change to show the SCALE 1 CALIBRATION MENU. **NOTE!** If Span Adjustment is required, proceed to the FINE SPAN ADJUSTMENT on page 70.

CALIBRATION AND SETUP, CONT.

Fine Span Adjustment

4. FINE SPAN (FINE SPAN ADJUSTMENT)

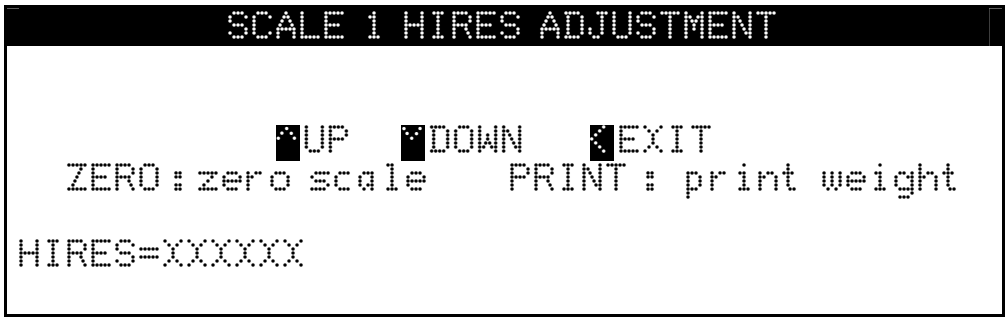
If Fine Span Adjustment is desired, place a calibrated test weight on the scale and with the SCALE 1 CALIBRATION MENU displayed, press the **4** key and then the **ENTER** key. The display will change to show SCALE 1 FINE SPAN ADJUST. Note that ADJ = XXXXXX is the current displayed weight.



- Press **UP** (Navigation Keys △ UP Arrow) to increase the span.
- Press **DOWN** (Navigation Keys ▽ Down Arrow) to decrease the span.
- Press **EXIT** (Navigation Keys ◁ Left Arrow) to save the new setting and return to the SCALE 1 CALIBRATION MENU.

5. HI RES (HIGH RESOLUTION ADJUSTMENT)

If High Resolution Weight adjustment is desired, place a calibrated test weight on the scale and with the SCALE 1 CALIBRATION MENU displayed, press the **5** key and then the **ENTER** key. The display will change to show SCALE 1 HIRES ADJUSTMENT. Note that HIRES=XXXXXX is the active weight in "high resolution" mode (in 1/10 interval).



- Press **UP** (Navigation Keys △ UP Arrow) to increase the span.
- Press **DOWN** (Navigation Keys ▽ Down Arrow) to decrease the span.
- Press **EXIT** (Navigation Keys ◁ Left Arrow) to save the new setting and return to the SCALE 1 CALIBRATION MENU.
- Press the **ZERO** key to zero the scale.
- Press the **PRINT** key to print the weight (followed by the text TEST).

CALIBRATION AND SETUP, CONT.

Calibration Parameters

The calibration parameters (Swt , Sct and Zct) represent the test load (weight) and the analog to digital readings at zero and test load. These values are established when the scale is calibrated. To return the indicator to its present calibration settings (without using test weights) enter the calibration parameters values.

1. Swt=XXXXXX (SPAN WEIGHT)

With the SCALE 1 CALIBRATION MENU displayed the current setting for the Swt= parameter will be shown. Note that XXXXXX is the current value for the calibrated test load Span weight. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the calibrated test load Span weight and then press the **ENTER** key to save the new setting and return to the SCALE 1 CALIBRATION MENU. Allowable values are 1 through 9,999,999. Note that the capacity cannot exceed 7 digits or 9,999,999.

2. Sct=XXXXXX (SPAN COUNT)

With the SCALE 1 CALIBRATION MENU displayed the current setting for the Sct= parameter will be shown. Note that XXXXXX is the current value for the analog to digital reading at test load Span count. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the numeric keys, enter the value for the test load Span count and then press the **ENTER** key to save the new setting and return to the SCALE 1 CALIBRATION MENU. Allowable values are 1 through 9,999,999. Note that the capacity cannot exceed 7 digits or 9,999,999.

3. Zct=XXXXXX (ZERO COUNT)

With the SCALE 1 CALIBRATION MENU displayed the current setting for the Zct= parameter will be shown. Note that XXXXXX is the current value for the analog to digital reading at zero, the Zero count. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key and then using the numeric keys, enter the value for the zero load Zero count and then press the **ENTER** key to save the new setting and return to the SCALE 1 CALIBRATION MENU. Allowable values are 1 through 9,999,999. Note that the capacity cannot exceed 7 digits or 9,999,999.

CALIBRATION AND SETUP, CONT.

Calibration “C” Numbers

The calibration “C” numbers (C1, C2, C3 and C4) represent the present calibration settings. Each number may be up to three (3) digits in length. These values are established when the scale is calibrated. To return the indicator to its present calibration settings (without using test weights) enter the calibration “C” numbers.

6. C1=XXX
7. C2=XXX
8. C3=XXX
9. C4=XXX

CALIBRATION “C” NUMBERS

With the SCALE 1 CALIBRATION MENU displayed the current setting for the C1=, C2=, C3= and C4= parameters will be shown. Note that XXX is the current value for the calibration “C” number. If the settings displayed match the numbers recorded previously, proceed to the next setup parameter.

Otherwise, press the **6**, **7**, **8** or **9** key, (for the “C” number to be changed), the **ENTER** key and then using the numeric keys, enter the value for the “C” number and then press the **ENTER** key to save the new setting and return to the SCALE 1 CALIBRATION MENU. Allowable values are 1 through 255.

If any components have been changed that affect calibration and/or the scale is used in a commercial application and must be "Legal for Trade", calibration parameters or the “C” numbers cannot be use to re-calibrate.

Scale 1 Calibration Completed

The SCALE 1 calibration has been completed, press **EXIT** (Navigation Keys △ UP Arrow) to return to SETUP MENU #2.

```
SETUP MENU #2
1. SERIAL
2. DIO
3. PRINT TABS
4. SETUP SCALE 1
5. CALIBRATE 1
Enter Selection:  0  NEXT  PREV
```

With the SETUP MENU #2 displayed,

- Press **PREV** (Navigation Keys △ UP Arrow) to return to SETUP MENU #1.
- Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #3.

CALIBRATION AND SETUP, CONT.

SETUP MENU #3

With SETUP MENU #2 displayed, press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #3.

```
SETUP MENU #3
1. G/N ACCUMS=XXX    6.  KEY LOCKOUT
2. BACK LITE= X
3. PASSWORD


Enter Selection:  0  PREV  EXIT
```

ACCUMULATORS

1. G/N ACCUMS (GROSS/NET ACCUMULATORS)

With the SETUP MENU #3 displayed the current setting for the G/N ACCUMS= parameter will be shown. Note that XXX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the SETUP MENU #3.

G/N ACCUMS=YES
Gross and Net Accumulators are Enabled

G/N ACCUMS=NO
Gross and Net Accumulators are Disabled

BACK LIGHT

2. BACK LITE (BACKLIGHT TURN-ON LEVEL)

With the SETUP MENU #3 displayed the current setting for the BACK LITE= parameter will be shown. Note that XX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key and then the **ENTER** key. The display will change to show the current light level (Lights= XX).

```
SETUP MENU #3

                Lights= XX


BACK LITE = XX
```

CALIBRATION AND SETUP, CONT.

Using the numeric keys, enter the value for the new backlight turn-on level and then press the **ENTER** key to save the new setting and return to SETUP MENU #3. Allowable values are 0 through 99.

NOTE! The value selected must be less than the Lights= value to activate.

BACK LITE=0	BACK LITE=99	BACK LITE=XX
Backlight always ON	Backlight always OFF	Level that backlight turns ON at

PASSWORD

3. PASSWORD (PASSWORD)

The password setup parameter determines whether a password is required to enter Calibration and Setup on indicators programmed for international use (USA=NO). If the indicator is programmed for domestic use (USA=YES) the password parameter WILL NOT be displayed on SETUP MENU #3.

With the SETUP MENU #3 displayed press the **3** key and then the **ENTER** key. The display will change to show PASSWORD=XXXXXXXXXXXX. Note that XXXXXXXXXXXX is the current password if a password was previously entered, otherwise only PASSWORD= will be displayed.

If the setting displayed is acceptable, proceed to the next setup parameter. Otherwise, using the alphanumeric keys, enter up to 12 characters for the password and then press the **ENTER** key to save the new setting and return to the SETUP MENU #3.

PASSWORD OPERATION

With a **PASSWORD** set, anytime the operator tries to enter Calibration and Setup, the display will show the PASSWORD= prompt requiring the operator to enter the correct password. If the wrong password is entered, the indicator displays **ERROR** momentarily and returns to the weight mode. Note that the password is not shown on the display when the operator is entering it.

NOTE! It is recommended to write the password down and store it in a secure location. If the password is forgotten or lost and a change to the indicator setup is required, the indicator must be reprogrammed. **WARNING!** Reprogramming the indicator will **ERASE ALL** the contents of the Nov-Ram and memory.

CALIBRATION AND SETUP, CONT.

KEY LOCKOUT

6. KEY LOCKOUT (KEY LOCKOUT)

The key lockout parameter determines which keys are locked during normal operation. Pressing a locked key during normal operation will result in a warning beep, a 1/2 second display of –LOCKED– and the key will be ignored.

With the SETUP MENU #3 displayed press the **6** key and then the **ENTER** key. The display will change to show the Key LOCKOUT Menu.

```
                Key LOCKOUT Menu
1.  ZERO=NO      6.  UNITS=NO    11. GREEN=NO
2.  TARE=NO      7.  ACCUM=NO
3.  NET=NO       8.  KEYPAD=NO
4   PRINT=NO     9.  ID=NO
4.  TIME=NO     10.  COUNT=NO
Enter Selection: 0
```

1. The display will change to show the 11 keys that can be locked and the current status for each key.
2. If the status of each key displayed is acceptable, press the **ENTER** key to exit and return to SETUP MENU #3.
3. Otherwise, to change the lockout status of a key, use the numeric keys to select the key to change and then press the **ENTER** key.
4. The display will change to show Lockout XXXXXX? XXX and turn on the **YES** and **NO** soft keys. Note that XXXXXX is the key and XXX is the current lockout status.

```
                Key LOCKOUT Menu
1.  ZERO=NO      6.  UNITS=NO    11. GREEN=NO
2.  TARE=NO      7.  ACCUM=NO
3.  NET=NO       8.  KEYPAD=NO
4   PRINT=NO     9.  ID=NO
4.  TIME=NO     10.  COUNT=NO
Lockout XXXXXX? XXX
  YES                                   NO
```

5. Press the **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the Key LOCKOUT Menu.
6. Continue with this procedure until the status of each key has been entered.
7. After the last key lockout status has been entered, press the **ENTER** key to exit and return to SETUP MENU #3.

CALIBRATION AND SETUP, CONT.

LOCAL REMOTE PORT

NOTE! Although shown on this example of SETUP MENU #3, the setup parameter LRPort= will ***only*** be displayed when TYPE=SERIAL has been selected in SCALE 1 SETUP MENU #1.

```
                SETUP MENU #3
1. G/N ACCUMS=XXX     6.  KEY LOCKOUT
2. BACK LITE= X       7.  LRPort=COM3
3. PASSWORD


Enter Selection:  0  PREV  EXIT
```

7. LRPort= (LOCAL REMOTE PORT)

With the SETUP MENU #3 displayed the current setting for the LRPort= parameter will be shown. This is the serial port the indicator will use for the Local/Remote connection. Note that COM3 is the current port shown. This is the system default port. If the setting displayed is acceptable, press **EXIT** (Navigation Keys ▽ Down Arrow) to return to the SETUP/REVIEW MENU.

Otherwise, press the **7** key, the **ENTER** key and then using the numeric keys, enter the value for the serial port the indicator will use for the Local/Remote port and then press the **ENTER** key to save the new setting and return to the SETUP MENU #3. Allowable values are 1, 2 or 3. **NOTE!** 3=COM3 is the default setting.

```
                SETUP MENU #3
          Select Local-Remote Port
          1=COM1   2=COM2   3=COM3



LR Port=3
```

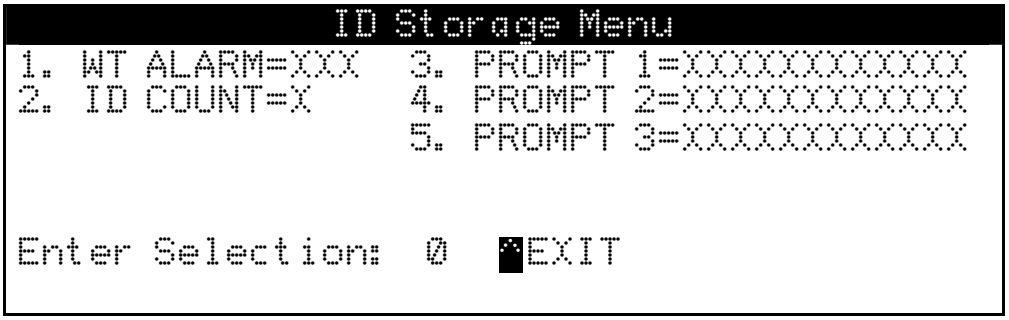
With the SETUP MENU #3 displayed,

- Press **PREV** (Navigation Keys △ UP Arrow) to return to SETUP MENU #2.
- Press **EXIT** (Navigation Keys ▽ Down Arrow) to return to the SETUP/REVIEW MENU.

ID STORAGE SETUP

Mode of Operation = 1 (ID Storage)

With SETUP MENU #1 displayed the current setting for the 10. MODE OF OP= parameter will be shown. Press the **1** and **0** keys and then the **ENTER** key. The display will change to show the Mode Of Operation Menu. Press the **1** key and then the **ENTER** key to select ID Storage. The display will change to show the ID Storage Menu below.



*

1. WT ALARM **(WEIGHT ALARM)**

With the ID Storage Menu displayed the current setting for the WT ALARM= parameter will be shown. Note that XXX is the current value. The WT ALARM will energize relay #1 for a selected time when the weight on the scale exceeds a threshold weight. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the ID Storage Menu.

WT ALARM = YES	WT ALARM = NO
Weight Alarm is ON	Weight Alarm is OFF

2. ID COUNT **(NUMBER OF ID PROMPTS, Categories)**

With the ID Storage Menu displayed the current setting for the ID COUNT= parameter will be shown. Note that X is the current value. These categories will be displayed when the ID key is pressed. For example, in order to track the truck and trailer, two prompts (categories) would be needed. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **2** key, the **ENTER** key and then using the numeric keys, enter the value for the printer parity rate and then press the **ENTER** key to save the new setting and return to the ID Storage Menu. Allowable values are 1, 2 or 3.

ID COUNT=1	ID COUNT=2	ID COUNT=3
One Prompt	Two Prompts	Three Prompts

* The value selected for ID COUNT will determine the number of additional prompts (PROMPT X=) displayed on the ID Storage Menu.

ID STORAGE SETUP, CONT.

3. PROMPT 1= **(PROMPT 1 NAME)**

With the ID Storage Menu displayed the current setting for the PROMPT 1= parameter will be shown. Note that XXXXXXXXXXXX is the current name. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **3** key, the **ENTER** key and then using the alphanumeric keys, enter up to 12 characters to refer to the first prompt and then press the **ENTER** key to save the new setting and return to the ID Storage Menu.

4. PROMPT 2= **(PROMPT 2 NAME)**

With the ID Storage Menu displayed the current setting for the PROMPT 2= parameter will be shown. Note that XXXXXXXXXXXX is the current name. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **4** key, the **ENTER** key and then using the alphanumeric keys, enter up to 12 characters to refer to the second prompt and then press the **ENTER** key to save the new setting and return to the ID Storage Menu.

5. PROMPT 3= **(PROMPT 3 NAME)**

With the ID Storage Menu displayed the current setting for the PROMPT 3= parameter will be shown. Note that XXXXXXXXXXXX is the current name. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **5** key, the **ENTER** key and then using the alphanumeric keys, enter up to 12 characters to refer to the third prompt and then press the **ENTER** key to save the new setting and return to the ID Storage Menu.

ID Storage Setup Completed

1. With the ID Storage Menu displayed, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Mode Of Operation Menu.
2. With the Mode Of Operation Menu displayed, press **EXIT** (Navigation Keys △ UP Arrow) to return to the SETUP MENU #1.
3. Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #2.
4. Press **EXIT** (Navigation Keys △ UP Arrow) to return to the SETUP/REVIEW MENU.
5. Press **EXIT** (Navigation Keys △ UP Arrow) to reset the indicator and return to normal operations.

PRESET WEIGHT COMPARATORS SETUP

Mode of Operation = 3 (Preset Weight Comp)

With SETUP MENU #1 displayed the current setting for the 10. MODE OF OP= parameter will be shown. Press the **1** and **0** keys and then the **ENTER** key. The display will change to show the Mode Of Operation Menu. Press the **3** key and then the **ENTER** key to select Preset Weight Comp. The display will change to show the Preset Weight Comparator Menu below.

```
      Preset Weight Comparator Menu
1. OUTPUTS=XX
2. BAL PRNT=XXX



Enter Selection:  0   EXIT
```

1. OUTPUTS (NUMBER OF PRESET WEIGHT COMPARATORS "PWC")

With the Preset Weight Comparator Menu displayed the current setting for the OUTPUTS= parameter will be shown. Note that XX is the current value. If the setting displayed is acceptable, proceed to the next setup parameter.

Otherwise, press the **1** key, the **ENTER** key and then using the numeric keys, enter the value for the number of PWC outputs and then press the **ENTER** key to save the new setting and return to the Preset Weight Comparator Menu. Allowable values are 1 through 16.

The output state of each PWC before reaching the preset weight is set in the DIO SETUP MENU. Refer to the DIO SETUP (PWC Status) section of the CALIBRATION AND SETUP section of this manual.

The relay state is based on using Cardinal Scale relays (p/n 6850-1013). If using relays other than those supplied by Cardinal Scale, refer to the relay manufacturers specifications.

NOTE! When power to the 225 is lost, the output returns to a Low State condition.

PRESET WEIGHT COMPARATORS SETUP, CONT.

2. BAL PRNT (AUTOMATIC PRINT ON BALANCE)

With the Preset Weight Comparator Menu displayed the current setting for the BAL PRNT= parameter will be shown. Note that XXX is the current value.

NOTE! The automatic print on balance feature may be enabled only when one PWC is selected (OUTPUTS=1). If more than one PWC has been selected, this feature is disabled.

If the Automatic Print on Balance is enabled, when the weight equals the preset value and all motion on the scale stops, the weight will be printed (if a printer is attached). Note that the weight must go below 50% of the preset value before another print operation can be performed.

If the setting displayed is acceptable, proceed to the next setup parameter. Otherwise, press the **2** key, the **ENTER** key, **YES** or **NO** (on the soft keys) and then the **ENTER** key to save the new setting and return to the Preset Weight Comparator Menu.

BAL PRNT=YES
Automatic Print Enabled

BAL PRNT=NO
Automatic Print Disabled

Preset Weight Comparators Setup Completed

1. With the Preset Weight Comparator Menu displayed, press **EXIT** (Navigation Keys △ UP Arrow) to return to the Mode Of Operation Menu.
2. With the Mode Of Operation Menu displayed, press **EXIT** (Navigation Keys △ UP Arrow) to return to the SETUP MENU #1.
3. Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to the SETUP MENU #2.
4. Press **EXIT** (Navigation Keys △ UP Arrow) to return to the SETUP/REVIEW MENU.
5. Press **EXIT** (Navigation Keys △ UP Arrow) to reset the indicator and return to normal operations.

COUNT OPERATION

Counting

You must select LFT=NO, during Setup and Calibration to enable the **COUNT** key and Counting functions.

Sampling and Counting

1. With the indicator in the Gross Weight mode (G on the display), press the **COUNT** key. The display will show ADD 5 PCS if no previous sample has been taken *or* COUNT= if a sample has previously been taken.
2. If ADD 5 PCS is displayed, proceed to step 4.
3. If COUNT= is displayed, press the **COUNT** key again to change the display to show ADD 5 PCS then continue to step 4.
4. If needed, press the **COUNT** key again to step to the next sample quantity. Continue pressing the **COUNT** key until the desired value is displayed.

> Note, that pressing the **COUNT/SAMPLE** key repeatedly will cause the sample quantity to step in the following sequence: 5, 10, 25, 50, 75, 5, 10, etc.

5. When the displayed value (for the sample size) is acceptable, press the **ENTER** key.
6. Otherwise, use the numeric keys to enter a new value (for the sample size) and then press the **ENTER** key to save it and proceed with the counting operation.
7. Add the indicated sample quantity and press the **ENTER** key.
8. Add the pieces to be counted and read total the count
9. Press the **NET/GROSS** key to complete the counting operation and return to normal operation.

Counting Out From a Container

1. Place the filled container on the scale platform and press the **TARE** key.
2. The display will show zero weight and NET to indicate the weight is Net weight.
3. Press the **COUNT** key.
4. Remove a sample piece from the container and press the **ENTER** key.
5. Remove the pieces from the container and read the total number removed.
6. Press the **NET/GROSS** key to complete the counting operation and return to normal operation.

NOTES

- As the need for counting accuracy increases, the size of the sample must also increase.
- As individual uniformity of the parts decrease, the sample size must increase.
- Manual counting errors may occur if samples larger than necessary are used.
- Because of variation of individual container weights, be certain to "tare off" each container by placing the empty container on the scale and pressing the **ZERO** key before proceeding with the count operation.

ID STORAGE OPERATION

The ID Storage feature has been designed to control three different types of transactions and weighing operations. The first type of transaction assigns a permanent ID string, has a stored tare weight, and accumulates net weight totals for the ID. The second type assigns a permanent ID string and accumulates net weight totals for the ID, but does not have a permanent stored weight. The third type temporarily assigns an ID string (while weighing in) and does not accumulate any net weight totals for the ID.

PERMANENT

Single Pass Transaction (One-Step Operation)

The first type of permanent transaction is a "single pass" transaction and is used to weigh loaded containers with a permanent ID string and a previously stored tare weight. The stored tare weight requires weighing the empty container in advance or if the weight of the empty container is known, by entering that value as a manual tare weight. The single pass transaction completes a ticket and accumulates the net weight for the ID associated with the container with a "one-step" weighing operation.

Two Pass Transaction (Two Step Operation)

The second type of permanent transaction is a "two pass" transaction and is used to weigh the loaded container once when it is empty and once when it is loaded. A permanent ID string and a previously stored zero (0) tare weight is required. In the two pass transaction, the zero tare weight is replace by the new tare weight after the first pass and returned to zero after the second pass when the transaction has been completed. The two pass transaction requires a "two-step" weighing operation. On the first step, the incoming weight will be stored and an interim ticket will be printed. On the second step, during the outgoing transaction, a complete ticket will be printed and the net weight for the ID associated with the container will be added to the accumulator.

TEMPORARY

Two Pass Transaction (Two Step Operation)

The third type is a temporary "two pass" transaction that also requires a "two-step" operation. However, the ID string is only in memory while the container is weighed in and out and the net weight will not be accumulated. In this type of transaction, on the first pass, the container will be placed on the scale and an ID will be selected either by the operator entering an ID string or by the indicator automatically assigning the ID string. The weight will be stored and an interim ticket will be printed. On the second pass, the ID string is entered and the stored weight is recalled for printing the complete ticket. After the ticket has printed, the ID number and the stored weight will be removed from memory.

ID STORAGE OPERATION, CONT.

Gross Weight Alarm

If WT ALARM = YES was selected in the ID Storage Menu setup, the indicator will display and activate a **PRESET** soft key. By using the **PRESET** key, a gross weight can be programmed to turn on the PWC1 control output for a programmed time (1-99 seconds) when the gross weight exceeds the programmed weight.

ALARM WT (PWC 1) =XXXXXX

To program the alarm gross weight and alarm on time, press the **PRESET** key. The display will show ALARM WT (PWC 1) =XXXXXX. Using the numeric keys, enter the desired alarm gross weight and press the **ENTER** key. The preset weight will be stored and the display will change to show the alarm TIME ON=X parameter.

IMPORTANT! The gross weight must fall below 1/2 the preset weight before the alarm is re-armed.

TIME ON=X

Using the numeric keys, enter the desired alarm TIME ON=X value (1-99 seconds) and press the ENTER key. The on time will be stored and the display will return to normal mode. Note that setting TIME ON=0 disables the alarm.

ID STORAGE OPERATION, CONT.

The following describes the ID Storage operation for the 225 with the ID Count set for one prompt. Therefore, only one prompt name is referenced. Substitute the prompt name entered during ID Storage Setup for the prompt name shown. Note that with the ID Count set for more than one prompt, additional steps will be displayed.

Permanent Identification (ID) Strings

To Add A Permanent ID String

1. With the indicator in normal operations mode, press the **MEM** key. The display will change to show Id=.
2. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
3. The display will show Ref=.
4. Using the alphanumeric keys enter up to 12 characters for the name and then press the **ENTER** key.
5. The display will change to show a zero tare weight value stored.
6. If a zero tare weight is correct, press the **ENTER** key and proceed to the next step. Otherwise, using the numeric keys, enter the tare weight and then press the **ENTER** key or to use the current scale weight for the tare, press the **GROSS** key and then the **ENTER** key.
7. The display will change to show a zero value for the accumulator associated with the ID string.
8. If a zero value is correct, press the **ENTER** key to save it. Otherwise, using the numeric keys, enter the accumulator value and then press the **ENTER** key to save it.
9. The indicator will return to normal operation.

To Edit or View A Permanent ID String

1. With the indicator in normal operations mode, press the **MEM** key. The display will change to show Id=.
2. Enter the ID string and press the **ENTER** key.
3. The display will show Ref=XXXXXXXXXXXX. Note that XXXXXXXXXXXX is the name associated with the ID.
4. If the name displayed is acceptable, press the **ENTER** key to save it. Otherwise, using the alphanumeric keys enter up to 12 characters for the name and then press the **ENTER** key.
5. The display will change to show the current tare weight stored.
6. If the displayed tare weight is correct, press the **ENTER** key and proceed to the next step. Otherwise, using the numeric keys, enter the correct tare weight and then press the **ENTER** key or to use the current scale weight for the tare, press the **GROSS** key and then the **ENTER** key.
7. The display will change to show the accumulator value of the ID entered. **NOTE!** If the accumulator value is greater than (>) 999,999,999, OVERFLOW will be displayed
8. If the displayed value is correct, press the **ENTER** key to save it. Otherwise, using the numeric keys, enter the correct value and then press the **ENTER** key to save it.
9. The indicator will return to normal operation.

ID STORAGE OPERATION, CONT.

Permanent Identification (ID) Strings, Cont.

To Delete A Permanent ID String

1. With the indicator in normal operations mode, press the **MEM** key. The display will change to show Id=.
2. Enter the ID string to be deleted and then press the **DELETE** key.
3. The display will show Id deleted momentarily.
4. The ID string entered along with its associated accumulator will be deleted.
5. The indicator will return to normal operation.

To Print A Permanent ID String

1. With the indicator in normal operations mode, press the **MEM** key. The display will change to show Id=.
2. Enter the ID string and then press the **PRINT** key.
3. A ticket containing the stored weight, the accumulated weight along with the ID string will be printed and the indicator will return to normal operation.
4. If the ID string entered does not exist, the display will show ID NOT FOUND and then indicator will return to normal operation.

To Delete <u>All</u> Permanent ID Strings

1. With the indicator in normal operations mode, press the **MEM** key. The display will change to show Id=.
2. Press the **DELETE** key. The display will show Del All?NO, which asks if all ID strings are to be deleted.
3. To delete all ID strings, press the **YES** key (display will change to Del All?YES) and then press the **ENTER** key.
4. All ID strings and the associated accumulators will be deleted.
5. The indicator will return to normal operation.

To Print <u>All</u> ID Strings:

1. With the indicator in normal operations mode, press the **MEM** key. The display will change to show Id=.
2. Press the **PRINT** key. The display will show Printing while all currently stored ID strings are printed.
3. The indicator will return to normal operation.

ID STORAGE OPERATION, CONT.
PERMANENT ID

Single Pass Transaction (One-Step Operation)

The single pass transaction (one-step operation) is used to weigh LOADED containers with a permanent ID string and a *previously stored tare weight* associated with that ID string. This requires weighing the empty container in advance or if the empty weight is known, by entering that value as a manual tare weight when adding the permanent ID.

Single ID (Loaded Container With One ID Prompt)

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will momentarily show Ref= (and the name associated with the ID) then change to Print Pass 2 before returning to the Gross weight display.
5. The Net weight will be added to the accumulator of the entered ID string and the ticket printed will show the TIME, DATE, ID, TIME/DATE of Stored Tare weight, the Gross, Tare, and Net weights.

Multiple IDs (Loaded Container With Two ID Prompts)

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will momentarily show Ref= (and the name associated with the ID) then change to ID2= (the Prompt 2 name entered in ID Storage Setup).
   - If only one ID prompt is needed, press the **PRINT** key to store the weight and print the ticket. Proceed to Step 7.
5. If two ID prompts are required, enter up to a 12-digit alphanumeric string for the second ID prompt.
6. Press the **PRINT** or **ENTER** key to store the tare weight and print the ticket.
7. The indicator will print a ticket; display Print Pass 2 before returning to the Gross weight display.
8. The Net weight will be added to the accumulator of the entered ID string and the ticket printed will show the TIME, DATE, ID, TIME/DATE of Stored Tare weight, the Gross, Tare, and Net weights.

ID STORAGE OPERATION, CONT.
PERMANENT ID
Single Pass Transaction (One-Step Operation)
Multiple IDs (Loaded Container With Three ID Prompts)

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will momentarily show Ref = (and the name associated with the ID) then change to ID2= (the Prompt 2 name entered in ID Storage Setup).
   - If only one ID prompt is needed, press the **PRINT** key to store the weight and print the ticket. Proceed to Step 9.
5. If two ID prompts are required, enter up to a 12-digit alphanumeric string for the second ID prompt.
   - If only two ID prompts are needed, press the **PRINT** key to store the weight and print the ticket. Proceed to Step 9.
   - If three ID prompts are required press the **ENTER** key to proceed to the third prompt.
6. The display will show ID3= (the Prompt 3 name entered in ID Storage Setup).
7. Enter up to a 12-digit alphanumeric string for the third ID prompt.
8. Press the **PRINT** or **ENTER** key to store the tare weight and print the ticket.
9. The indicator will print a ticket; display Print Pass 2 before returning to the Gross weight display.
10. The Net weight will be added to the accumulator of the entered ID string and the ticket printed will show the TIME, DATE, ID, TIME/DATE of Stored Tare weight, the Gross, Tare, and Net weights.

ID STORAGE OPERATION, CONT.
PERMANENT ID

Two Pass Transaction (Two-Step Operation)

The two pass transaction is a two-step operation used to weigh the container once when it is empty and once when it is loaded. A permanent ID string and a *previously stored zero tare* weight associated with that ID string is required.

In the two pass transaction, the zero tare weight will be replaced by the new tare weight after the first pass and the stored weight will return to zero after the second pass.

On the first step, the incoming weight will be stored and an interim ticket will be printed. On the second step, during the outgoing transaction, a complete ticket will be generated and the net weight will be added to the permanent ID string accumulator.

Single ID (Empty or Loaded Container With One ID Prompt)

Step 1

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show `ID1=` (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
   - If a ticket is desired, press the **PRINT** key to store the weight and print the ticket. The display will show `Print Pass 1`. Proceed to Step 4.
   - If a ticket is NOT desired, press the **ENTER** key to store the weight. Proceed to Step 4.
4. The display will momentarily show `Ref=` (and the name associated with the ID) then return to the Gross weight display.

Step 2

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show `ID1=` (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key.
4. The indicator will print a ticket; display `Print Pass 2` before returning to the Gross weight display.
5. The Net weight will be added to the accumulator of the entered ID string and the ticket printed will show the TIME, DATE, ID, TIME/DATE of Stored Tare weight, the Gross, Tare, and Net weights.

ID STORAGE OPERATION, CONT.
PERMANENT ID
Two Pass Transaction (Two-Step Operation), Cont.

MULTIPLE IDs (Empty or Loaded Container With Two ID Prompts)

Step 1

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will momentarily show Ref= (and the name associated with the ID) then change to ID2= (the Prompt 2 name entered in ID Storage Setup).
   - If only one ID prompt is needed AND a ticket is desired, press the **PRINT** key to store the weight and print the ticket. The display will show Print Pass 1. Proceed to Step 6.
5. If two ID prompts are required, enter up to a 12-digit alphanumeric string for the second ID prompt.
   - If only two ID prompts are needed AND a ticket is desired, press the **PRINT** key to store the weight and print the ticket. The display will show Print Pass 1. Proceed to Step 6.
   - If a ticket is NOT desired, press the **ENTER** key to store the weight. Proceed to Step 6.
6. The indicator will return to the Gross weight display.

Step 2

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key.
4. The indicator will print a ticket; display Print Pass 2 before returning to the Gross weight display.
5. The Net weight will be added to the accumulator of the entered ID string and the ticket printed will show the TIME, DATE, ID, TIME/DATE of Stored Tare weight, the Gross, Tare, and Net weights.

ID STORAGE OPERATION, CONT.
PERMANENT ID
Two Pass Transaction (Two-Step Operation), Cont.

MULTIPLE IDs (Empty or Loaded Container With Three ID Prompts)

Step 1

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will momentarily show Ref= (and the name associated with the ID) then change to ID2= (the Prompt 2 name entered in ID Storage Setup).
   - If only one ID prompt is needed AND a ticket is desired, press the **PRINT** key to store the weight and print the ticket. The display will show Print Pass 1. Proceed to Step 8.
5. If two ID prompts are required, enter up to a 12-digit alphanumeric string for the second ID prompt.
   - If only two ID prompts are needed AND a ticket is desired, press the **PRINT** key to store the weight and print the ticket. The display will show Print Pass 1. Proceed to Step 8.
   - If three ID prompts are required press the **ENTER** key to proceed to the third prompt.
6. The display will show ID3= (the Prompt 3 name entered in ID Storage Setup).
7. Enter up to a 12-digit alphanumeric string for the third ID prompt.
   - If a ticket is desired, press the **PRINT** key to store the weight and print the ticket. The display will show Print Pass 1. Proceed to Step 8.
   - If a ticket is NOT desired, press the **ENTER** key to store the weight. Proceed to Step 8.
8. The indicator will return to the Gross weight display.

Step 2 - Empty or Loaded Container

1. With the indicator in normal operations mode, place the loaded container on the scale
2. Press the **ID** key. The display will change to show ID1= (the Prompt 1 name entered in ID Storage Setup).
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key.
4. The indicator will print a ticket; display Print Pass 2 before returning to the Gross weight display.
5. The Net weight will be added to the accumulator of the entered ID string and the ticket printed will show the TIME, DATE, ID, TIME/DATE of Stored Tare weight, the Gross, Tare, and Net weights.

ID STORAGE OPERATION, CONT.
TEMPORARY ID
Two Pass Transaction (Two-Step Operation)

NOTE! If the ID string entered already exists, the display will show `ID IN USE` momentarily and the indicator will return to normal operation.

Single ID (Store A Temporary ID String and Print A Ticket with One ID Prompt)

First Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show `ID1=`.
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key. *If a ticket is NOT desired, press the **ENTER** key instead.*
4. The indicator will store the current scale weight under this ID string, print a ticket and display `Print Pass 1`.

Second Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show `ID1=`.
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key.
4. The indicator will print a ticket, display `Print Pass 2`, and delete the ID string.

Multiple IDs (Store A Temporary ID String and Print A Ticket with Two ID Prompts)

First Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show `ID1=`.
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will change to show `ID2=`.
5. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key. *If a ticket is NOT desired, press the **ENTER** key instead*.
6. The indicator will store the current scale weight under this ID string, print a ticket and display `Print Pass 1`.

Second Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show `ID1=`.
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key.
4. The indicator will print a ticket, display `Print Pass 2`, and delete the ID string.

ID STORAGE OPERATION, CONT.
TEMPORARY ID

Multiple IDs (Store A Temporary ID String and Print A Ticket with Three ID Prompts)

First Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show ID1=.
3. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
4. The display will change to show ID2=.
5. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
6. The display will change to show ID3=.
7. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key. *If a ticket is NOT desired, press the **ENTER** key instead*.
8. The indicator will store the current scale weight under this ID string, print a ticket and display Print Pass 1.

Second Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show ID1=.
3. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key.
4. The indicator will print a ticket, display Print Pass 2, and delete the ID string.

ID STORAGE OPERATION, CONT.
TEMPORARY ID

Automatically Assign A Temporary ID String (One ID Prompt)

First Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show ID1=.
3. Press the **PRINT** key. *If a ticket is NOT desired, press the **ENTER** key instead*.
4. A temporary ID string will be assigned and the weight stored.
5. A temporary ticket showing the ID string and weight will be printed and the display will show Print Pass 1.

Second Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show ID1=.
3. Enter the ID string printed on the ticket and then press the **PRINT** key.
4. The indicator will print a ticket, display Print Pass 2, and delete the ID string.

Multiple IDs (Temporary ID String with Two ID Prompts)

First ID Automatically Assigned, Second ID Manually Entered

First Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show ID1=.
3. Press the **ENTER** key.
4. The display will change to show ID2=.
5. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key. *If a ticket is NOT desired, press the **ENTER** key instead*.
6. The automatically assigned temporary ID string, the manually entered ID, and the weight will be stored.
7. A temporary ticket showing the ID strings and weight will be printed and the display will show Print Pass 1.

Second Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show ID1=.
3. Enter the ID string printed on the ticket and then press the **PRINT** key.
4. The indicator will print a ticket, display Print Pass 2, and delete the ID string.

ID STORAGE OPERATION, CONT.
TEMPORARY ID

Multiple IDs (Temporary ID String with Three ID Prompts)

First ID Automatically Assigned, Second and Third IDs Manually Entered

First Pass

1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show `ID1=`.
3. Press the **ENTER** key.
4. The display will change to show `ID2=`.
5. Enter up to a 12-digit alphanumeric ID string and press the **ENTER** key.
6. The display will change to show `ID3=`.
7. Enter up to a 12-digit alphanumeric ID string and press the **PRINT** key. *If a ticket is NOT desired, press the **ENTER** key instead*.
8. Temporary ID strings will be assigned and the weight stored.
9. A temporary ticket showing the ID strings and weight will be printed and the display will show `Print Pass 1`.

Second Pass

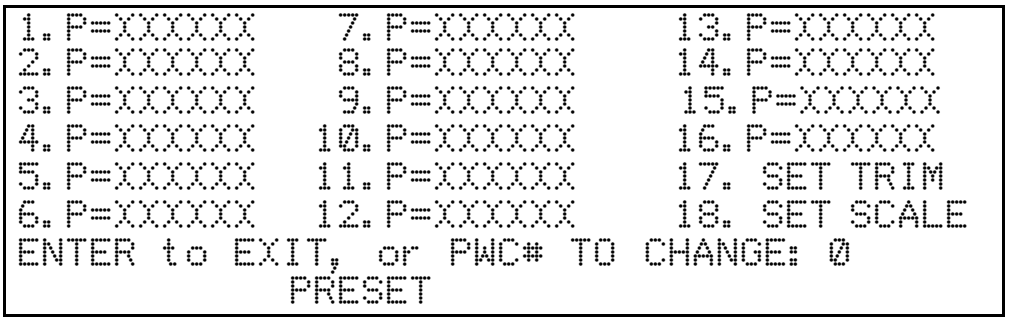
1. With the indicator in normal operations mode, press the **ID** key.
2. The display will change to show `ID1=`.
3. Enter the ID string printed on the ticket and then press the **PRINT** key.
4. The indicator will print a ticket, display `Print Pass 2`, and delete the ID string.

PRESET WEIGHT COMPARATORS OPERATION

The Model 225 indicator has sixteen (16) outputs, which can be configured during the setup of the weight indicator to perform as Preset Weight Comparators “PWC”. If the PWC feature was selected during setup, the indicator will compare each enabled preset weight value with the displayed weight and then output a signal for each preset based on the comparison results.

Enter Preset Values

With the indicator in normal operations mode, press the **PRESET** key.



1. P=XXXXX **(PRESET 1 WEIGHT VALUE)**

   through

16. P=XXXXX **(PRESET 16 WEIGHT VALUE)**

1. The display will change to show the values for the enabled PWCs. Note that XXXXXX is the current value for each preset.

   NOTE! In the example shown above, all 16 preset values are shown enabled.

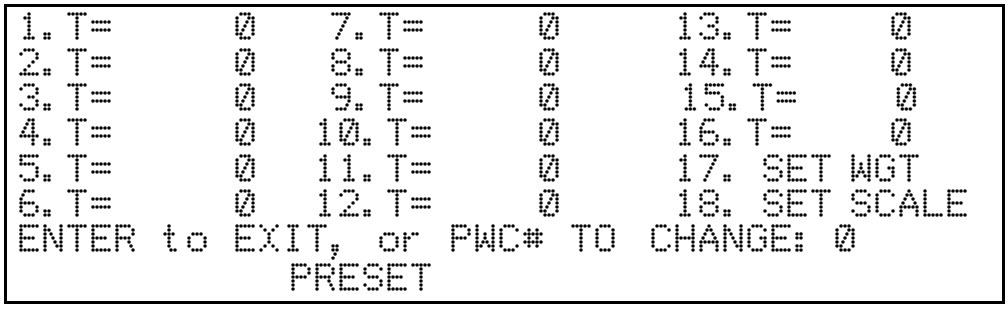
2. If the values displayed for each preset are acceptable, press the **ENTER** key to exit and return to normal operation.
3. Otherwise, to change a preset weight value, use the numeric keys to select the PWC# (1 to 16) to change and then press the **ENTER** key. The display will change to show the current value (PWC #= XXXXX) of the preset selected.
4. Using the numeric keys, enter the new value for the preset and then press the **ENTER** key to save the new setting.
5. Continue with this procedure until a value for each preset to be used has been entered.
6. After the last preset value has been entered, press the **1** and **7** keys and then the **ENTER** key to enter the preset trim weight values or press the **ENTER** key to exit and return to normal operation.

NOTE! Enter a zero (0) then press the **ENTER** key if the preset weight comparator is not to be used.

PRESET WEIGHT COMPARATORS OPERATION

17. SET TRIM (SET TRIM WEIGHT)

1. With the display showing the values of the enabled PWCs, press the **1** and **7** keys and then the **ENTER** key.


1. T= 0 7. T= 0 13. T= 0
2. T= 0 8. T= 0 14. T= 0
3. T= 0 9. T= 0 15. T= 0
4. T= 0 10. T= 0 16. T= 0
5. T= 0 11. T= 0 17. SET WGT
6. T= 0 12. T= 0 18. SET SCALE
ENTER to EXIT, or PWC# TO CHANGE: 0
PRESET

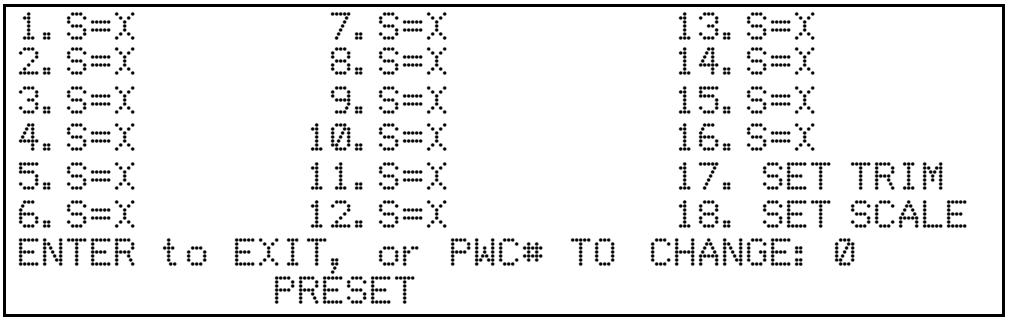
2. The display will change to show the values of the enabled PWCs preset trim weights. Note that 0 is the factory default value for each preset.
3. If the values displayed for each preset trim weight are acceptable, press the **ENTER** key to exit and return to normal operation.
4. Otherwise, use the numeric key to select the PWC# (1 to 16) trim weight to change and then press the **ENTER** key. The display will change to show the current trim weight value (TRM #= X) of the preset selected.
5. Using the numeric keys, enter the new value for the preset trim weight and then press the **ENTER** key to save the new setting.
6. Continue with this procedure until a value for each preset trim weight to be used has been entered.
7. After the last preset trim value has been entered, press the **1** and **8** keys and then the **ENTER** key to enter the preset scale values or press the **ENTER** key to exit and return to normal operation.

Remember that the trim weight is to compensate for material in transit and causes the preset to turn on when the displayed weight equals or exceeds the Preset weight value LESS its associated Trim weight value. Also, remember that the preset is based on the displayed weight, which can be either gross or net weight.

PRESET WEIGHT COMPARATORS OPERATION

18. SET SCALE (SET SCALE)

1. With the display showing the values of the enabled PWCs presets or trim weights, press the **1** and **8** keys and then the **ENTER** key.



2. The display will change to show the scale that each enabled PWC is associated with. Note that X is the current value for each preset.
3. If the values displayed for each preset are acceptable, press the **ENTER** key to exit and return to normal operation.
4. Otherwise, use the numeric key to select the PWC# (1 to 16) scale association to change and then press the **ENTER** key. The display will change to show the current scale association (SCL #= X) of the preset selected.
5. Using the numeric keys, enter the new value for the preset scale association and then press the **ENTER** key to save the new setting.
6. Continue with this procedure until a value for each preset scale association to be used has been entered.
7. After the last preset scale associated has been entered, press the **ENTER** key to exit and return to normal operation.

NOTE! To select the TOTAL scale, enter a 4 at the SCL #= prompt.

Enter Preset Values Completed

After entry of the presets, trim weight and scale associations are complete, operation may begin. Press the **ENTER** key to exit and return to normal operation. Note that the Preset Weight Comparators are always active unless a zero preset value was entered for the preset.

IMPORTANT! Remember that the preset weight comparators function operates on the absolute value of the weight ignoring the polarity.

ACCUMULATORS

Net Weight Accumulator

To VIEW and PRINT the Net Weight accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **NET/GROSS** key. The display will change to show the Net Weight accumulator value.
3. Press the **PRINT** key. The value for the Net Weight accumulator will be printed.
4. Press the **ENTER** key or **ESC** (press **SHIFT** and then ←—) key to exit and return to normal operation.

To ZERO the Net Weight accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **NET/GROSS** key. The display will change to show the Net Weight accumulator value.
3. Press the **ZERO** or ←— (**BACKSPACE**) key.
4. The value for the Net Weight accumulator will be reset to zero.
5. Press the **ENTER** key or **ESC** (press **SHIFT** and then ←—) key to exit and return to normal operation.

Gross Weight Accumulator

To VIEW and PRINT the Gross Weight accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **NET/GROSS** key twice. The display will change to show the Gross Weight accumulator value.
3. Press the **PRINT** key. The value for the Gross Weight accumulator will be printed.
4. Press the **NET/GROSS** key, **ENTER** key or **ESC** (press **SHIFT** and then ←—) key to exit and return to normal operation.

To ZERO the Gross Weight accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **NET/GROSS** key twice. The display will change to show the Gross Weight accumulator value.
3. Press the **ZERO** or ←— (**BACKSPACE**) key.
4. The Gross Weight accumulator will be reset to zero.
5. Press the **NET/GROSS** key, **ENTER** key or **ESC** (press **SHIFT** and then ←—) key to exit and return to normal operation.

ACCUMULATORS, CONT.

Count Accumulators

To view the COUNT accumulator:

1. Press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **COUNT** key.
3. The display will change to show the Piece Count Accumulator value.
4. Press the **ENTER** key to return to normal operation.

To print the COUNT accumulator:

1. Press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **COUNT** key.
3. The display will change to show the Piece Count Accumulator value.
4. Press the **PRINT** key.
5. The value for the Piece Count accumulator will be printed.
6. Press the **ENTER** key.
7. The indicator will return to normal operation when printing has been completed.

To zero the COUNT accumulator:

1. Press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **COUNT** key.
3. The display will change to show the Piece Count Accumulator value.
4. Press the **ZERO** key.
5. The value for the Piece Weight accumulator will be reset to zero.
5. Press the **ENTER** key to return to normal operation.

ACCUMULATORS, CONT.

ID Accumulators

To View An ID Accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **ID** key. The display will change to show Id=.
3. Enter the ID string and press the **ENTER** key.
4. The display will show Ref=XXXXXXXXXXX. Note that XXXXXXXXXXX is the name associated with the ID.
5. Press the **ENTER** key.
6. The display will change to show the current tare weight stored.
7. Press the **ENTER** key.
8. The display will change to show the accumulator value of the ID entered or if the accumulator value is greater than (>) 999,999,999, OVERFLOW will be displayed.
9. Press the **ENTER** key to return to normal operation.

To Print A Single ID Accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **ID** key. The display will change to show Id=.
3. Enter the ID string and press the **ENTER** key.
4. The display will show Ref=XXXXXXXXXXX. Note that XXXXXXXXXXX is the name associated with the ID.
5. Press the **ENTER** key.
6. The display will change to show the current tare weight stored.
7. Press the **ENTER** key.
8. The display will change to show the accumulator value of the ID entered or if the accumulator value is greater than (>) 999,999,999, OVERFLOW will be displayed.
9. Press the **PRINT** key. The accumulator value for the ID entered will be printed.
10. The indicator will return to normal operation when printing has been completed.

To Print <u>All</u> Active ID Accumulators:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **ID** key. The display will change to show Id=.
3. Press the **PRINT** key.
4. The display will show Printing.
5. The accumulator values for ALL active IDs will be printed.
6. The indicator will return to normal operation when printing has been completed.

ACCUMULATORS, CONT.

To Zero A Single ID Accumulator:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **ID** key. The display will change to show Id=.
3. Enter the ID string and press the **ENTER** key.
4. The display will show Ref=XXXXXXXXXXX. Note that XXXXXXXXXXX is the name associated with the ID.
5. Press the **ENTER** key.
6. The display will change to show the current tare weight stored.
7. Press the **ENTER** key.
8. The display will change to show the accumulator value of the ID entered or if the accumulator value is greater than (>) 999,999,999, OVERFLOW will be displayed.
9. Press the **ZERO** key.
10. The accumulator value for the ID entered will be reset to zero.
11. Press the **ENTER** key to return to normal operation.

To Zero <u>All</u> Active ID Accumulators:

1. With the indicator in normal operations mode, press the **ACCUM** key. The display will change to show ACCUMULATOR=.
2. Press the **ID** key. The display will change to show Id=.
3. Press the **DELETE** key.
4. The display will show Del All?NO, which asks if all active ID accumulators are to be deleted.
5. To delete all active ID accumulators, press the **YES** key.
6. The display will change to Del All?YES.
7. Press the **ENTER** key.
8. The accumulator values for ALL active IDs will be reset to zero.
9. The indicator will return to normal operation when all active IDs have been zeroed.

CONTINUOUS OUTPUT FORMATS

SMA

<lf><s><r><n><m><f><xxxxxx.xxx><uuu><cr>

Where:

lf =	Line Feed	
s =	Flags	Z= center of Zero, O = Over cap, E = zero Error, e = weight not currently being displayed
r =	Range	1, 2, 3, ...
n =	Mode	G = Gross, T = Tare, N = Net
m =	Motion	M = Motion, " "(*blank*) = no motion
f =	Custom	Custom flag
xxxxxx.xxx =	Weight	Six digits with decimal point
uuu =	Units	ton, lb, oz, t, kg, g
cr =	Carriage Return	(hex 0D)

SB-400

<s><xxxxxx><d><uu><m><cc><cr>

Where:

s =	Sign	"-" = negative, " " (*blank*) = positive
xxxxxx.xxx =	Weight	Six digits
d =	Decimal point	Added to string if enabled in setup
uu =	Units	tn, lb, oz, t, kg, g
m =	Mode	G = Gross, N = Net
cc =	Weight Status	OC = over capacity CZ = center of zero MO = motion ee = weight not currently being displayed
cr =	Carriage Return	(hex 0D)

CONTINUOUS OUTPUT FORMATS, CONT.

TOLEDO

Format 0 – 8530 no CKSUM

<stx><swa><swb><swc>xxxxxx>yyyyyy<cr>

Where:

stx =	Start of TeXt (hex 02)
swa =, swb=, swc=	Status Bytes
xxxxxx=	Displayed Weight, Gross or Net Weight (Six Digits)
yyyyyy=	Tare Weight (Six Digits)
cr =	Carriage Return (hex 0D)

Format 1 – SHORT no CKSUM

<stx><swa><swb><swc>xxxxxx<cr>

Where:

stx =	Start of TeXt (hex 02)
swa =, swb=, swc=	Status Bytes
xxxxxx=	Displayed Weight, Gross or Net Weight (Six Digits)
cr =	Carriage Return (hex 0D)

Format 2 – 8530 with CKSUM

<stx><swa><swb><swc>xxxxxx>yyyyyy<cr><sum>

Where:

stx =	Start of TeXt (hex 02)
swa =, swb=, swc=	Status Bytes
xxxxxx=	Displayed Weight, Gross or Net Weight (Six Digits)
yyyyyy=	Tare Weight (Six Digits)
cr =	Carriage Return (hex 0D)
sum=	Checksum Character

Format 3 – SHORT with CKSUM

<stx><swa><swb><swc>xxxxxx<cr><sum>

Where:

stx =	Start of TeXt (hex 02)
swa =, swb=, swc=	Status Bytes
xxxxxx=	Displayed Weight, Gross or Net Weight (Six Digits)
cr =	Carriage Return (hex 0D)
sum=	Checksum Character

CONTINUOUS OUTPUT FORMATS, CONT.

IQ355

<stx><polarity><wwwwwwww><units><g/n><status><crlf>

Where:

stx =	Start of TeXt	(hex 02)
polarity =	Sign	"-" = negative, " " (*blank*) = positive
wwwwwww =	Weight	Seven digits
units =	Units	" "(*blank*) = none, L = lb, K = kg, T = tons, G = grams, O = ounces
g/n	Mode	G = Gross, N = Net
status	status	" "(*blank*) = valid I = invalid M = motion O = over cap
CRLF =	Carriage Return with Line Feed	(hex 0D) with (hex 0A)

SB500 (with Traffic Light)

%NDDDDDDDDDT<CR>

Where:

N = Panel number for a daisy chain configuration

D = Byte of data to display at respective location on the scoreboard

T = Control character for the traffic light. Valid characters for T are:

- G = Turn on Green light
- R = Turn on Red light
- " "(*space*) = no lights on

<CR> = Carriage Return

SB250/500M

%NDDDDDDDDD<CR>

Where:

N = Panel number for a daisy chain configuration

D = Byte of data to display at respective location on the scoreboard

<CR> = Carriage Return

CONTINUOUS OUTPUT FORMATS, CONT.

Weight on Demand Format

If continuous output has not been selected for PRINTER or COM Ports (CONT=NO), the 225 indicator will respond to a weight request (ENQ) as follows.

The host device (computer) sends:

ENQ - (hex 05)

The 225 will respond:

<s><xxxxxx><d><uu><m><cc><cr>

Where:

s =	Sign	"-" = negative, " " (*blank*) = positive
xxxxxx.xxx =	Weight	Six digits
d =	Decimal point	Added to string if enabled in setup
uu =	Units	tn, lb, oz, t, kg, g
m =	Mode	G = Gross, N = Net
cc =	Weight Status	OC = over capacity CZ = center of zero MO = motion ee = weight not currently being displayed
cr =	Carriage Return	(hex 0D)

CONTINUOUS OUTPUT FORMATS, CONT.

SMA Weight on Demand Format

If continuous output has not been selected for PRINTER or COM Ports (CONT=NO), the 225 indicator will respond to a SMA weight request as follows.

The host device (computer) sends:

<lf> W <cr>

The 225 will respond:

<lf><s><r><n><m><f><xxxxxx.xxx><uuu><cr>

Where:

lf =	Line Feed	
s =	Flags	Z= center of Zero, O = Over cap, E = zero Error, e = weight not currently being displayed
r =	Range	1, 2, 3, ...
n =	Mode	G = Gross, T = Tare, N = Net
m =	Motion	M = Motion, " "(*blank*) = no motion
f =	Custom	Custom flag
xxxxxx.xxx =	Weight	Six digits with decimal point
uuu =	Units	ton, lb, oz, t, kg, g
cr =	Carriage Return	(hex 0D)

ASCII COMMANDS

The Model 225 indicator will respond to ASCII coded serial data, in the format below, when input to the RXD serial input or the IR port.

- The commands are ASCII strings, without spaces, followed by a carriage return <cr> and can be upper or lower case, or any combination.
- Data inside parenthesis is the parameter item designator (e.g. “PWC (1) <cr>” requests the value of PWC number 1 preset to be transmitted from the indicator).
- A command followed by the equal sign “=” is a set command and must be followed by the data desired to be stored for that parameter.
- Any command without an equal sign requests data to be transmitted from the indicator (a query command).
- Commands that set more than one value use commas between the values.
- To verify data has been stored correctly in the indicator, send the command to request the same data to be transmitted from the indicator.

Commands

Command	**Response**	**Description**
Gross<cr>	1000lb G	Transmit Gross Weight
Tare<cr>	100lb T	Transmit Current Tare
Tare=123<cr>	OK	Set Tare To Value
Net<cr>	900lb N	Transmit Net Weight
PWC (1)<cr>	100lb PWC1	Transmit PWC Value
PWC (1)=123<cr>	OK	Set PWC To Value
Fast<cr>	100lb F	Transmit 2 Speed DFC Fast Value
Fast=123<cr>	OK	Set 2 Speed DFC Fast Value
Slow<cr>	100lb F	Transmit 2 Speed DFC Slow Value
Slow=123<cr>	OK	Set 2 Speed DFC Slow Value
Fill<cr>	100lb F	Transmit 1 Speed DFC Value
Fill=123<cr>	OK	Set 1 Speed DFC Value
Trim<cr>	100lb TRM	Transmit DFC Trim Value
Trim=123<cr>	OK	Set DFC Trim Value
Accum(g)<cr>	1000lb	Transmit Accumulator Valid Selections G/N/C/1-7
Accum(n)=100<cr>	OK	Set Accumulator
Ing(1)<cr>	1 100lb 1200lb	Transmit Ingredient (Bin, Fast, Slow)
Ing(1)=1,100,150<cr>	OK	Set Ing (Bin, Fast, Slow)
Trim(1)<cr>	100lb TRM1	Transmit Batcher Trim For Ing X
Trim(1)=100<cr>	OK	Set Batcher Trim
ID()<cr>	id(x)=r,1,2	List ALL IDs ID(*ID*)=*Ref, Tare, Accum*
ID(1)<cr>	id(1)=r,1,2	List A Single ID
ID(1)=ref,100,0<cr>	OK	Add Or Replace An ID
Key(x)<cr>	Results of (x) function.	Performs function of (x) as if key was pressed. See Valid Key Names.

<cr> = carriage return

ASCII COMMANDS, CONT.

Valid Key Names

The following is a list of valid key names for the ASCII COMMAND Key(x).

Key Name	Comments
asterisk or *	Use either the word “asterisk” or the symbol “*”
0 to 9	Numeric characters
A to Z	Uppercase alpha characters
a to z	Lower case alpha characters
enter	
time	
net	Toggles between Gross and Net weight modes
preset	
count	
tare	Stores the current gross weight as the new tare weight. (The same function as the diamond “T” key).
tarewt	Displays the current tare weight for three seconds. (The same function as the weight “T” key).
print	
off	Turns the indicator off. (**NOTE:** The **ON/OFF** key on the keypad must be pressed to turn the indicator back on).
zero	
units	Toggles between the base units and converted units selected during Setup and Calibration.
start	
stop	
mem	
id	
accum	
delete	
dump	
gross	Selects Gross weight only, DOES NOT toggle between Gross and Net weight modes. (See Net, above).

Error Responses

Response	Description
?	Did not understand the command.
MODE	This command not supported by the mode of operation. For example: no Ing() if not batcher.

INFRARED (IR) DATA PORT

An infrared (IR) data port is standard on the Model 225 Indicator. The IR port is located on the front panel of the indicator slightly above and to the right side of the PRINT key (see Figure No. 16). **NOTE!** If not using the IR data port, it is *highly* recommended to disable it.

The IR port transmits and receives data using the same settings and formats supported by the PRINTER port.

To use the IR port, you need the following:

- A computer (such as a desktop or laptop) or a Personal Digital Assistant (PDA) equipped with an IR port.
- An infrared port driver that allows the computer or PDA to communicate with IR port in the 225.
- Application software for the computer or PDA to send and receive the data.

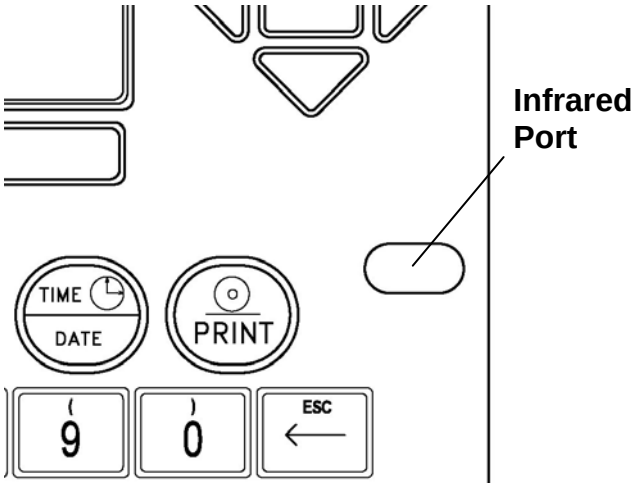


Figure No. 16

USING THE IR PORT

1. Make sure the 225 is on and the computer or PDA is ready to communicate.
2. Align the computer within 3 feet (1 meter) of the IR port.
3. Ensure that the ports are facing each other (line-of-sight) with no more than a 15º angle to either the left or right and above and below.
4. Send the command to the 225.
5. The 225 will perform the command (e.g. change from Gross to Net weight on the display) or the data requested will be sent to the computer or PDA.

TROUBLESHOOTING

Error Codes

The Model 225 indicator is equipped with software that indicates when an error in the operation takes place. The following lists the error codes displayed by the 225 along with their meaning. Should you encounter an error code, please refer to this list for the cause.

ANALOG HIGH

1. The load cell input is above the allowed range of the indicator.

CORRECTIVE ACTION: Check for improper load cell wiring, excessive load, and for output of 1 to 40mV.

2. Load cell or circuit failure.

CORRECTIVE ACTION: Consult your scale service provider.

ANALOG LOW

1. The load cell input is below the allowed range of the indicator.

CORRECTIVE ACTION: Check for improper load cell wiring and for output of 1 to 40mV.

2. Load cell or circuit failure.

CORRECTIVE ACTION: Consult your scale service provider.

OVERCAP

The load on the scale exceeds the scale capacity (105% of capacity if USA=YES or plus 9 divisions if USA=NO). May indicate miscalibration.

CORRECTIVE ACTION: Remove the over capacity load from the scale platform. Consult your scale service provider regarding recalibration.

CHECK MATL

In a Digital Fill Control or Batcher operation configured for decumulative operation (ACCUMLATE=YES) there is not enough material to start the operation.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

CHECK ZERO

In a Digital Fill Control or Batcher operation with DUMP GATE=YES and AUTO TARE=NO the weight is above the zero tolerance value.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

TROUBLESHOOTING, CONT.

COLD RAM

The external ram has failed to retain memory.

CORRECTIVE ACTION: Consult your scale service provider.

CAL LOST CONFIG REQUIRED SCALE X

EEPROM checksum failure. Indicates improper stored calibration data, calibration is necessary. Note that X is the scale number (1, 2 or 3).

CORRECTIVE ACTION: Recalibrate with calibrated test weight.

ERROR

An invalid keypad entry was attempted:

A. **PRINT** key pressed with a negative weight.
B. **TARE** key pressed to enter a push button tare value of a negative value.
C. **ENTER** key pressed to enter a tare weight value that exceeds the scale capacity.
D. **ENTER** key pressed to enter a tare weight value that is inconsistent with the scale division value (i.e. attempt to enter a tare of 123 with scale divisions of 5).
E. **ZERO** key pressed when the gross weight is outside the scale zero weight range.
F. **lb/kg** key pressed to change to kilograms when the kilogram tare weight value exceeds 4 digits in length.

CORRECTIVE ACTION: Determine which of the reasons for the error display is applicable and take the appropriate corrective action.

A2D ERROR

The Analog to Digital converter chip has stopped producing weight.

CORRECTIVE ACTION: Consult your scale service provider.

DRDY ERROR

The Analog to Digital converter chip is not responding.

CORRECTIVE ACTION: Consult your scale service provider.

FILE FULL

The operator is attempting to add an ID when the ID file is full.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

TROUBLESHOOTING, CONT.

HUH?

UNITS key pressed in an attempt to perform a “unit” conversion that is not allowed.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

ID IN USE

The operator is attempting to add an ID that already exists.

CORRECTIVE ACTION: Chose another number for the ID.

ID NOT FOUND

The operator is attempting to use an ID that does not exist.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

NO TARE

NET key pressed with no stored tare weight value.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

OVERFLOW

The indicator is attempting to display a positive number greater than seven (7) digits in length or a negative number of more than six (6) digits.

CORRECTIVE ACTION: Return to Gross Weight mode and review Tare value. May indicate miscalibration.

TOO BIG

UNITS key pressed in an attempt to perform a “unit” conversion where the interval would have been greater than 50.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

TOO SMALL

UNITS key pressed in an attempt to perform a “unit” conversion where the interval would have been less than .0001.

CORRECTIVE ACTION: Determine the reason for the error display and take the appropriate corrective action.

TROUBLESHOOTING, CONT.

UNSTABLE

Motion is present when trying to power up, print, zero or perform a push button tare function.

CORRECTIVE ACTION: Wait for a stable weight display (*STABLE* symbol on) before performing any of these operations.

WRONG RAM

During memory access to the external ram, an error has occurred.

CORRECTIVE ACTION: Consult your scale service provider.

XRAM FAILURE

The power up test of external ram (the big chip in a socket) has failed.

CORRECTIVE ACTION: Consult your scale service provider.

Before You Call Service

The Model 225 indicator has been designed to provide you with years of trouble-free operation. In spite of this, troubles sometimes happen. Before calling for service assistance, you should make some initial checks to verify that a problem does exist. The following describes several types of symptoms along with suggested remedies.

PROBLEM	POSSIBLE SOLUTIONS
Display does not turn on	Is the AC power cord fully inserted into the wall receptacle? Check wall receptacle for proper AC power. Try another electrical appliance in the same receptacle. Does it work? Check the circuit breaker. Has there been power failure?
Incorrect weight displayed	Has the indicator been calibrated? Insure that the scale platform is not touching an adjacent object. Check the load cell connector wiring. If using four (4) wire load cells, insure the sense lead jumper (J9) is installed. Have proper operation procedures been followed?
Indicator will not display weight	Refer to Error Codes section and make certain that the OVERCAP message is not displayed. If so, and scale is not loaded, perform the calibration procedure.

TEST MODE AND ERASING MEMORY

Test Mode

The Test mode is used to display the software revision number, the calibration “C” numbers, and conduct a test of all display elements. The test consists of 6 cycles:

1. With the indicator in normal operations mode, press the **SHIFT** and then ←— **/ESC** key.
2. The display will change to show the FUNCTION= prompt.
3. Press the **UNITS** key.
4. The display will show the model number and the software revision.
5. Next, a graphics display test will be performed.
6. After the display test, the 225 will display the calibration “C” numbers (C1 to C4) for approximately 5 seconds.
7. After displaying the “C” numbers, the display will return to normal operation.

Erase Ram Memory

WARNING! This procedure will ERASE ALL of the internal RAM memory! This includes the ID file, batcher info, dealer string, mode of operation, visual tickets).

If a 225 does not display properly after a program update or otherwise becomes corrupt, perform the following:

1. With the indicator in normal operations mode, press the **SHIFT** key and then the Navigation **ENTER** key (red square key).
2. The display will change to show the SETUP/REVIEW MENU.
3. Using the numeric keys, enter 130 and then press the **ENTER** key.
4. The display will change to show a warning message.
5. To ERASE ALL the memory, press **YES** (on the soft keys) and then the **ENTER** key.
6. Otherwise, press **NO** (on the soft keys) and then the **ENTER** key to return the SETUP/REVIEW MENU.

Erasing EEPROM Memory

WARNING! This procedure will ERASE the EEPROM calibration data. All EEPROM memory will be erased and the settings for the scales, Serial ports, etc. will be set to their default values.

1. With the indicator in normal operations mode, press the **SHIFT** key and then the Navigation **ENTER** key (red square key).
2. The display will change to show the SETUP/REVIEW MENU.
3. Using the numeric keys, enter 160 and then press the **ENTER** key.
4. The display will change to show a warning message.
5. To ERASE the calibration data, press **YES** (on the soft keys) and then the **ENTER** key.
6. Otherwise, press **NO** (on the soft keys) and then the **ENTER** key to return the SETUP/REVIEW MENU.

FINE SPAN ADJUSTMENT

If after performing linearization testing, an error in the overall weight (span setting of the scale) or an error in a specific range of weight is found, adjustments can be made using the procedures described below.

With the indicator ON, press the **SHIFT** key and then press the Navigation **ENTER** key (red square key in center of the Navigation arrows). The display will change to show the SETUP/REVIEW MENU.

With the SETUP/REVIEW MENU displayed,

1. Press the **1** key and then the **ENTER** key to proceed to SETUP MENU #1.
2. Press **NEXT** (Navigation Keys ▽ Down Arrow) to proceed to SETUP MENU #2.
3. Press the **5** key and then the **ENTER** key to proceed to SCALE 1 CALIBRATION MENU.

4. FINE SPAN (FINE SPAN ADJUSTMENT)

If Fine Span Adjustment is desired, place a calibrated test weight on the scale and with the SCALE 1 CALIBRATION MENU displayed, press the **4** key and then the **ENTER** key. The display will change to show SCALE 1 FINE SPAN ADJUST. Note that ADJ = XXXXXX is the current displayed weight.

- Press **UP** (Navigation Keys △ UP Arrow) to increase the span.
- Press **DOWN** (Navigation Keys ▽ Down Arrow) to decrease the span.
- Press **EXIT** (Navigation Keys ◁ Left Arrow) to save the new setting and return to the SCALE 1 CALIBRATION MENU.
- Press the Navigation Keys △ UP Arrow four (4) times to reset the indicator and return to normal operations.

5. HI RES (HIGH RESOLUTION ADJUSTMENT)

If High Resolution Weight adjustment is desired, place a calibrated test weight on the scale and with the SCALE 1 CALIBRATION MENU displayed, press the **5** key and then the **ENTER** key. The display will change to show SCALE 1 HIRES ADJUSTMENT. Note that HIRES=XXXXX is the active weight in “high resolution” mode (in 1/10 interval).

- Press **UP** (Navigation Keys △ UP Arrow) to increase the span.
- Press **DOWN** (Navigation Keys ▽ Down Arrow) to decrease the span.
- Press the **ZERO** key to zero the scale.
- Press the **PRINT** key to print the weight (followed by the text TEST).
- Press **EXIT** (Navigation Keys ◁ Left Arrow) to save the new setting and return to the SCALE 1 CALIBRATION MENU.
- Press the Navigation Keys △ UP Arrow four (4) times to reset the indicator and return to normal operations.

VIEW AUDIT TRAIL COUNTERS

A Category 1 Audit Trial is provided on the Model 225 with two event counters that increment when a change is made to features that are required by NTEP or OIML to be sealed. One counter is designated for calibration parameters and one is designated for configuration changes as required in NCWM Publication 14, 2007. Each event counter has a capacity to record 999 changes. The data for the counters is maintained in non-volatile memory and can be viewed or printed by a weights and measures inspector. When selected, the display will show a 3-digit number representing the Calibration and Configuration counters.

To View the Audit Trail Counters

With the indicator ON, press the **SHIFT** key and then press the Navigation **ENTER** key (red square key in center of the Navigation arrows). The display will change to show the SETUP/REVIEW MENU.

```
SETUP/REVIEW MENU
1. ENTER CALIBRATION AND SETUP
2. VIEW AUDIT TRAIL COUNTERS
3. CALIBRATE SCALE 1
                        9. DEL CUSTOM TICKET
                       10. PRINT SETUP
Enter Selection: 1      *EXIT
```

2. VIEW AUDIT TRAIL COUNTERS

With the SETUP/REVIEW MENU displayed, press the **2** key and then the **ENTER** key. The display will change to show COUNTER MENU.

```
COUNTER MENU

CALIBRATION COUNTER    : XXX
CONFIGURATION COUNTER  : XXX

Press PRINT key to print counters.
Press any other key to EXIT
```

CALIBRATION COUNTER **(CALIBRATION COUNTER)**

The CALIBRATION COUNTER : XXX is the current value for the number of times the 225 has been calibrated.

CONFIGURATION COUNTER **(CONFIGURATION COUNTER)**

The CONFIGURATION COUNTER: XXX is the current value for the number of times the 225 has had a configuration change.

Press the **PRINT** key to print the counters using the selected printer port enabled during Calibration and Setup. Otherwise, press any key (alphanumeric, soft or the navigation keys) on the keypad to exit and return to the SETUP/REVIEW MENU.

ELECTRONIC TALLEY ROLL (ETR) FILE

The 225 is equipped with an Electronic Talley Roll (ETR) feature that stores the weight and a consecutive transaction number each time the indicator receives a Talley command from the computing peripheral. The data is maintained in non-volatile memory and is available for use by a weights and measures inspector.

When enabled, each time the indicator receives an ETR request (SMA XT command), the gross weight and an internal consecutive transaction number (that cannot be modified) will be stored in memory. The 225 has sufficient memory to create an ETR file that will store up to 7000 transactions. The ETR file is structured such that when its capacity is reached, the newest transaction will replace the oldest. The ETR file can only be displayed and cannot be manually cleared or printed.

Enabling the Electronic Talley Roll (ETR)

To enable the Electronic Talley Roll (ETR) feature, the following parameters must be set:

In SETUP MENU #1

- USA=NO
- MODE OF OP= (0, 2, 3, 4 or 5)

In SETUP MENU #2, 1. SERIAL, 2. COMX (Note that X is the COM port the indicator receives a Talley command from the computing peripheral)

- 5. CONT=NO
- 6. TYPE=9 TALLEY

Viewing the Electronic Talley Roll (ETR) File

1. With the indicator in normal operations mode, press the **SHIFT** and then ←— **/ESC** key.
2. The display will change to show the FUNCTION= prompt.
3. Press the **ZERO** key.
4. The display will show FIND ETR=0.
5. Using the numeric keys, enter the transaction number to find and then press the **ENTER** key.
6. The indicator will display ETR=XXXXXYY for 3 seconds. Note that XXXXXX is the weight and YY is the units of measurement.
7. After displaying the record, the display will return to normal operation.

ELECTRONIC TALLEY ROLL (ETR) FILE, CONT.

Recording a Electronic Tally Roll Transaction Record

To record an ETR transaction record, the computing peripheral (host device) transmits the SMA XT command (also called TALLEY ON STABLE) to the weight indicator.

Electronic Talley Roll (ETR) Format

The host device (computing peripheral) sends:

<0Ah><XT><ODh>

The 225 weight indicator will respond by transmitting the following to the host device:

<s><xxxxxx><d><uu><m><cc>#nnnnnn<cr>

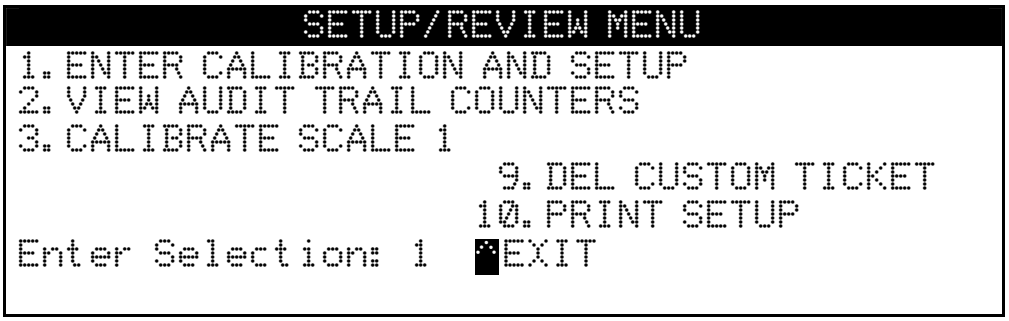
Where:

s =	Sign	"-" = negative, " " (*blank*) = positive
xxxxxx =	Weight	Six digits
d =	Decimal point	Added to string if enabled in setup
uu =	Units	tn, lb, l/o, oz, t, kg, g
m =	Mode	G = Gross, N = Net
cc =	Weight Status	OC = over capacity BZ = below zero MO = motion ee = weight not currently being displayed
#nnnnnn	Consecutive Number	
cr =	Carriage Return	(hex 0D)

NOTE! The weight and consecutive number data is only stored in the indicator's non-volatile memory and transmitted to the host device when the weight is stable (no motion).

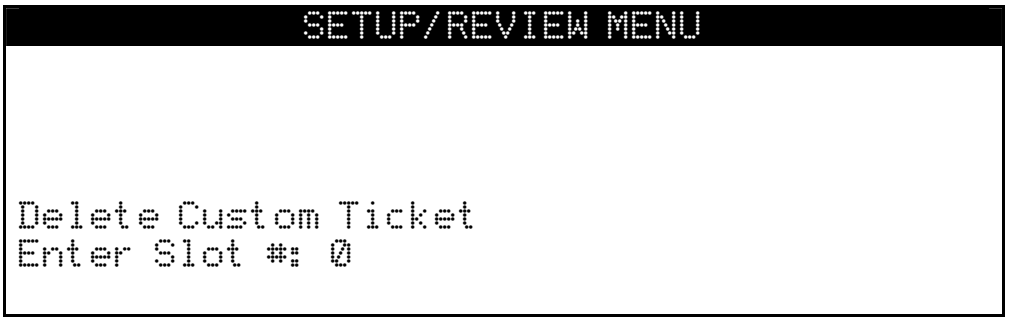
DELETING CUSTOM TICKETS

With the indicator ON, press the **SHIFT** key and then press the Navigation **ENTER** key (red square key in center of the Navigation arrows). The display will change to show the SETUP/REVIEW MENU.



9. DEL CUSTOM TICKET (Delete Custom Ticket)

With the SETUP/REVIEW MENU displayed, press the **9** key and then the **ENTER** key. The display will change to show the Delete Custom Ticket prompt.

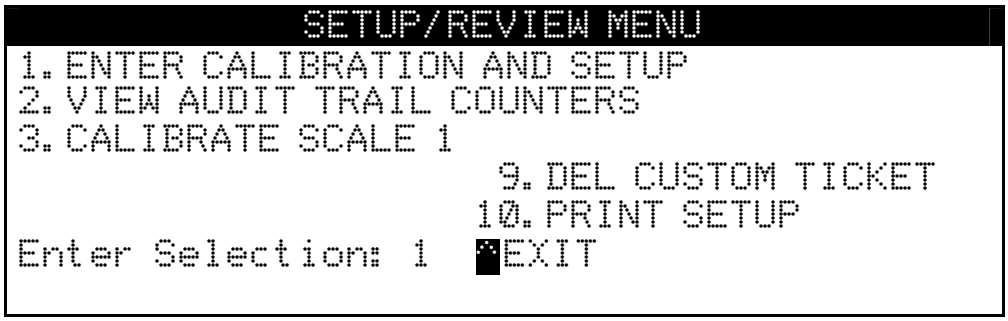


1. With the Delete Custom Ticket prompt displayed, use the numeric keys to enter the slot number (1 to 6) of the custom ticket to be deleted.
2. Press the **ENTER** key to delete the ticket and return to the SETUP/REVIEW MENU.
3. Repeat the procedure for each custom ticket to be deleted.
4. After the last custom ticket has been deleted, press the **ENTER** key to return to the SETUP/REVIEW MENU.

Press **EXIT** (Navigation Keys △ UP Arrow) to reset the indicator and return to normal operations.

PRINT SETUP

With the indicator ON, press the **SHIFT** key and then press the Navigation **ENTER** key (red square key in center of the Navigation arrows). The display will change to show the SETUP/REVIEW MENU.



10. PRINT SETUP (Print Setup)

With the SETUP/REVIEW MENU displayed, press the **1** and **0** keys and then the **ENTER** key to print a hard copy of the 225 SETUP PARAMETERS.

NOTE! The hard copy will print using the PRINTER SERIAL port with the parameters selected during Calibration and Setup and return to the SETUP/REVIEW MENU.

Press **EXIT** (Navigation Keys △ UP Arrow) to reset the indicator and return to normal operations.

LEAD AND WIRE SECURITY SEAL INSTALLATION

If your Model 225 indicator is used in a commercial application and your local metrology laws require the use of physical sealing, a lead and wire security seal can be installed to prevent the rear panel from being removed from the indicator to gain access to the calibration jumper (P6) thereby preventing unauthorized access to the calibration adjustments. Refer to the Figure No. 17 for a suggested location and details on the installation of the security seal.

NOTE! In order to install the lead and wire security seal, two (2) acorn nuts on the rear panel MUST be replaced with drilled acorn nuts. They are available from the Cardinal Scale Mfg. Parts Department. The part number is 8200-B026-08 (NUT HEX #10-32 ACORN SS DRILLED).

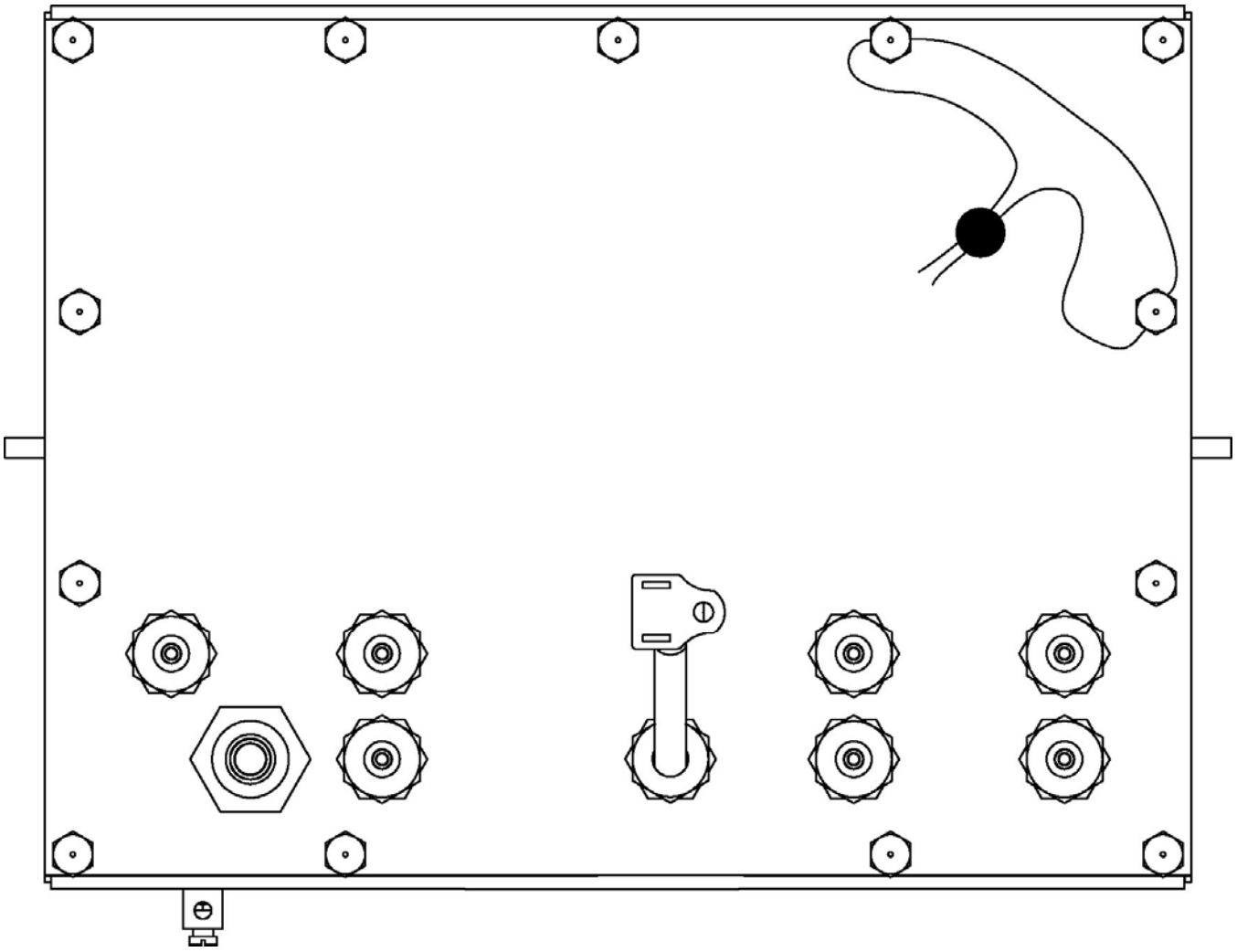


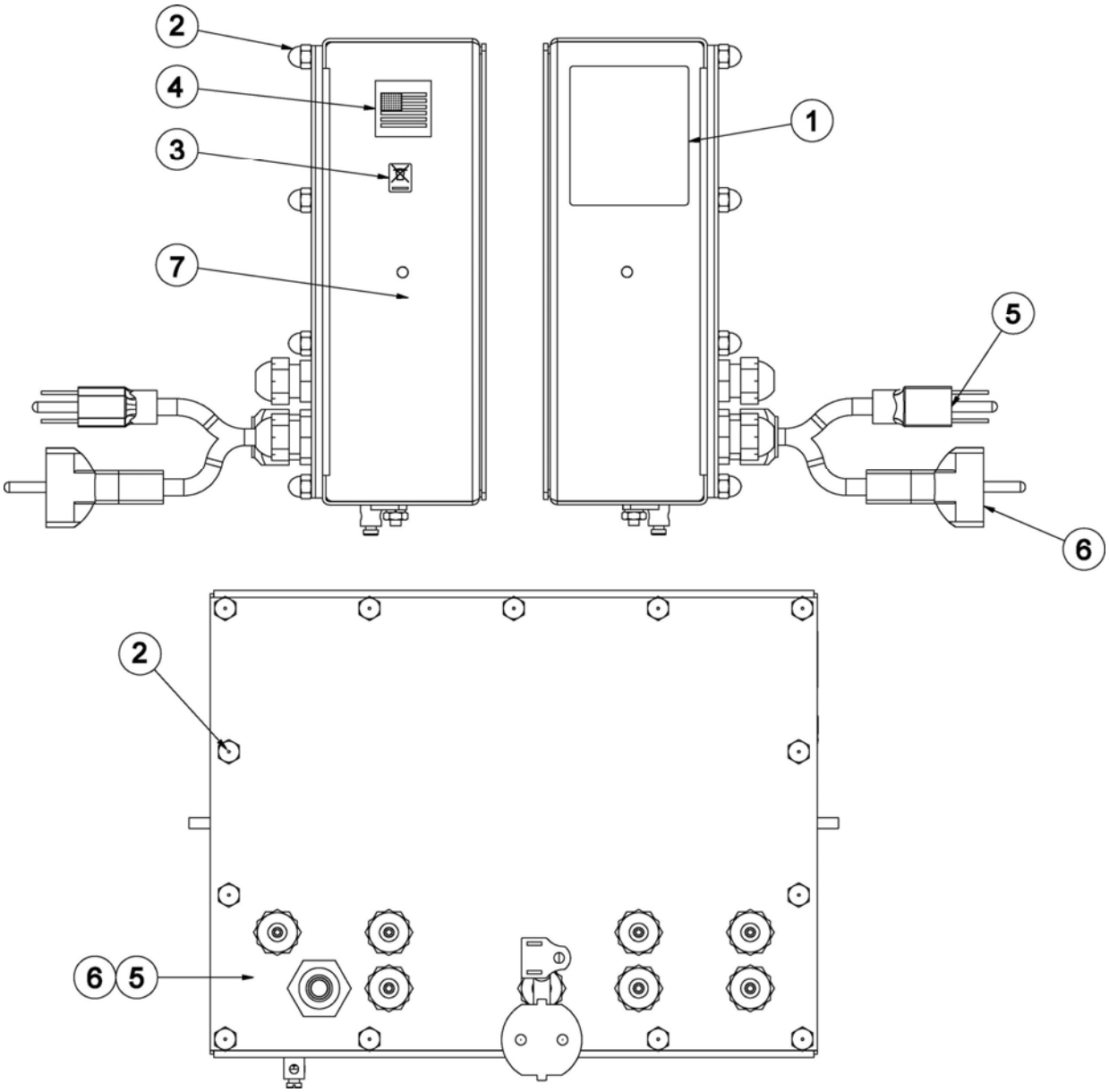
Figure No. 17

PART IDENTIFICATION

(Final Assembly)

ITEM #	QTY.	PART NUMBER	DESCRIPTION
1	1	593GR986	SERIAL TAG ASSEMBLY
2	14	6013-0433	NUT HEX #10-32 ACORN SS
3*	1	6600-0059	LABEL “WEEE” .4” x .5” (WHITE ON BLACK)
4	1	6650-0087	LABEL, MADE IN THE USA (WITH FLAG) 1” X 1”
5	1	8200-D371-0A	SUB-ASSEMBLY: REAR ENCLOSURE
6*	1	8200-D371-1A	SUB-ASSEMBLY: REAR ENCL W/EURO PWR CORD
7	1	8200-D373-0A	SUB ASSEMBLY FRONT

∗ *USED ON THE 225EU ONLY*



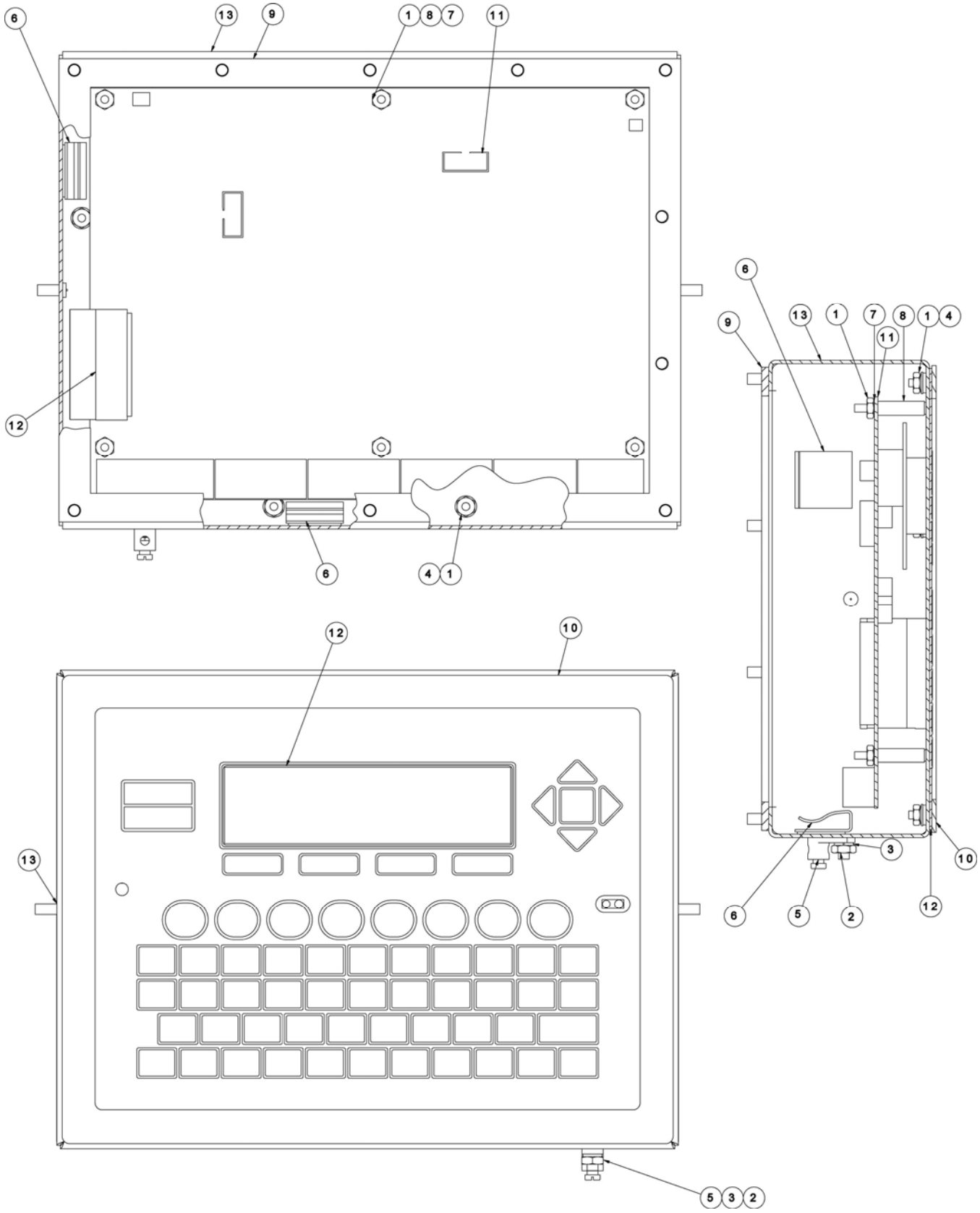
PART IDENTIFICATION

(Front Assembly)

ITEM #	QTY.	PART NUMBER	DESCRIPTION
1	18	6013-0039	NUT HEX # 6-32
2	1	6013-0297	NUT # 10-32 HEX
3	1	6024-0037	WASHER LOCK HELICAL SP # 10 REG SS
4	12	6024-1078	WASHER FLAT # 6 NEOPRENE BACKING SS
5	1	6610-5002	GROUND LUG L-35
6	2	6610-5007	CABLE CLIP, 1” x 1” GREY
7	6	6680-0004	WASHER LOCK INT TOOTH # 6 TYPE A Z-PL
8	6	6680-0219	SPACER # 6 X .813 NYLON
9	1	8200-B309-08	GASKET FOR 220 ENCLOSURE
10	1	8200-C312-0A	WELDMENT: BEZEL FOR 220
11	1	8200-D358-0A	PCB ASS’Y 225 CONTROLLER
12	1	8200-D360-08	KEYPAD: 225 DWI
13	1	8200-D365-0A	WELDMENT: ENCLOSURE, FRONT

PART IDENTIFICATION

(Front Assembly)



PART IDENTIFICATION

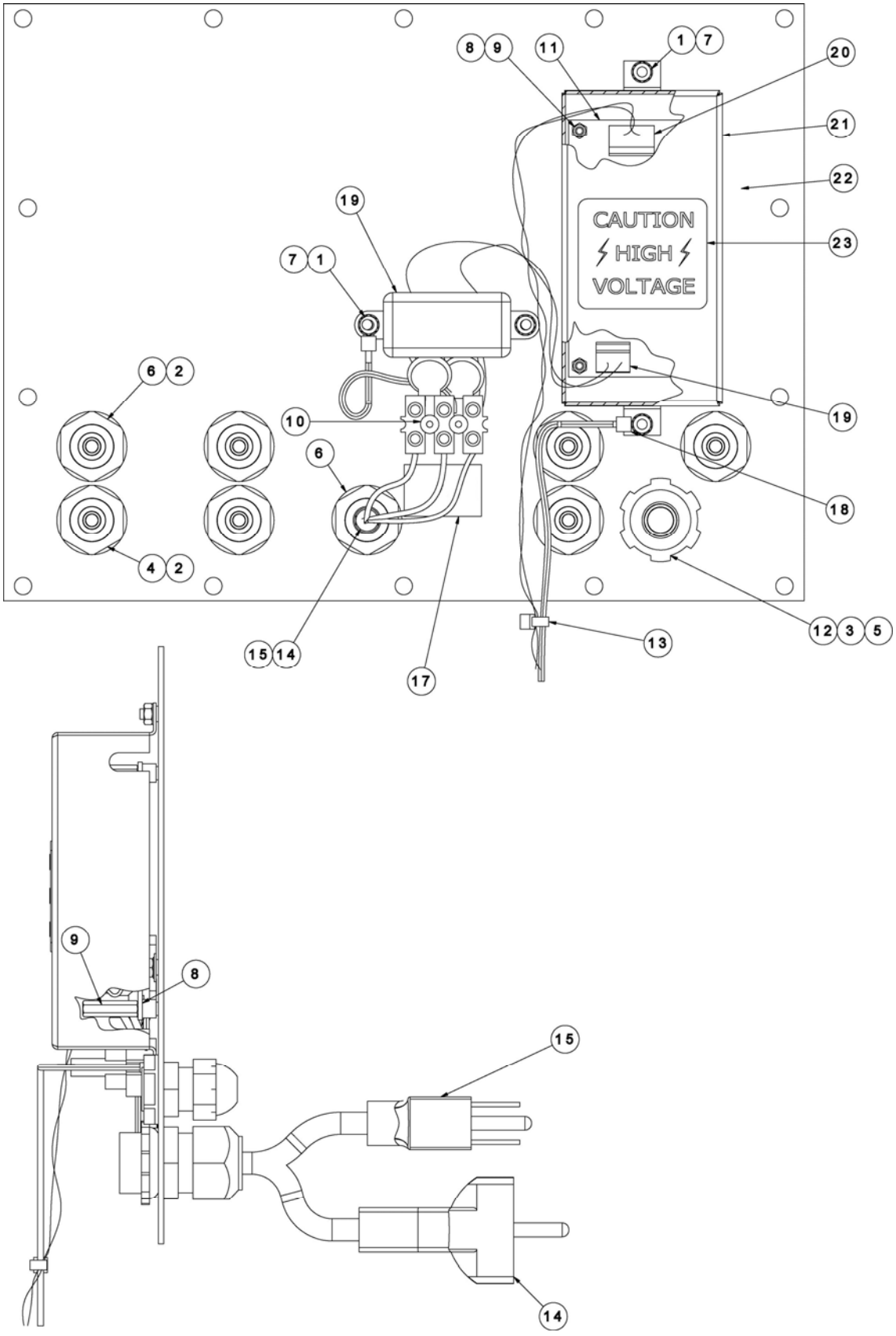
(Rear Assembly)

ITEM #	QTY.	PART NUMBER	DESCRIPTION
1	4	6013-0315	NUT # 6-32 HEX SMALL PATTERN Z/P
2	8	6540-1104	PLUG, HOLE 0.173”-0.240” RED POLYETH.
3	1	6540-1129	PLUG, HOLE 0.361”-0.427” RED LDPE
4	1	6610-1506	CONN GLAND .160-.310 GRIP .60 MTG NICKEL
5	1	6610-2081	CONN GLAND .170-.470 GRIP .875 MTG BLK
6	7	6610-2248	CONN GLAND .187-.312 GRIP .599 MTG BLK
7	4	6680-0004	WASHER LOCK INT TOOTH # 6 TYPE A Z-PL
8	2	6680-0138	SPACER # 6 x .187 NYLON
9	1	6680-1107	SPACER # 4-40 x .750 3/16 HEX ALU. Z/P
10	1	6680-2105	SPACER # 4-40 x .750 NYLON
11	1	6800-1032	POWER SUPPLY 15VDC/1.4AMP (UNIVERSAL IN)
12	1	6910-0171	NUT CONDUIT 1/2 LOCK
13	1	6980-0014	CABLE TIE 4” WHITE
14*	1	6980-0250	POWER CORD H05VV-F3G 1mm, 10A/250V, BLACK
15	1	6980-1030	POWER CORD 18/3 SVT CEE 6.3 FT
16	-	-	-
17	1	8200-B104-08	LABEL: 205/210 TERM. BLOCK
18	1	8200-B212-0A	CABLE: GROUND 205/210
19	1	8200-B237-0A	CABLE: AC POWER W/FILTER 205/210 DWI
20	1	8200-B238-0A	CABLE 210-FE POWER SUPPLY OUTPUT
21	1	8200-C363-08	POWER SUPPLY COVER
22	1	8200-C366-0A	WELDMENT: ENCLOSURE, REAR
23	1	8510-C346-0I	LABEL CAUTION HIGH VOLTAGE

∗ *USED ON THE 225EU ONLY*

PART IDENTIFICATION

(Rear Assembly)



STATEMENT OF LIMITED WARRANTY

WARRANTY TERMS

Cardinal Scale Manufacturing Company warrants the equipment we manufacture against defects in material and workmanship. The length and terms and conditions of these warranties vary with the type of product and are summarized below:

PRODUCT TYPE	TERM	MATERIAL AND WORKMANSHIP	LIGHTNING DAMAGE See note 9	WATER DAMAGE See note 7	CORROSION See note 4	ON-SITE LABOR	LIMITATIONS AND REQUIREMENTS
VEHICLE SCALE WEIGHT INDICATORS	1 YEARS	YES	YES	YES	YES	NO	1, 2, 3, 5, 6 A, B, C, D
VEHICLE SCALE LOAD CELLS Ex. Hydraulic	5 YEARS	YES	YES	YES	YES	90 DAYS	1, 2, 3, 5, 6 A, B, C, D
HYDRAULIC LOAD CELLS	LIFE	YES	YES	YES	YES	90 DAYS	1, 5, 6, 8 A, B, C, D
VEHICLE SCALE STRUCTURE	5 YEARS	YES	YES	YES	YES	90 DAYS	1, 2, 3, 5, 6 A, B, C, D, E
ALL OTHER CARDINAL PRODUCTS	1 YEAR	YES	NO	YES	YES	NO	1, 2, 5, 6 A, B, C, D, E
REPLACEMENT PARTS	90 DAYS	YES	NO	YES	YES	NO	1, 2, 4, 5, 6 A, B, C, D
IN-MOTION VEHICLE SCALES	1 YEAR	YES	NO	YES	YES	90 DAYS	1, 2, 5, 6 A, B, C, D

APPLICABLE LIMITATIONS AND REQUIREMENTS

1. This warranty applies only to the original purchaser. The warranty does not apply to equipment that has been tampered with, defaced, damaged, or had repairs or modifications not authorized by Cardinal or has had the serial number altered, defaced or removed.
2. This warranty is not applicable to equipment that has not been grounded in accordance with Cardinal's recommendations.
3. This equipment must be installed and continuously maintained by an authorized Cardinal dealer.
4. Applies only to components constructed from stainless steel.
5. This warranty does not apply to equipment damaged in transit. Claims for such damage must be made with the responsible freight carrier in accordance with freight carrier regulations.
6. Warranty term begins with date of shipment from Cardinal.
7. Only if device is constructed for outdoor use.
8. Lifetime warranty applies to damages resulting from water, lightning, and voltage transients and applies only to the hydraulic load cell structure itself (does not include pressure transducers, rubber seals, o-rings, and associated wiring).
9. Except for hydraulic load cells, warranty coverage for damage resulting from lightning is valid ONLY when the device is installed in strict accordance with Cardinal's installation instructions including the use of recommended grounding and surge suppression circuitry.

Cardinal®
Cardinal Scale Manufacturing Co.

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203 E. Daugherty
Webb City, MO 64870

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Printed in USA
315-WARRANTY-CAR-G

EXCLUSIONS

A.)

This warranty does not include replacement of consumable of expendable parts. The warranty does not apply to any item that has been damaged due to unusual wear, abuse, improper line voltage, overloading, theft, fire, lightning, water, prolonged storage or exposure while in purchaser's possession or acts of God unless otherwise stated herein.

B.)

This warranty does not apply to peripheral equipment not manufactured by Cardinal. This equipment will normally be covered by the equipment manufacturer's warranty.

C.)

This warranty sets forth the extent of our liability for breach of any warranty or deficiency in connection with the sale or use of our product. Cardinal will not be liable for consequential damages of any nature, including but not limited to loss of profit, delays or expenses, whether based on tort or contract. Cardinal reserves the right to incorporate improvements in material and design without notice and is not obligated to incorporate said improvements in equipment previously manufactured.

D.)

This warranty is in lieu of all other warranties expressed or implied including any warranty that extends beyond the description of the product including any warranty of merchantability or fitness for a particular purpose. This warranty covers only those Cardinal products installed in the forty-eight contiguous United States and Canada.

E.)

This warranty does not cover paint coatings due to the variety of environmental conditions.

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Webb City, MO 64870

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IN U.S.A.